



NOTES:
 1. DO NOT SCALE DRAWINGS FOR DIMENSIONS.
 2. ALL DIMENSIONS GIVEN IN METRIC ARE FOR REFERENCE ONLY AND TOLERANCE IS NOT SHOWN.
 3. CLEAN AND PRIME WELDMENT PRIOR TO INSTALLATION.

UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		REVISIONS		DESCRIPTION	
XX ± .01	FRAC. ± 1/64	DATE	BY	NO.	DATE	BY	DESCRIPTION
XXX ± .001 <td>FINISH 125/250</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>	FINISH 125/250						
TOLERANCES: ANGLES ± 1°							
SURF. FINISH: CLASS 500 UNLESS SHOWN OTHERWISE							
FIT: H9/D9 UNLESS SHOWN OTHERWISE							
WELDING: AS PER WELDING SYMBOL UNLESS OTHERWISE SPECIFIED							
MATERIAL: CARBON STEEL UNLESS OTHERWISE SPECIFIED							
REFERENCE: ASST. 14.2 & 64.1. BY							
DATE: 7/5/96							
RELEASE FOR FABRICATION							
CHK: G. KOEHLER							
DRG: J. ORTIZ							
UNIFORM SCALE: 1/2"							
DETAIL: 000000							
TOOLING: HOLD DOWN WELDMENT							
INNER FIELD: CAGE							
RHIC: STAR - TPC							
UNIVERSITY OF CALIFORNIA-BERKELEY							
LAWRENCE BERKELEY LABORATORY							
RECD: TEM PART NO.							
1 2449236A-1 CARBON STEEL, RECT. BAR, 3/4 X 4", COLD FINISHED, ASTM A108							
2 2449236A-2 CARBON STEEL, RECT. BAR, 3/4 X 4", COLD FINISHED, ASTM A108							
3 2449236A-3 CARBON STEEL, RECT. BAR, 1" X 5", COLD FINISHED, ASTM A108							
4 2449236A-4 CARBON STEEL, RECT. BAR, 1" X 2", COLD FINISHED, ASTM A108							

2449236A