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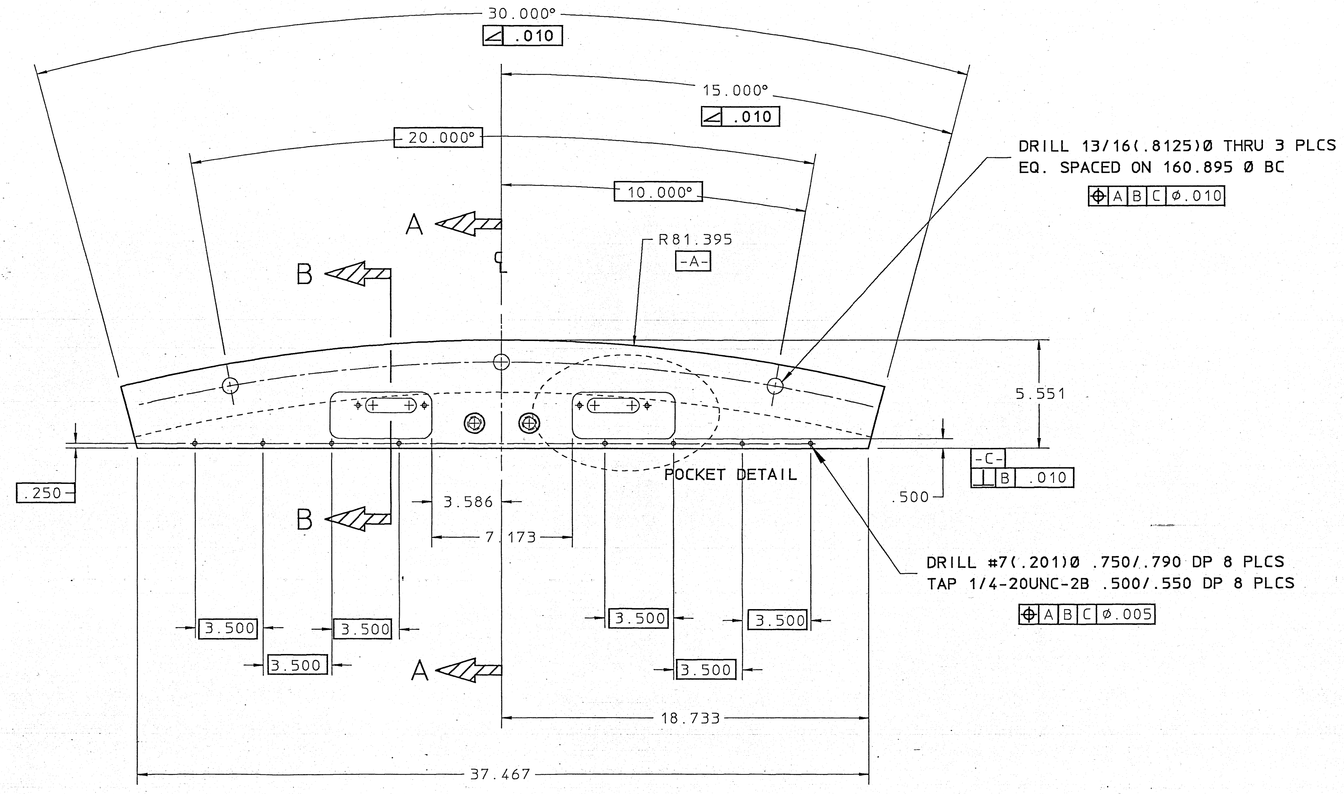
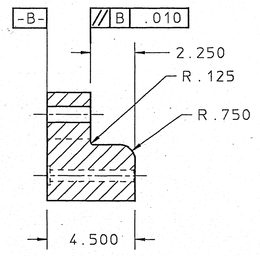
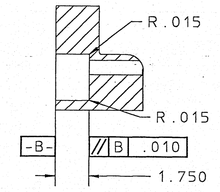
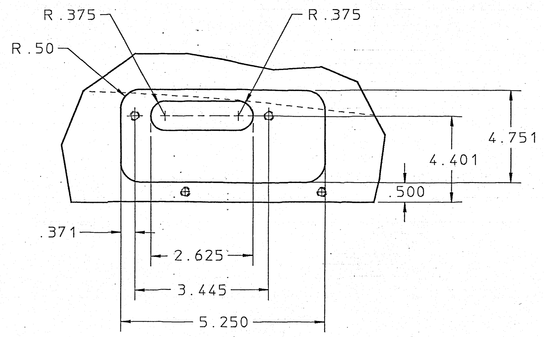




SECTION A-A



SECTION B-B
TYP.2 PLCS



POCKET DETAIL
SCALE: 2X
TYP.2 PLCS
WHICH ARE
MIRROR IMAGES

NOTES:

MAKE TWO PARTS ONE COMPLETE THE
OTHER WITHOUT POCKETS OR LARGE HOLES.

24A5136B

REV	DWG	CHK	ZONE	DATE	CHANGES
B	RCW		D7	4-22-94	ADDED 1/4-20 TAPPED HOLES AND ASSOCIATED TOLERANCES.

UNLESS OTHERWISE SPECIFIED
TOLERANCES: X ± .1 FRAC. ± ~ | XX ± .06 ANGLES ± 1° | XXX ± .015 FINISH 125
THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW THREADS 30°.
CUT 1.5 PITCH THRD RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THREADS.
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS WELD SPLATTER & LOOSE SCALE
REFERENCES: ANSI Y14.5 & B46.1

SHOP ORDERS
ACCT. NO. | SERIAL NO.
DATE ISSD | DATE REQD. | NO. REQD
DELIVER TO
SURFACE TREATMENT DEGREASE
IDENT. METH. TAG
DWG BY RC WEIDENBACH DATE 04-19-94
CHK. BY DATE

REQD ITEM	PART NO.	DESCRIPTION
2		PLATE ALUM ALLOY 6061-T6

LAWRENCE BERKELEY LABORATORY
UNIVERSITY OF CALIFORNIA-BERKELEY
RHIC-STAR TPC
WHEEL MOCKUP
WHEEL MOCKUP-RIM INSERT

PATENT CLEAR	DWG. TYPE	SHOWN ON	SCALE	DO NOT SCALE PRINTS
	CD	24A5046	1/8	
MICROFILMED	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.	SIZE / REV.
	8052-25	SR0205	24A5136	B