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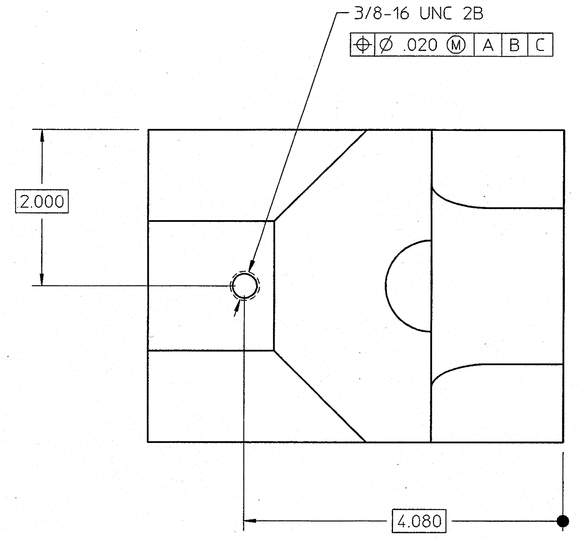
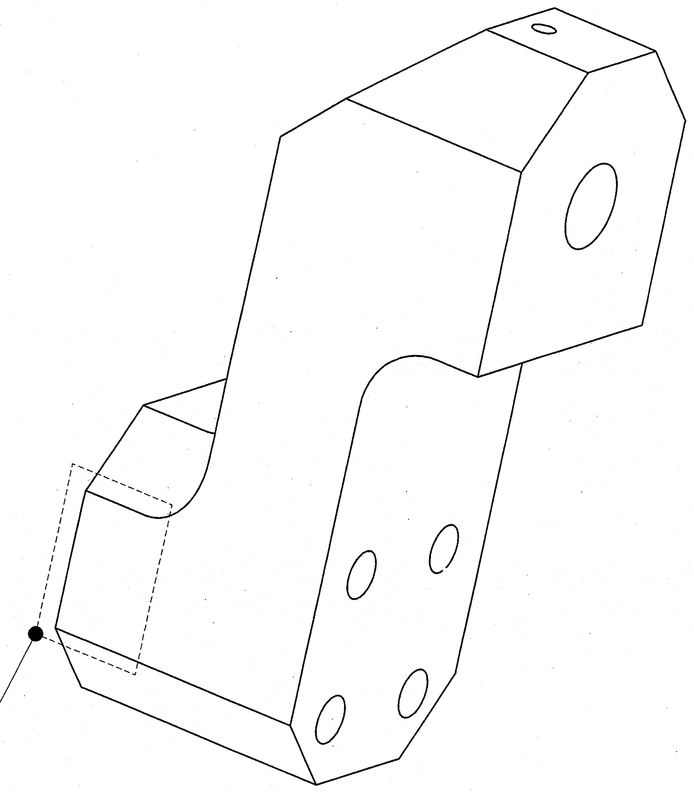
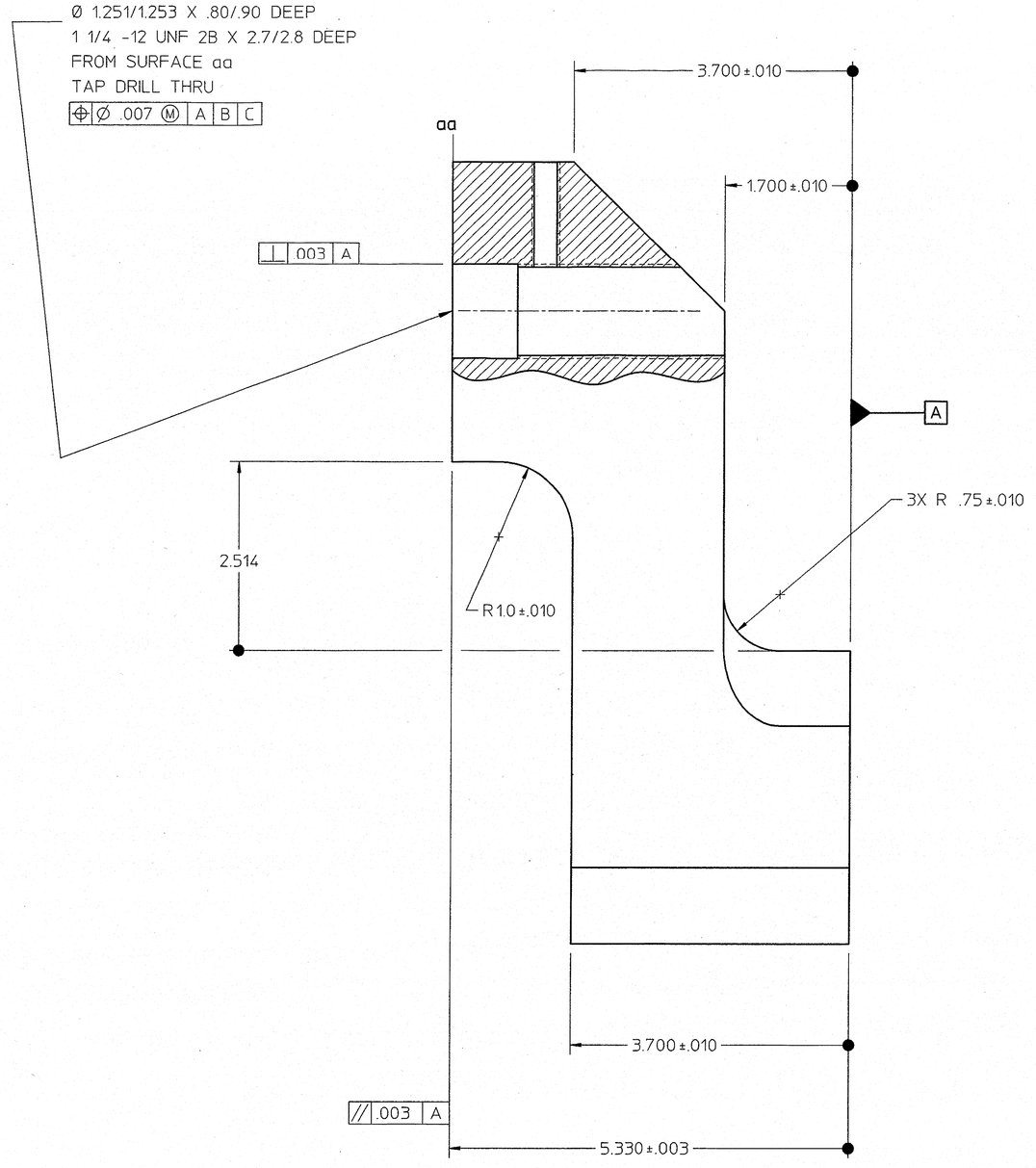
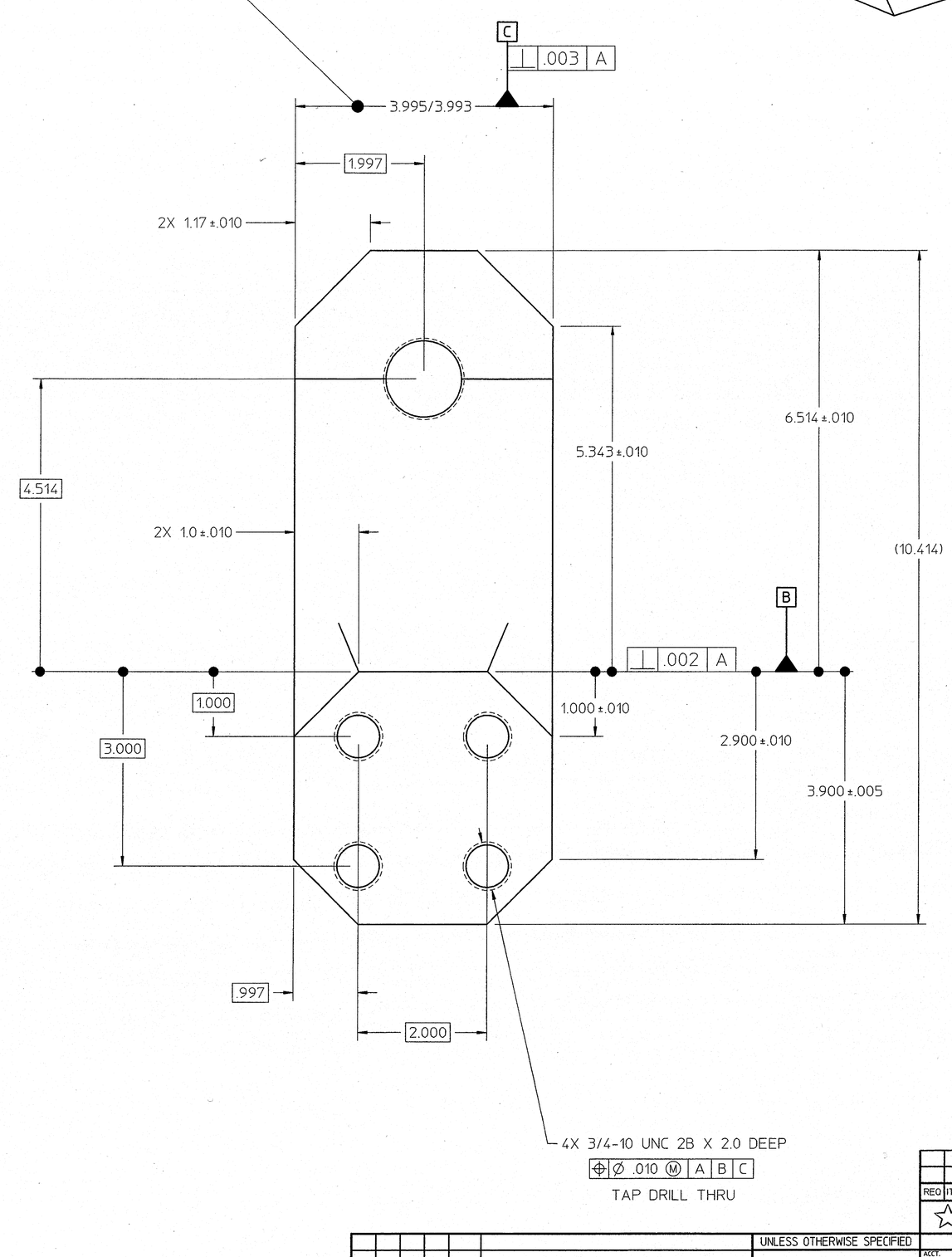




AREA WHERE TOLERANCE APPLIES





ESTIMATED WEIGHT = 32.5 LB.

24A8646A

REV.	DWN.	CHK.	ZONE	DATE	CHANGES
A	GK			9/23/98	RELEASED FOR FABRICATION

UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS ARE INCHES
TOLERANCES: X = ±.06, ANGLES ±.5°; .XX = ±0.02, FINISH 125/.32; XXX = ±.005
SAMED. PLANECUT, SHEARED OR STOCK FINISH
ALL SCREW THREADS ARE ANSI Y14.6
BREAK EDGES .020/.05 MAX ON MACHINE WORK.
REFERENCE - ANSI Y14.5 & B46.1.

SHOP ORDERS
ACCT. NO.: SER. NO.:
DATE ISSD.: DATE REQ'D.: NO. REQ'D.:
DELIVER TO:
SURFACE TREATMENT: ---
IDENTIFICATION METHOD: ---
DRWN BY: GARY KOEHLER DATE: 9/23/98
CHECK BY: DATE: 10-1-98

REQ	ITEM	PART NUMBER	DESCRIPTION
			ALLOY STEEL, 4140, AS REQUIRED

STAR | WBS # 4.2.5 | Production Approval: | Cognizant Engineer: WELLS | STAR DRAWING NUMBER: TPC835-E-1 | REV.: A | RHIC DRAWING NUMBER: - | REV.:

LAWRENCE BERKELEY LABORATORY
UNIVERSITY OF CALIFORNIA - BERKELEY
RHIC-STAR-TPC
TPC ASSEMBLE & TEST
TEMPORARY ROLLIN SUPPORT ARM - FIXED

PATENT CLEAR | DRAWING TYPE: DETAIL | SHOWN ON | SCALE: FULL | DO NOT SCALE PRINTS
MICROFILMED: mg5 | DESIGN ACCOUNT: 8052-30 | CATEGORY CODE: SR-02-10 | LBL DRAWING NUMBER: 24A8646 | REV.: A