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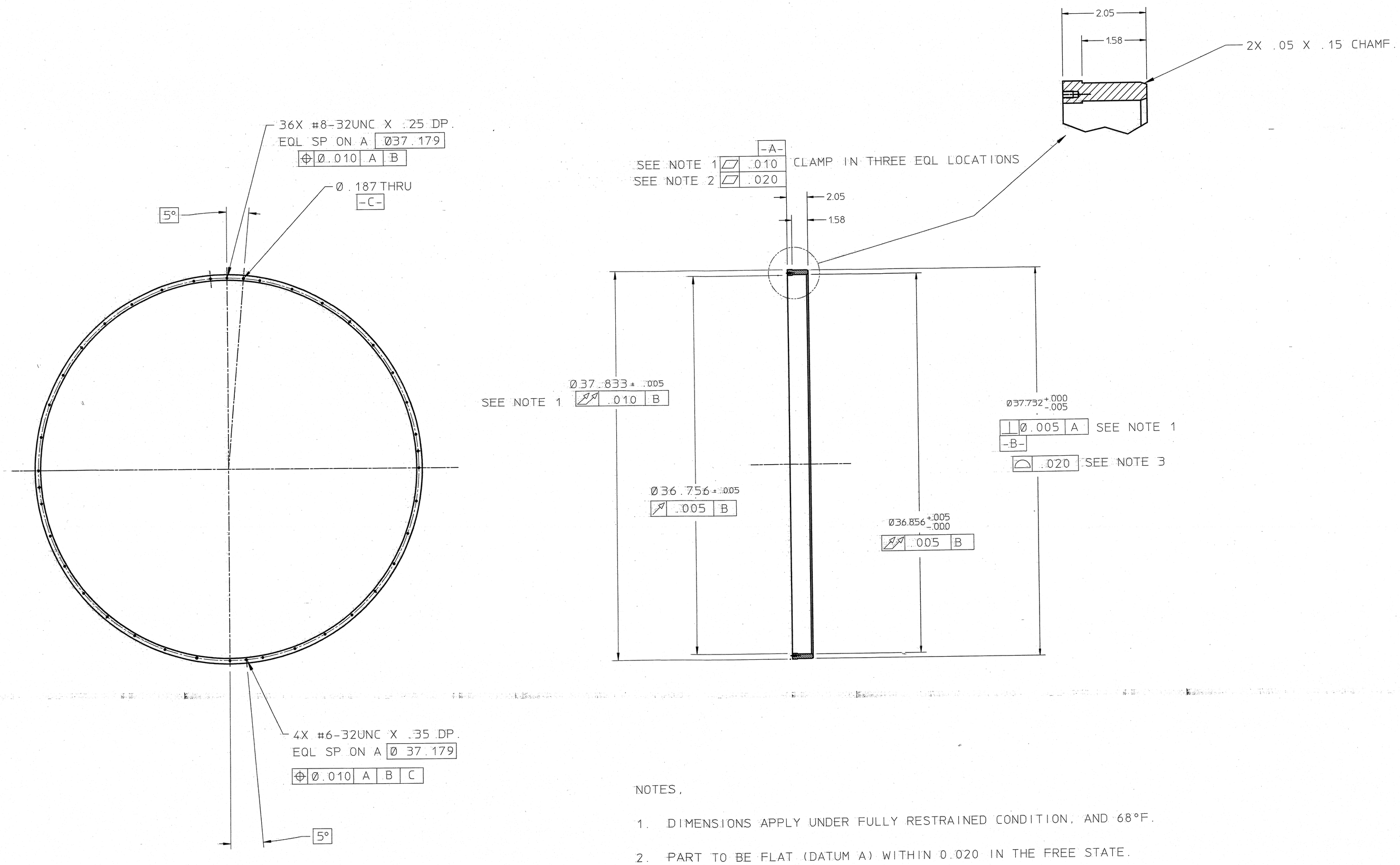

NOTES,

1. DIMENSIONS APPLY UNDER FULLY RESTRAINED CONDITION, AND 68°F.
2. PART TO BE FLAT (DATUM A) WITHIN 0.020 IN THE FREE STATE.
3. PART IS RESTRAINED RADIALLY AT TWO POINTS.

REV.	DWN.	CHK.	ZONE	DATE	CHANGES
A	AR			06/17/96	RELEASED FOR FABRICATION

SHOP ORDERS
ACCT. NO.: SER. NO.:
DATE REQ'D: DATE REQ'D 00/00 NO. REQ'D: -
SURFACE TREATMENT: DEGREASE
IDENTIFICATION METHOD: TAG

APPROVALS
DRWN BY: A.RAWLINS DATE 06/17/96
CHECK BY: DATE
PRODUCTION APPROVAL: DATE
COGNIZANT ENGINEER: DATE

MAKE FROM 24A9086

ITEM	REQ	PART NUMBER	DESCRIPTION

STAR | WBS # 4.23 | DWG SIZE E | STAR DRAWING NUMBER TPC276-E-1 | REV. A | RHIC DRAWING NUMBER | REV.

UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS ARE INCHES
TOLERANCES: .X = ±.06 ANGLES ±.5° .XX = ±.02 FINISH .XXX = ±.005 125
SAWED, FLAMECUT, SHEARED OR STOCK FINISH
ALL SCREW THREADS PER ANSI Y14.6
BREAK EDGES .020 MAX ON MACHINE WORK.
REMOVE BURRS, LOOSE SCALE AND WELD SPATTER
REFERENCE - ANSI Y14.5 & 846.1

LAWRENCE BERKELEY LABORATORY
UNIVERSITY OF CALIFORNIA - BERKELEY
RHIC/STAR DETECTOR
INNER FIELD CAGE-END RINGS
COMPLIANT INNER

PATENT CLEAR | DRAWING TYPE DETAIL | SHOWN ON 00X0000 | SCALE: 1/4 | DO NOT SCALE PRINTS
MICROFILMED | DESIGN ACCOUNT 8052-22 | CATEGORY CODE SR-02-03 | LBL DRAWING NUMBER 24A9306 | REV. A

24A9306A