



IN ITEM 4:  
0.656 DIA. DRILL THRU  
3/4-10 UNC-2B TAP THRU  
4 HOLES EA. . 8 HOLES TOTAL.  
A B C

1.56 DIA. DRILL THRU NEAR SIDE  
0.82 DIA DRILL THRU FAR SIDE  
4 PLACES  
A B C

IN ITEM 5:  
0.438 DIA. DRILL X 1.0 DP  
1/2-13 UNC-2B TAP X 0.7 DP  
4 HOLES EA. . 8 HOLES TOTAL.  
C

IN ITEM 6:  
0.438 DIA. DRILL THRU  
1/2-13 UNC-2B TAP THRU  
4 PLACES

IN ITEM 7:  
1/2-13 UNC-2B TAP THRU  
4 PLACES

2X 5.5/5.8 COPLANAR CLEANUP ON FAR SIDE

250" TOOLING BALL HOLE AT DATUM MIDPOINT ON 1-4 SIDESF4

NOTE:  
EST WEIGHT = 850 LBS.

ITEM NUMBER	DESCRIPTION	QTY	UNIT	MATERIAL	DRAWING NUMBER	REV.
2	80 X 82 X 70 DPFT STEEL	1	PLATE	A-36	TPC602-E-1	A
1	PLATE A-36 STEEL X 10 THK	1	PLATE	A-36		
1	PLATE A-36 STEEL X 10 THK	1	PLATE	A-36		
2	PLATE A-36 STEEL X 20 THK	2	PLATE	A-36		
2	PLATE A-36 STEEL X 190 THK	2	PLATE	A-36		
1	PLATE A-36 STEEL	1	PLATE	A-36		
1	PLATE A-36 STEEL	1	PLATE	A-36		
1	TUBE 80 X 80 X 0.025 X A501 STEEL	1	TUBE	80 X 80 X 0.025 X A501		

REV	DATE	DESCRIPTION
B	9-15-98	DWG FOR MACH ONLY
A		

SHOP ORDERS	DATE	DATE	DATE	DATE

REV	DATE	DESCRIPTION
B	9-15-98	DWG FOR MACH ONLY
A		

24A9906 B

1 2 3 4 5 6 7 8

D C B A