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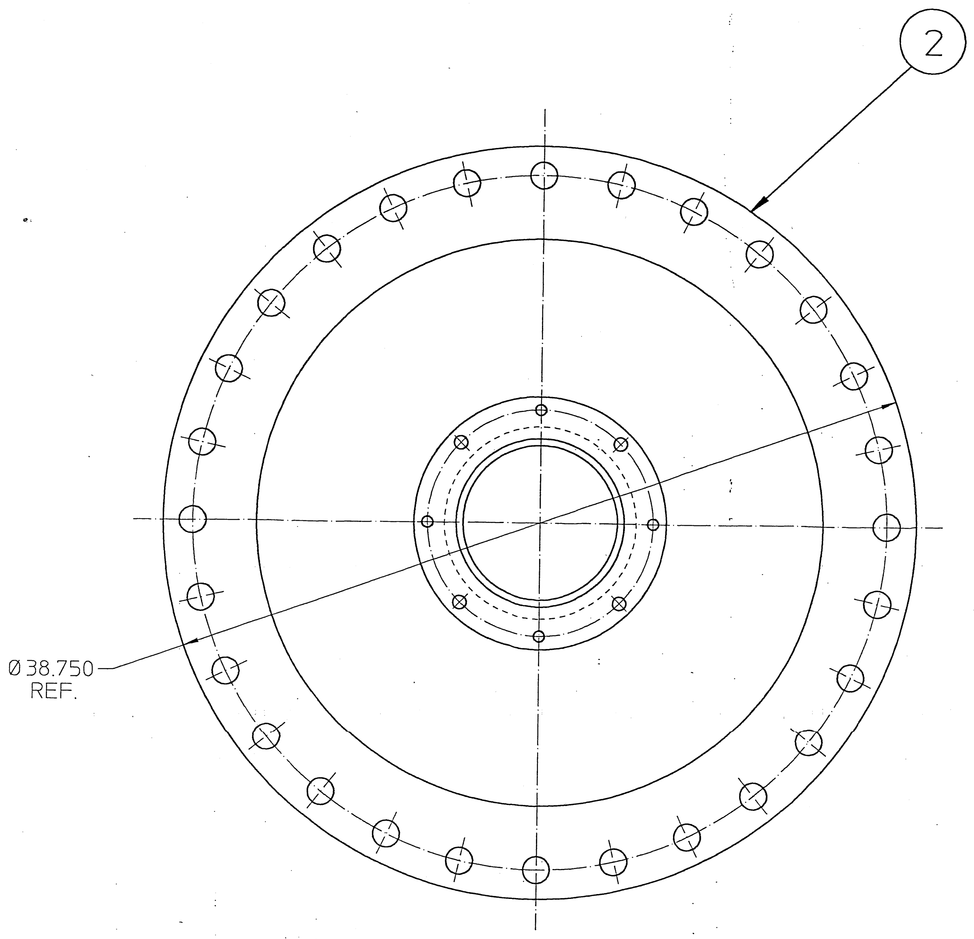

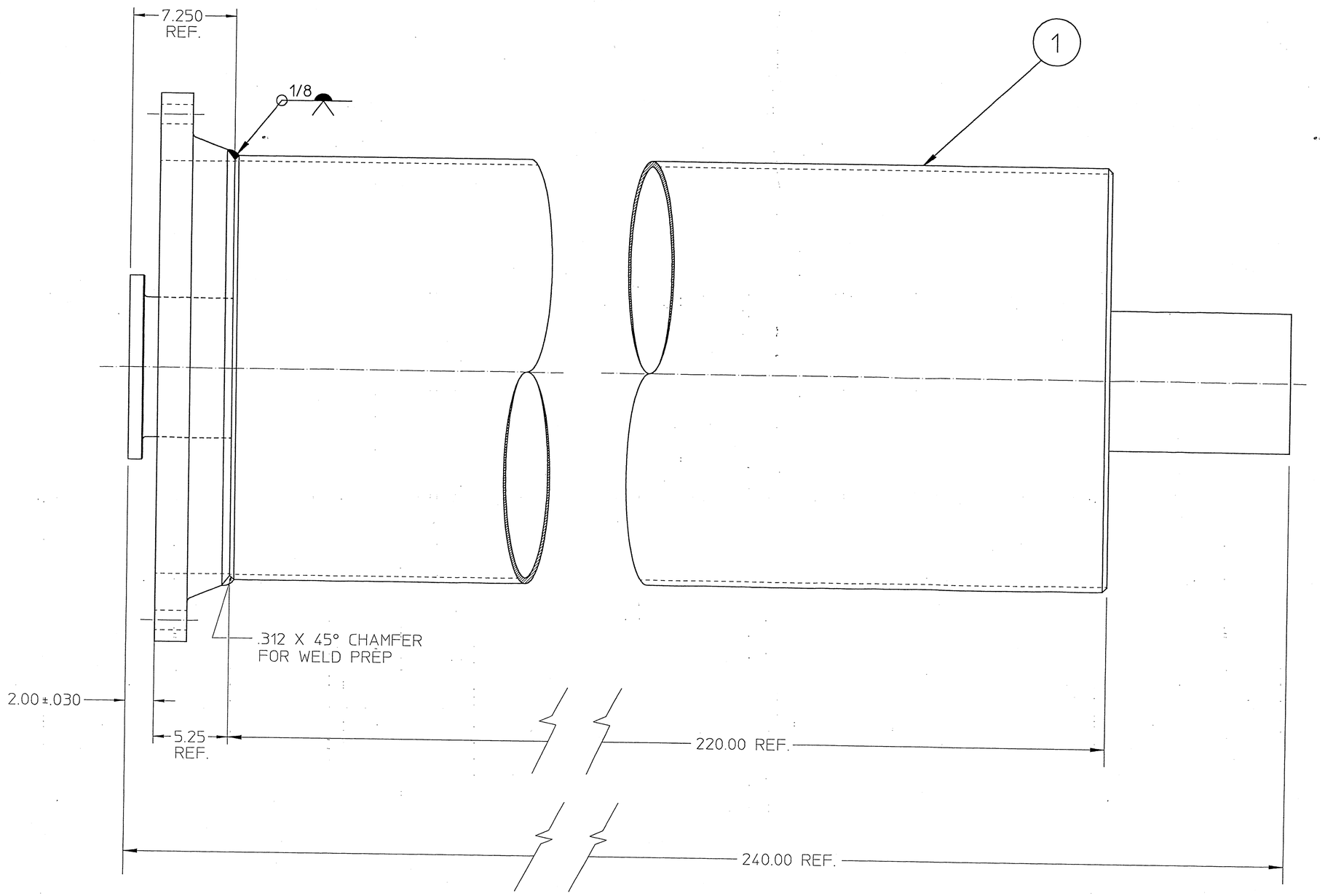

24A9186A

NOTES:
1. ALL DIMENSIONS ARE IN INCHES.
2. DO NOT SCALE DRAWINGS FOR DIMENSIONS.

REV	DWG	CHK	ZONE	DATE	CHANGES
A	JO	GK		6/7/96	RELEASE FOR FABRICATION

UNLESS OTHERWISE SPECIFIED
TOLERANCES: X ± .1 FRAC. ±1/64; .XX ± .01 ANGLES ± 1°; .XXX ± .005 FINISH 125
THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW THREADS 30°. CUT 1.5 PITCH THD RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THREADS.
BREAK EDGES .016 MAX. ON MACHINED WORK.
REMOVE BURRS WELD SPLATTER & LOOSE SCALE
REFERENCES: ANSI Y14.5 & B46.1.

SHOP ORDERS
ACCT. NO. SERIAL NO.
DATE ISSD. DATE REQD. NO REQD.
DELIVER TO
SURFACE TREATMENT DEGREASE
IDENT. METH. TAG
DWG. BY J. ORTIZ JO DATE 6/7/96
CHK. BY G. KOEHLER GK DATE 6/7/96

REQD	ITEM	PART NO.	DESCRIPTION
1	2		FLANGE, WELDNECK 30°, CLASS 150, A105
1	1		IFC MANDREL

LAWRENCE BERKELEY LABORATORY
UNIVERSITY OF CALIFORNIA-BERKELEY
RHIC - STAR - TPC
INNER FIELD CAGE
MANDREL FLANGE WELDMENT

PATENT CLEAR	DWG. TYPE	SHOWN ON	SCALE	20 NOT SCALE PRINTS
	DETAIL	00X0000	1/4	
MICROFILMED	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.	SIZE / REV.
MA 6/96	8052-22	SR-02-02	24A9186	A