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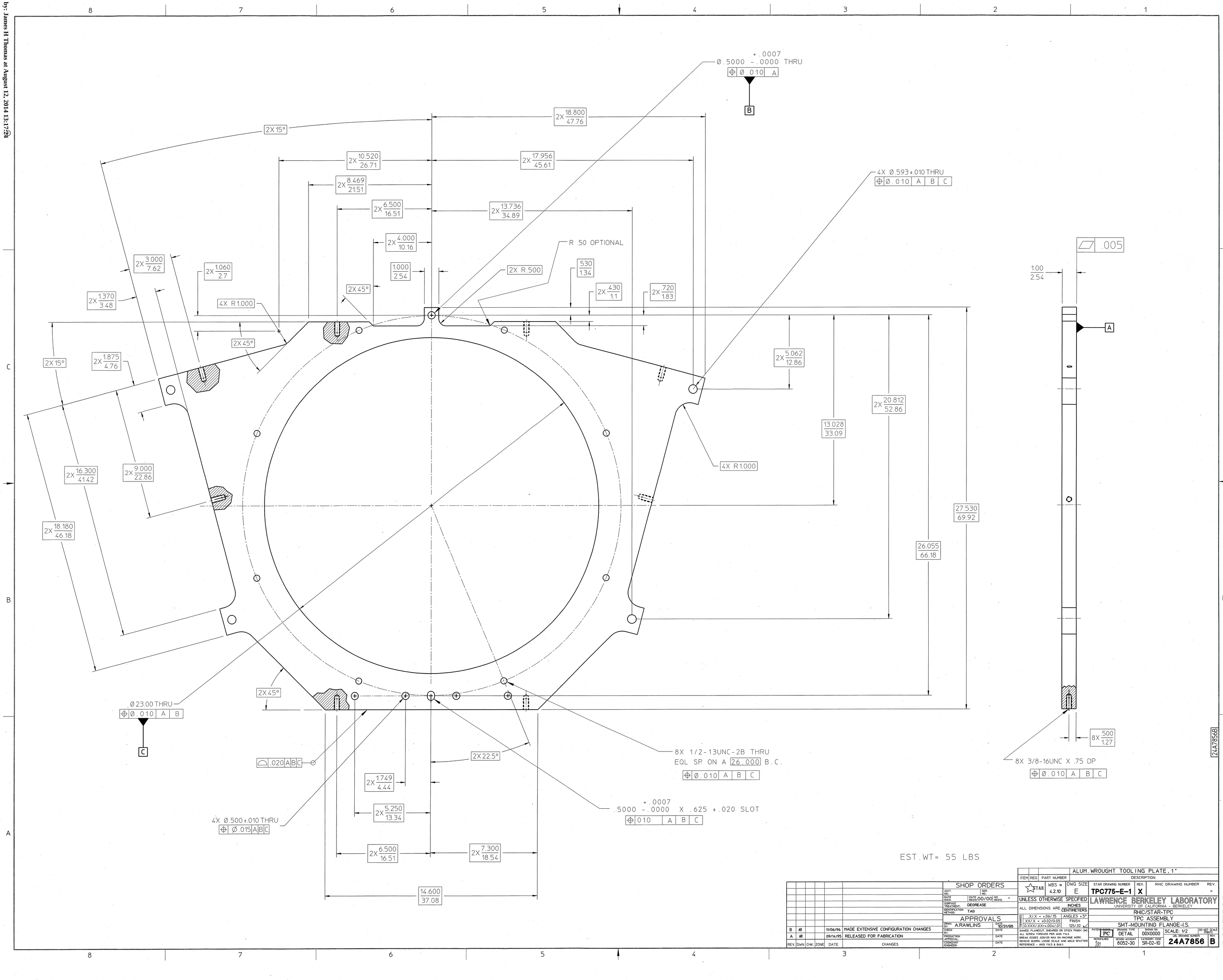

EST. WT= 55 LBS

REV.	DWN	CHK	ZONE	DATE	CHANGES
B	AR			11/06/96	MADE EXTENSIVE CONFIGURATION CHANGES
A	AR			09/14/95	RELEASED FOR FABRICATION

SHOP ORDERS
ACCT. NO.:
SER. NO.:
DATE ISSD.: DATE REQ'D. 00/00 NO. REQ'D. -
SURFACE TREATMENT: DEGREASE
IDENTIFICATION METHOD: TAG

APPROVALS
DRWN BY: A.RAWLINS DATE 10/31/96
CHECK BY: DATE
PRODUCTION APPROVAL: DATE
COGNIZANT ENGINEER: DATE

ITEM	REQ	PART NUMBER	DESCRIPTION
			ALUM. WROUGHT TOOLING PLATE, 1"

STAR | WBS # 4.2.10 | DWG SIZE E | STAR DRAWING NUMBER TPC775-E-1 | REV. X | RHIC DRAWING NUMBER - | REV. -

UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS ARE INCHES / CENTIMETERS
X/X = ±.06/15 | ANGLES ±5°
XX/X = ±.02/0.05 | FINISH
0.XXX/.XX=±.004/.01 | 125/.32
SAWED, FLAMECUT, SHEARED OR STOCK FINISH
ALL SCREW THREADS PER ANSI Y14.6
BREAK EDGES .020/.05 MAX ON MACHINE WORK; REMOVE BURRS, LOOSE SCALE AND WELD SPATTER
REFERENCE - ANSI Y14.5 & B46.1

LAWRENCE BERKELEY LABORATORY
UNIVERSITY OF CALIFORNIA - BERKELEY
RHIC/STAR-TPC
TPC ASSEMBLY
SMT-MOUNTING FLANGE-I.S.

PATENT STATUS: PC | DRAWING TYPE: DETAIL | SHOWN ON: 00X0000 | SCALE: 1/2 | DO NOT SCALE PRINTS
MICROFILMED | DESIGN ACCOUNT: 8052-30 | CATEGORY CODE: SR-02-10 | LBL DRAWING NUMBER: 24A7856 | REV: B

24A7856B