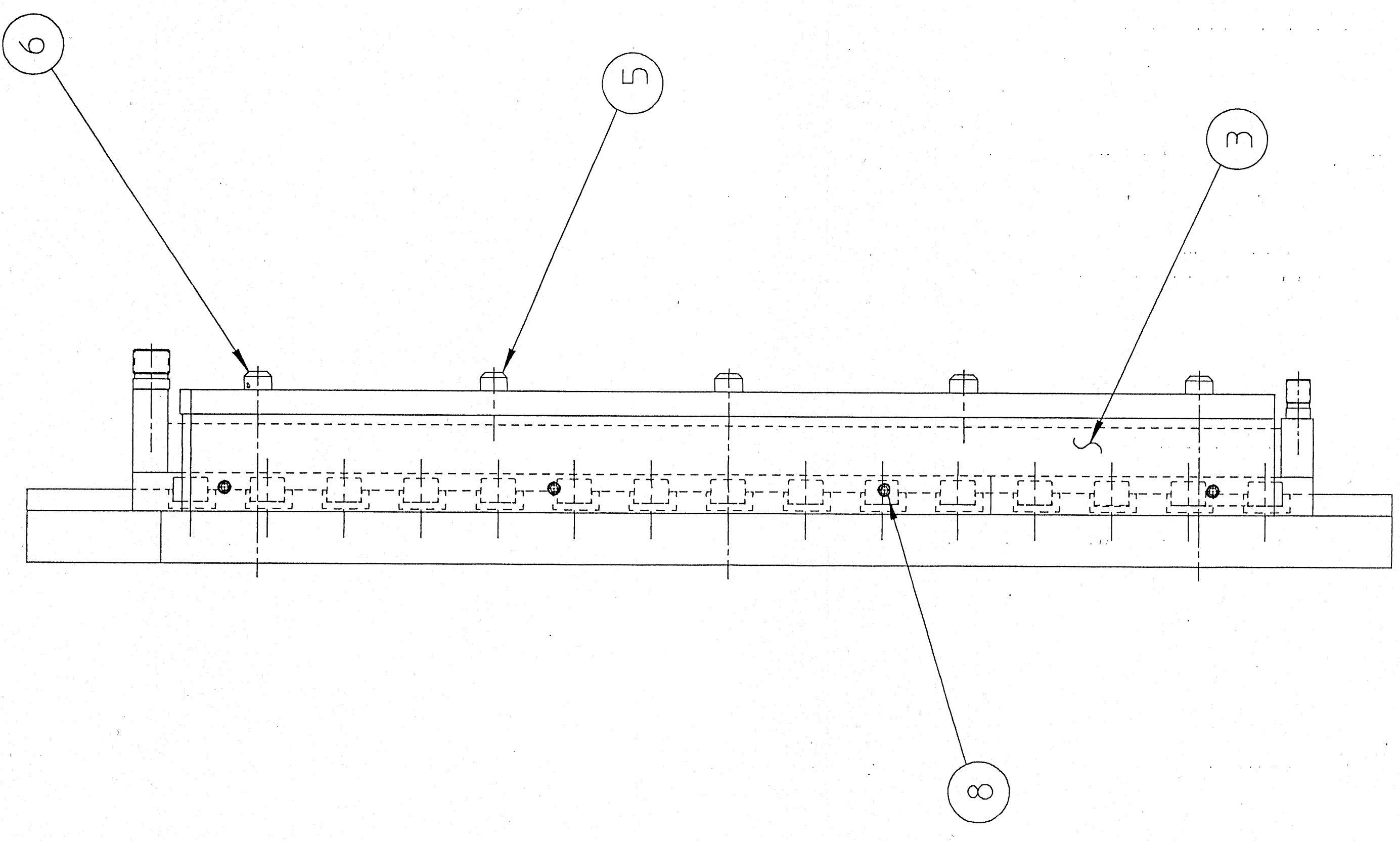
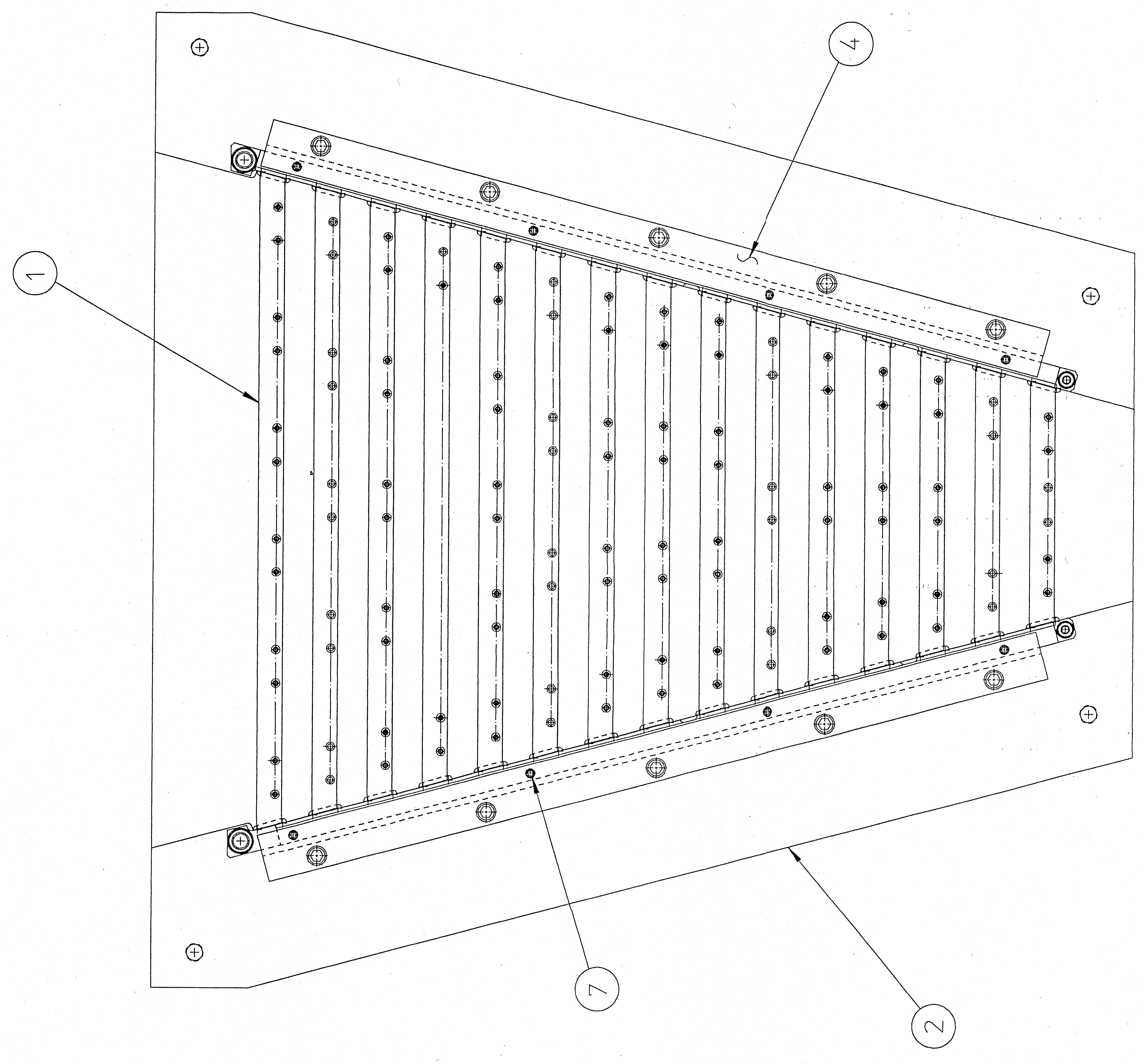


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24A9156A

8	8	1/4-20 UNC-2A X 1" LONG SET SCREW, STEEL	
7	8	1/4-20 UNC-2A X 3/4" LONG SET SCREW, STEEL	
6	6	3/8-16 UNC-2A X 3 1/2" LONG SOCKET HEAD CAP SCREW, STEEL	
5	4	3/8-16 UNC-2A X 1" LONG SOCKET HEAD CAP SCREW, STEEL	
4	2	ALUMINUM TOP BAR	
3	2	ALUMINUM SIDE BAR	
2	2	24A8614A	
1	1	24A3896A	

UNLESS OTHERWISE SPECIFIED		ACT.	1/1/64
XX ± .01	FINCS ± .5*	DATE	
XXX ± .005	FINCS 125*	DELIVER	
THREADS ARE CLASS 2	SPRUE	DEGREASE	
TOLERANCES OF ALL SCREW THREADS 3*	TREATMENT	TAG	
ON MACHINE CUT THREADS	BY	J. ORTIZ	
ROCKERS 816 MAX. ON MACHINED WORK	DATE	5-8-76	
REFERENCES: AWS 1.11.2.5 & 8.6.1.1	BY	R. WELLS	

LAWRENCE BERKELEY LABORATORY		UNIVERSITY OF CALIFORNIA-BERKELEY	
RHC - STAR - TPC		SECTOR	
INNER SECTOR COOLING MANIFOLD BONDING ASSEMBLY			
FIG. NO.	1/2	REV.	1/2
DATE	5-8-76	BY	J. ORTIZ
PROJECT	SR-02-04	REV.	1/2
FIG. NO.	24A9156	REV.	1/2

REV.	DATE	DESCRIPTION
A	5-13-76	RELEASED FOR FABRICATION
		CHANGES

D C B