



LETTER	NOM. SIZE (QTY)	NOTE	DETAILED ON SHEET #
A	.335" (408)	SECTOR BACKER MOUNTING HOLES, OUTER	2
B	.335" (312)	SECTOR BACKER MOUNTING HOLES, INNER	2
C1-4	.500" (48)	SECTOR BACKER POSITIONAL LOCATING HOLES	2
D	1/2" - 13 (48)	SECTOR BACKER MOUNTING TOOL MOUNTING HOLES	2
E	1/4" - 20 (96)	OUTER SECTOR AUX. HOLDING PATTERN	3
F	1/4" - 20 (72)	INNER SECTOR AUX. HOLDING PATTERN	3
G	1/2" - 13 (48)	SECTOR BACKER MOUNTING TOOL MOUNTING HOLES	2
H	1/4" - 20 (136)	RIB AUX. HOLDING PATTERN, NON ADJOINING RIB	3
I	-NOT USED-		
J	3/8" - 16 (12)	SVT ADAPTER FLANGE MOUNTING HOLES	3
K	#10-32 (136)	RIB AUX. HOLDING PATTERN, ADJOINING RIB	3
L	3/4" - 10 (10)	TPC SUPPORT MOUNTING HOLES	3
M	1.102" (12)	LASER PASS THRU PORT	3
N	.813" (36)	WHEEL FLANGE - OFC MOUNTING HOLES	4
O	-NOT USED-		
P	3/4" - 10 (8)	TPC TEMPORARY SUPPORT MOUNTING HOLES	3
Q	3/8" - 16 (6)	LASER ENTRANCE ARRAY SUPPORT PLT MTG HOLES	4
R	1/4" - 20 (144)	TPC POWER CABLE BRACKET MOUNTING HOLES	4
S	1.125" x 3.75" (16)	OFC VIEWING SLOT	4
T	8.75" x 2.875" (20)	NOTE 4	4
U	1/4" - 20 (40)	TPC VIEWING WINDOW AND GAS SLOT	4
V	1.320" (2)	TPC VIEWING WINDOW CLAMP MOUNTING HOLES	4
W	1.440" (8)	HIGH VOLTAGE CABLE PASS THRU PORT	3
X	1/4" - 20 (8)	PRISM MOUNT - BASE FLANGE MOUNTING HOLES	3
Y	3/8" - 16 (12)	PRISM MOUNT - BASE PLATE MOUNTING HOLES	4
Z	1/4" - 20 (204)	LASER ENCL. WINDOW CLAMP, BASE PLT MTG HOLES	4
R1	.125" (12)	PRISM MOUNT - BASE PLATE LOCATING HOLE	4
R2	.313" (96)	MANIFOLD CLEARANCE RADIUS, OUTER SECTOR	2
AA	.313" (96)	MANIFOLD CLEARANCE RADIUS, INNER SECTOR	2
AB	.250" (6)	LASER ALIGNMENT TOOL LOCATING HOLE-PRIMARY	4
BB	.250" (6)	LASER ALIGNMENT TOOL LOCATING HOLE-SECONDARY	4
BB	1.6" DEEP (8)	1/2" BOLT POCKET - 4 REQ. FOR 180° OPTION	2

- NOTE:
- FEATURE IDENTIFYING LETTERS LISTED ARE THE SAME AS SHOWN ON DETAIL DRAWINGS. LETTERS OF HOLES SHOULD NOT BE CONFUSED WITH LETTERS OF DATUMS.
 - K LETTER REPRESENTS 2 HOLES AT EACH LOCATION. REFER TO 24A7276-NOTE 6 FOR QUANTITIES WHICH CAN VARY DEPENDING UPON FABRICATION OPTION
 - NOMINAL SIZE SHOWN REPRESENTS THRU HOLE - COUNTERBORES ARE NOT LISTED FOR THIS LOCATION.
 - NOMINAL SIZE SHOWN REPRESENTS THRU SLOT - CONCENTRIC SLOT AROUND THRU SLOT NOT LISTED FOR THIS LOCATION.
 - ALL SIZES LISTED ARE NOMINAL - REFER TO DETAIL DRAWINGS FOR SPECIFIC DETAILS OF ACTUAL SIZES. TOLERANCES AND QUANTITIES, FEATURE LOCATIONS SHOWN AND NOMINAL SIZES LISTED ARE FOR FRONT VIEW OF WHEEL. HOLES FOR ADJACENT SEGMENT COMMON WALL BOLTING ARE NOT LISTED. HOLES ON BACK VIEW ARE NOT LISTED.

ITEM #	ITEM NAME	DESCRIPTION	UNLESS OTHERWISE SPECIFIED	SHOP ORDERS	REV	DATE	BY	CHKD	REV	DATE	BY	CHKD
1	24A7276-1	SECTOR 1 OUTER APERTURE			4.25							
2	24A7276-2	SECTOR 1 INNER APERTURE										
3	24A7276-3	SECTOR 2 OUTER APERTURE										
4	24A7276-4	SECTOR 2 INNER APERTURE										
5	24A7276-5	SECTOR 3 OUTER APERTURE										
6	24A7276-6	SECTOR 3 INNER APERTURE										
7	24A7276-7	SECTOR 4 OUTER APERTURE										
8	24A7276-8	SECTOR 4 INNER APERTURE										
9	24A7276-9	SECTOR 5 OUTER APERTURE										
10	24A7276-10	SECTOR 5 INNER APERTURE										
11	24A7276-11	SECTOR 6 OUTER APERTURE										
12	24A7276-12	SECTOR 6 INNER APERTURE										
13	24A7276-13	SECTOR 7 OUTER APERTURE										
14	24A7276-14	SECTOR 7 INNER APERTURE										
15	24A7276-15	SECTOR 8 OUTER APERTURE										
16	24A7276-16	SECTOR 8 INNER APERTURE										
17	24A7276-17	SECTOR 9 OUTER APERTURE										
18	24A7276-18	SECTOR 9 INNER APERTURE										
19	24A7276-19	SECTOR 10 OUTER APERTURE										
20	24A7276-20	SECTOR 10 INNER APERTURE										
21	24A7276-21	SECTOR 11 OUTER APERTURE										
22	24A7276-22	SECTOR 11 INNER APERTURE										
23	24A7276-23	SECTOR 12 OUTER APERTURE										
24	24A7276-24	SECTOR 12 INNER APERTURE										

FRONT VIEW AS SHOWN ON 24A7256

24A7306 B

24A7306 B