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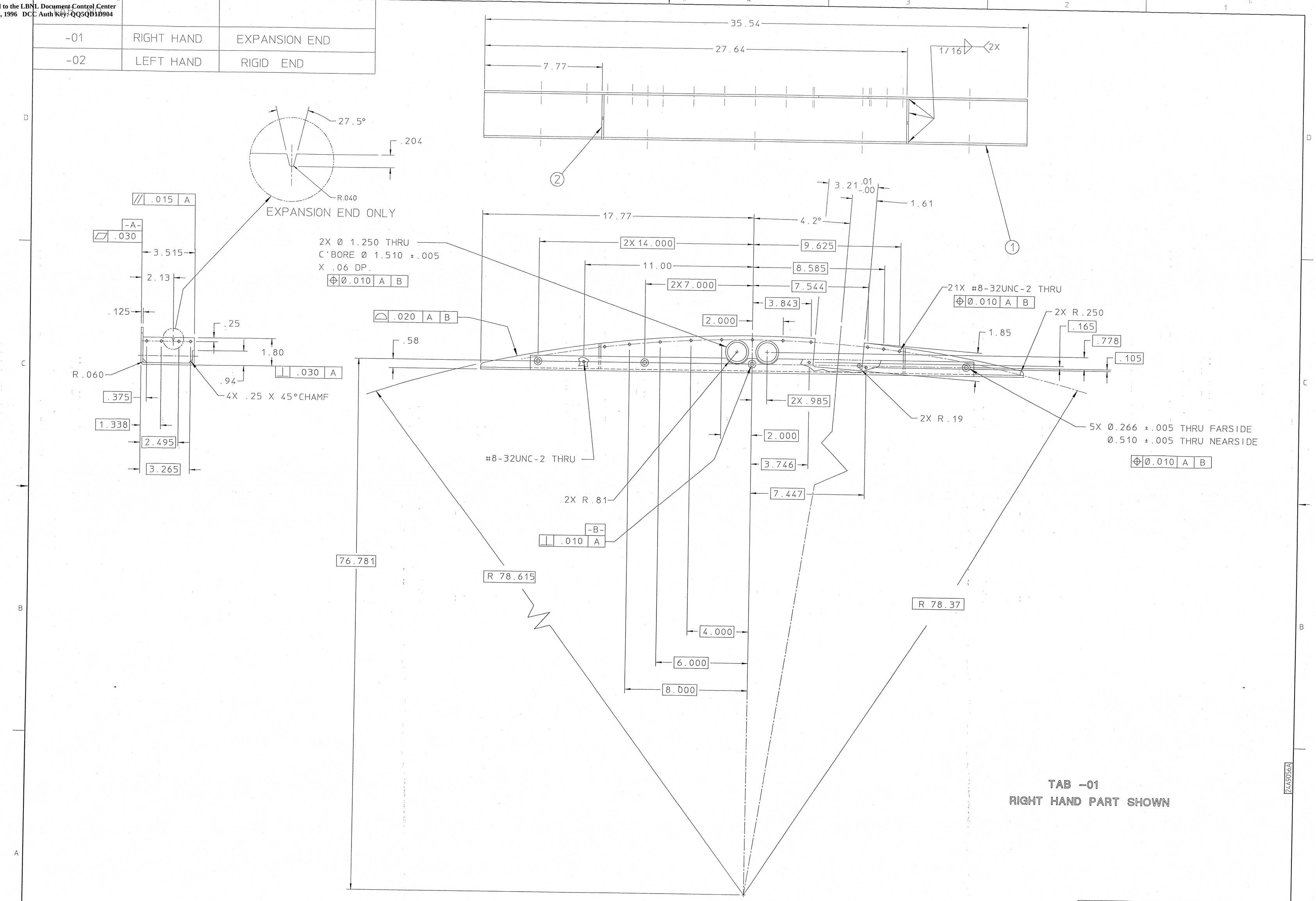
-01	RIGHT HAND	EXPANSION END
-02	LEFT HAND	RIGID END



ITEM	REQ	PART NUMBER	DESCRIPTION
2	2		ALUMNUM SHEET .125"THK 5052
1	1		ALUMNUM SHEET .125"THK 5052

REV.	DWN.	CHK.	ZONE	DATE	CHANGES
A	AR	XX	XX	05/08/96	RELEASED FOR FABRICATION

SHOP ORDERS
ACCT. NO.
SER. NO.
DATE ISSD.
DATE REQ'D 00/00
NO. REQ'D -
SURFACE TREATMENT: DEGREASE
IDENTIFICATION METHOD: TAG

APPROVALS
DRWN BY: A.RAWLINS
DATE 05/08/96
CHECK BY:
DATE
PRODUCTION APPROVAL:
DATE
ENGINEER:
DATE

STAR
WBS # 4.2.5
DWG SIZE E
STAR DRAWING NUMBER TPC509-E-1
REV. A
RHIC DRAWING NUMBER
REV.

UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS ARE INCHES
DEBURRED
.X = ±.10
.XX = ±.02
.XXX = ±.005
ANGLES ±5°
FINISH 125

SAWED, PLAMEOUT, SHEARED OR STOCK FINISH (X)
ALL SCREW THREADS PER ANSI Y14.6
BREAK EDGES .020-.05 MAX ON MACHINE WORK.
REMOVE BURRS, LOOSE SCALE AND WELD SPATTER
REFERENCE - ANSI Y14.5 & B46.1

LAWRENCE BERKELEY LABORATORY
UNIVERSITY OF CALIFORNIA - BERKELEY
RHIC/STAR TPC
WHEEL SUPPORTS
ELECTROSTATIC/GAS MANIFOLD

PATENT CLEAR
DRAWING TYPE DETAIL
SHEET OF 00X0000
SCALE: 1/2
DO NOT SCALE PRINTS
MANUFACTURED
DESIGN ACCOUNT 8052-25
CATEGORY CODE SR-02-05
UL DRAWING NUMBER 24A9056
REV. A