



24A4946

PRELIMINARY

UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		LAWRENCE BERKELEY LABORATORY	
CO	X ± 1	FRAC	± 1/64	ACCT. NO.	SERIAL NO.
ANG	XX ± 0.2	ANGLES	± 1°	DATE	ISSUED
FIN	XXX ± .005	FINISH	125/7	DATE	RECD
TH	THREADS ARE CLASS 2	FINISH	125/7	DATE	RECD
CH	CHAMFER ENDS OF ALL SCREW THREADS 30°	FINISH	125/7	DATE	RECD
RE	CUT 1.5 PITCH THRO RELIEF WITH ROUNDED ROSE TOOL	FINISH	125/7	DATE	RECD
RE	ON MACHINE CUT THREADS.	FINISH	125/7	DATE	RECD
RE	BREAK EDGES .016 MAX. ON MACHINED WORK	FINISH	125/7	DATE	RECD
RE	REMOVE BURRS WELD SPATTER & LOOSE SCALE	FINISH	125/7	DATE	RECD
RE	REFERENCES: ANSI Y14.5 & B46.1	FINISH	125/7	DATE	RECD
REV	DWG	CHK	ZONE	DATE	CHANGES

LAWRENCE BERKELEY LABORATORY		UNIVERSITY OF CALIFORNIA-BERKELEY	
RHIC-STAR-TPC		INNER/OUTER SECTOR ASSEMBLY	
QUALITY ASSURANCE PLAN		DIAGRAM 00X0000	
PATENT CLEAR	DWG. TYPE	SCALE	DO NOT SCALE
DATE	BY	DATE	REV.
92-06-22	J. BOEHM	8052-24SR-02-04	24A4946