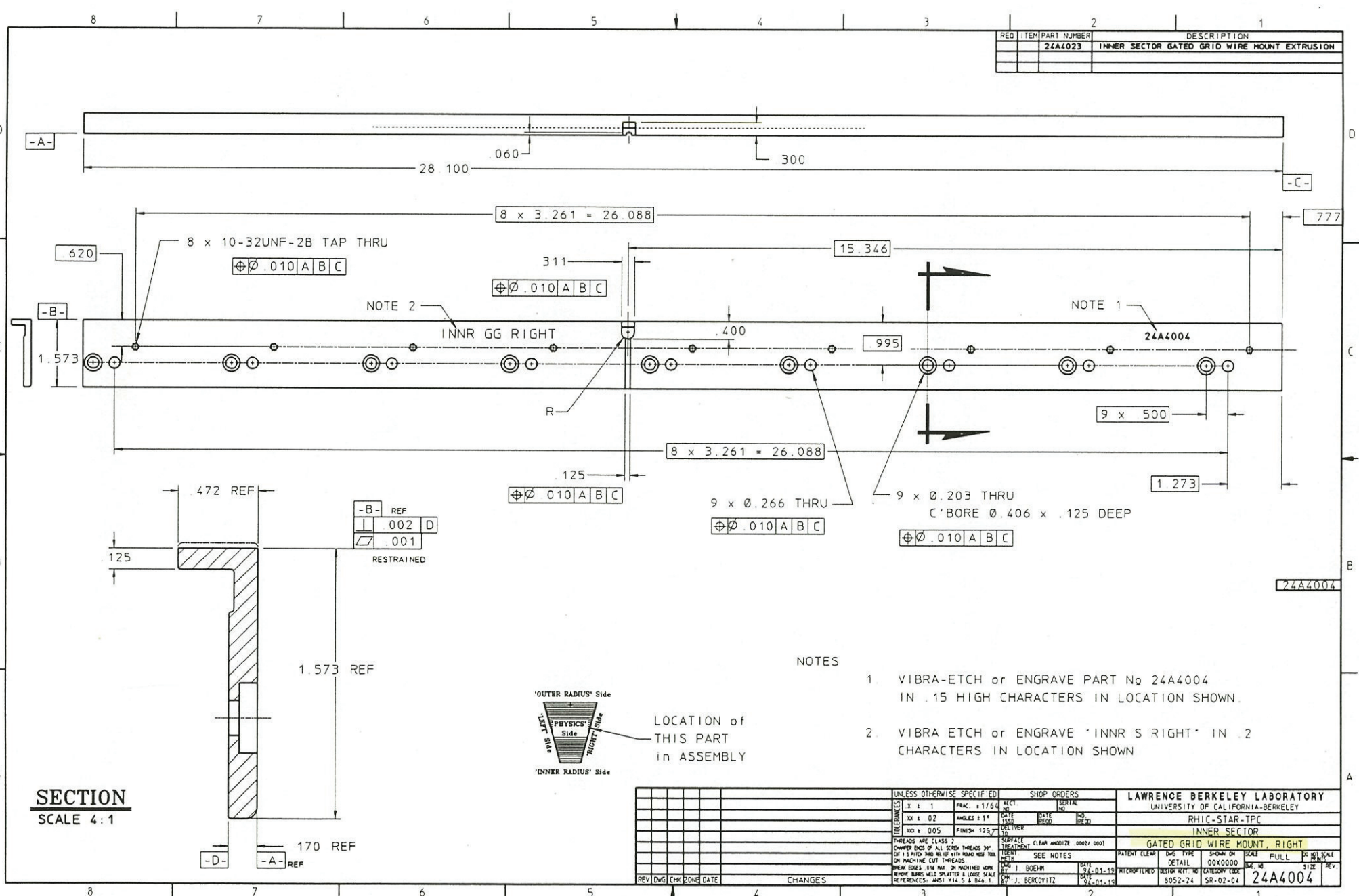
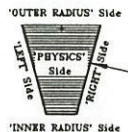


REQ	ITEM	PART NUMBER	DESCRIPTION
		24A4023	INNER SECTOR GATED GRID WIRE MOUNT EXTRUSION



-B-	REF	
	002	D
	.001	

RESTRAINED



LOCATION OF THIS PART IN ASSEMBLY

NOTES

1. VIBRA-ETCH or ENGRAVE PART No 24A4004 IN .15 HIGH CHARACTERS IN LOCATION SHOWN.
2. VIBRA ETCH or ENGRAVE 'INNER S RIGHT' IN .2 CHARACTERS IN LOCATION SHOWN

SECTION
SCALE 4:1

UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		LAWRENCE BERKELEY LABORATORY	
TOLERANCES	X ± 1 FRACTION ± 1/64	ACT. NO.	SERIAL NO.	UNIVERSITY OF CALIFORNIA-BERKELEY	
	XX ± 02 ANGLES ± 1°	DATE	DATE	RHIC-STAR-TPC	
	XXX ± 005 FINISH 125/17	DELIVER TO		INNER SECTOR	
THREADS ARE CLASS 2		SURFACE TREATMENT	CLEAN ANODIZE 0001/0003	GATED GRID WIRE MOUNT, RIGHT	
CHAMFER ENDS OF ALL SCREW THREADS 30°		SEE NOTES		PATENT CLAIM	DWG. TYPE
USE 1/8 INCH AND 3/16 INCH WITH ROUND END BELL ON MACHINE CUT THREADS		BY: J. BOEHR	DATE: 9/1-10	DETAIL	00X0000
BEVEL EDGES 45° MAX ON MACHINED SURF.		CHK: J. BERCOVITZ	DATE: 9/1-10	SR-02-24	24A4004
REMOVE BURRS WELD SPATTER & LOOSE SCALE					
REFERENCES: ANSI Y14.5 & B46.1					
REV	DWG	CHK	ZONE	DATE	CHANGES