



TABLE: MATERIALS AND PARTS LIST

ITEM #	DESCRIPTION	QTY
1	FLANGED SLEEVE BEARING .750 ID. X .375 OD. X .375 (FROM TO 315)	1
2	BOSTON #146-3, THEN #5898, WELDED INLON	1
3	FLANGE .75 X 2.0 X .35 ALUMINUM 6061-T6	1
4	FLAT BAR .125 X .50 X .78 UNS ALUMINUM 6061-T6	2
5	CHANNEL 3.0" X 1.0" X .125 X .125 X UNS ALUMINUM 6061-T6	1
6	TUBE 3.0" OD. X .065 WALL X UNS ALUMINUM 6061-T6	1

TABLE: APPROVALS

APPROVALS	DATE

TABLE: SHOP ORDERS

ITEM #	QTY	DATE

NOTES:  
1. JOINTS BETWEEN 3.0 DIAMETER TUBE AND THE PIECES OF CHANNEL TO BE TACK WELDED.  
2. ITEMS #3 MUST BE WELDED WITH 1/16 MINIMUM CONTINUOUS WELDS.

ESTIMATED WEIGHT: 5.75 LBS

SECTION A-A SCALE: FULL  
SECTION B-B SCALE: FULL  
SECTION C-C SCALE: FULL  
SECTION D-D SCALE: FULL