

UNLESS OTHERWISE NOTED			SHOP ORDERS			PATENT CLR	DWG TYPE DETAIL	SHOWN ON 24A0354	DWG NO 24A4951A ^{REV}			
.X ± .1	.XX ± .02	.XXX ± .005	ACCT NO	SER NO		MICROFILMED	DES ACCT NO 8052-24	CATEGORY SR-02-04	SCALE FULL (Do not scale prints)			
ANGLES ± .1°		FINISH 125 ✓	DATE ISSD	DATE REQD	NO REQD	LAWRENCE BERKELEY LABORATORY U.C. BERKELEY						
THREADS ARE CLASS 2. CHAMFER ENDS OF ALL SCREW THREADS 30°. CUT 1.5 PITCH THRD RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THRDS. BREAK EDGES .016 MAX ON MACHINED WORK. REMOVE BURRS WELD SPLATTER & LOOSE SCALE. REFERENCES: ANSI Y 14.5 & B46.1.			DEL TO			RHIC-STAR-TPC						
			SURFACE TREATMENT			IDENTIF. METHOD BAG & TAG			OSECT COOLING MANIFOLD			
			DWN BY J. BOEHM		DATE 94-07-14	ORIFICE						
			CHK BY J. BERCOVITZ		DATE 94-07-14	MATERIAL ALU 6061-T6						
REV	DWN	CHK	DATE	CHANGES								
A	JB		940727	Ø .490 WAS Ø .600								

