



ITEM	REV	DESCRIPTION
3	2449106-3	ALUMINUM COUPLING - ROUGH MACHINING
2	2449106-2	ALUMINUM COUPLING - ROUGH MACHINING
1	2449106-1	ALUMINUM TUBE SEGMENT

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A	4/9/96			RELEASED FOR FABRICATION

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NOTES:
 1. ALL DIMENSIONS GIVEN IN METRIC ARE FOR REFERENCE ONLY AND TOLERANCE IS NOT SHOWN.
 2. USE EPOXY EA9309.3 TO ATTACH PARTS 2 AND 3 TO THE INNER RING PART 1 BEFORE FINAL MACHINING.
 3. ALL COMPONENTS ARE TO BE CLEANED WITH DIVERSY 909 AND RINSE ONLY.