

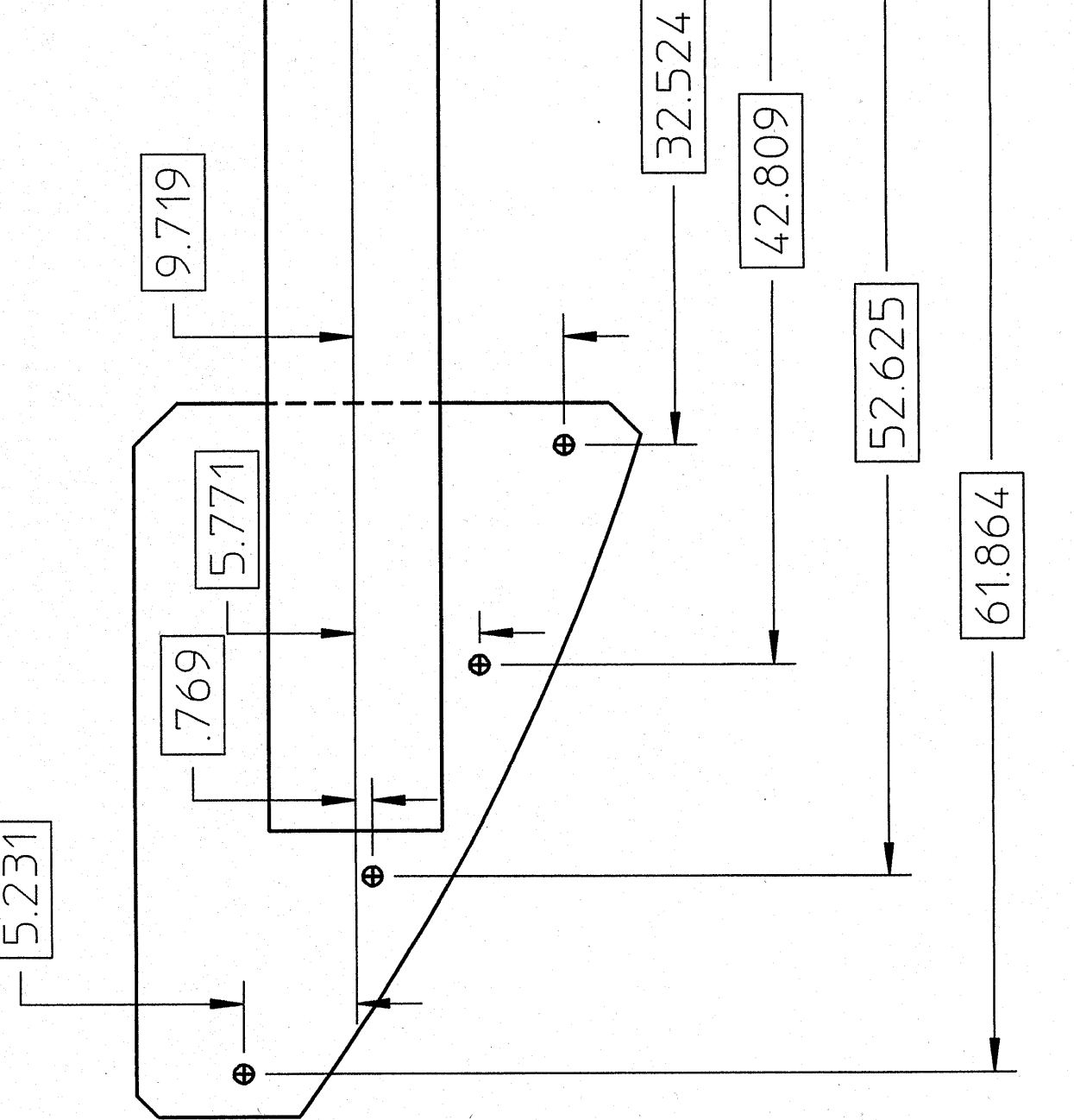
4X 1/2-13 UNC-2B TAP THRU  
 $\varnothing .020$  A B C

0.813 DIA. DRILL THRU  
 1 HOLE  
 $\varnothing .060$  A B C

8X  $\varnothing .020$  A B C

IN ITEM 4:  
 3/4-10 UNC-2B TAP THRU  
 4 HOLES EA., 8 HOLES TOTAL.  
 $\varnothing .020$  A B C

1.56 DIA. DRILL THRU NEAR SIDE  
 0.82 DIA DRILL THRU FAR SIDE  
 4 PLACES  
 $\varnothing .020$  A B C



2 SURFACES COPLANAR

A

0.250 TOOLING HOLE AT DATUM MIDPOINT ON 1-4 SIDES OF ITEM 1

0.250  
 MIN CLEANUP

0.95 MIN  
 MIN CLEANUP

B

ITEM	REV	DATE	DESCRIPTION
1	5		PLATE A-36 STEEL X 10 THK
2	4		PLATE A-36 STEEL X 150 THK
1	3		PLATE A-36 STEEL
1	2		PLATE A-36 STEEL
1	1		TUBE OD X ID 1.025" A-501 STEEL

TYPE	REV	DATE	DESCRIPTION
1	5		STAR DRAWING NUMBER: RHC DRAWING NUMBER: REV. A
2	4		TPC803-E-1A
3	3		LAWRENCE BERKELEY LABORATORY
4	2		UNIVERSITY OF CALIFORNIA, BERKELEY
5	1		RHC - STAR - TPC

DATE	BY	CHK	ZONE	DATE	BY	CHK	ZONE
9-11-98	OK	OK					

DATE	BY	CHK	ZONE
9-11-98	OK	OK	