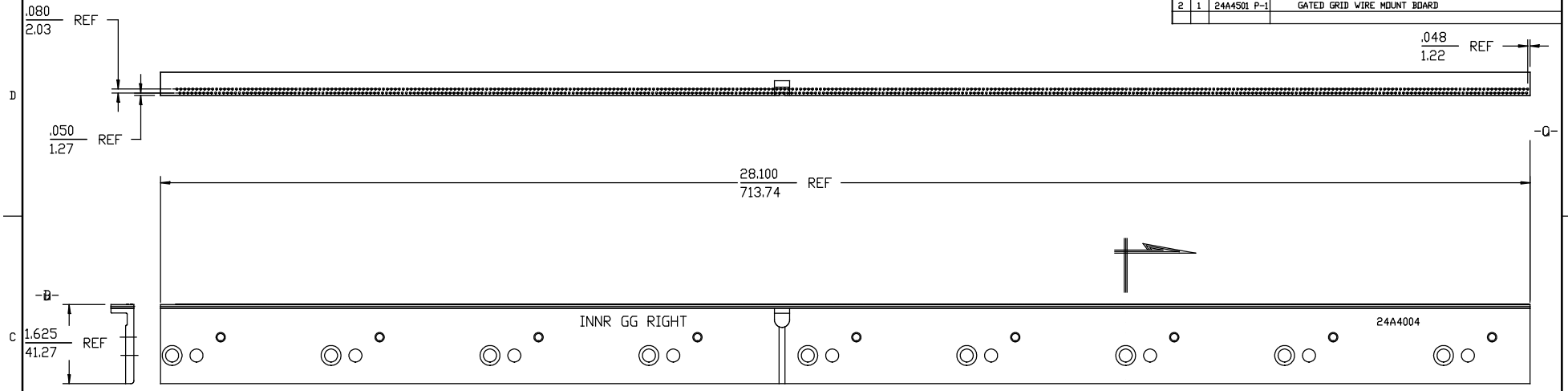
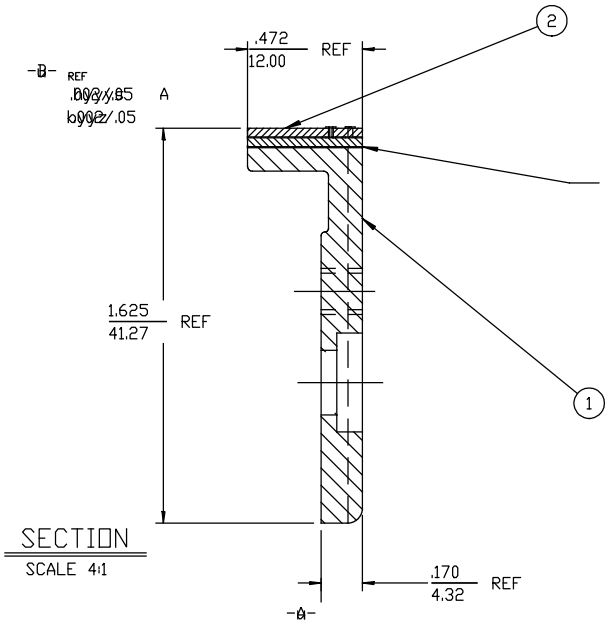
ITEM	REQ	PART NUMBER	DESCRIPTION
1	1	24A4004	GATED GRID WIRE MOUNT, RIGHT
2	1	24A4501 P-1	GATED GRID WIRE MOUNT BOARD



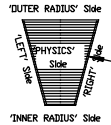


SECTION
SCALE 4:1

NOTES
1. CLEAN BONDING SURFACES WITH ALCOHOL

2. BOND ITEM 1 AND ITEM 2 TOGETHER WITH AN ADHESIVE MIXTURE OF 60% by weight 'EPON 826' EPOXY RESIN TO 40% by weight 'HENKEL VERSAMID 140' CURE AT 68°±5°F FOR 24 hrs.

24A4574A



LOCATION of
THIS PART
in ASSEMBLY

REV.	DWN.	CHK.	ZONE	DATE	CHANGES
A	JB			950815	CHANGED LOGO FRAME, ADDED TPC#

UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS ARE INCHES / CENTIMETERS
TOLERANCES: .X/.X = ±.06/.15 ANGLES ±.5°; .XX/.X = ±.02/.05 FINISH; .XXXX/.XX=±.004/.01 125/32
BEVELS, FLAMECUT, SHEARED OR STOCK FINISH
ALL SCREW THREADS ARE ISO METRIC CLASS 6
BREAK EDGES .005/.05 MAX ON MACHINE WORK.
REFERENCE - ANSI Y14.5 & B46.1.

SHOP ORDERS
ACCT. NO.
DATE REQ'D
REV. NO.
DELIVER TO
SURFACE TREATMENT: DEGREASE
IDENTIFICATION METHOD: SEE NOTES
DRAWN BY: J. BOEHM DATE: 94/01/11
CHECK BY
DATE

Production Approval: Cognizant Engineer: J. BERCOVITZ

STAR DRAWING NUMBER	REV.	RHIC DRAWING NUMBER	REV.
TPC358-D-1	A	XXXXXXXXX	-

LAWRENCE BERKELEY LABORATORY
UNIVERSITY OF CALIFORNIA - BERKELEY
RHIC-STAR-TPC
INNER SECTOR
GATED GRID WIRE MOUNT ASSEMBLY, RIGHT

PATENT CLEAR	DRAWING TYPE	SHOWN ON	SCALE: FULL	DO NOT SCALE PRINTS
	DETAIL	DDX0000		
MICROFILMED	DESIGN ACCOUNT	CATEGORY CODE	LBL DRAWING NUMBER	REV.
	8052-24	SR-02-04	24A4574	A