



**NOTES:**

1. .0005/ .001(MAX) COAT TOP VIEW SURFACE WITH MOLD RELEASE.
2. WEIGHT APPROXIMATELY 90 LBS.
3. DIMENSIONS INDICATED ARE TO THE THEORETICAL INTERSECTION POINTS OF THE FIRST AND LAST GROOVE WALLS AND THE NOMINAL SIDE WALL LOCATION.
4. 20X DRILL AND REAM FOR SLIP FIT OF ITEM NUMBER 2 PIN. PIN TO PROTRUDE .45 TO .50 ABOVE SURFACE.
5. 2X DRILL AND REAM FOR SLIP FIT OF ITEM NUMBER 3 PIN. PIN TO PROTRUDE .45 TO .50 ABOVE SURFACE.
6. 8X DRILL AND REAM FOR SLIP FIT OF ITEM NUMBER 4 PIN. PIN TO PROTRUDE .45 TO .50 ABOVE SURFACE.
7. DO NOT SCALE DRAWING FOR DIMENSIONS.

**DETAIL E**  
8 PLACES  
SCALE: 2/1

**SECTION: B-B**  
SCALE: 1/2

**DETAIL A**  
SCALE: 2/1

**DETAIL D**  
SCALE: 1/1

**SECTION: C-C**  
SCALE: 1/2

REV	DATE	DESCRIPTION
A	5/23/96	RELEASE FOR FABRICATION
B	5/20/97	DELETED DIM. 3.350, .359, 4.325 2.995 AND THE OLD NOTE 3. CHGD DIM. .715-.725 TO .720, ADDED 8 SLOTS, PLUS 19.346, 8.153, 6.522, 4.327, 3.401, .500, 15-DIM. AND DETAIL E
		BY: J. ORTIZ
		CHK: GARY KOEHLER
		APP: GARY KOEHLER

  

REV	DATE	DESCRIPTION
1		SHOP ORDERS
2		REVISED
3		REVISED
4		REVISED
5		REVISED
6		REVISED
7		REVISED
8		REVISED
9		REVISED
10		REVISED
11		REVISED
12		REVISED
13		REVISED
14		REVISED
15		REVISED
16		REVISED
17		REVISED
18		REVISED
19		REVISED
20		REVISED

REV	DATE	DESCRIPTION
1		SHOP ORDERS
2		REVISED
3		REVISED
4		REVISED
5		REVISED
6		REVISED
7		REVISED
8		REVISED
9		REVISED
10		REVISED
11		REVISED
12		REVISED
13		REVISED
14		REVISED
15		REVISED
16		REVISED
17		REVISED
18		REVISED
19		REVISED
20		REVISED

REV	DATE	DESCRIPTION
1		SHOP ORDERS
2		REVISED
3		REVISED
4		REVISED
5		REVISED
6		REVISED
7		REVISED
8		REVISED
9		REVISED
10		REVISED
11		REVISED
12		REVISED
13		REVISED
14		REVISED
15		REVISED
16		REVISED
17		REVISED
18		REVISED
19		REVISED
20		REVISED

REV	DATE	DESCRIPTION
1		SHOP ORDERS
2		REVISED
3		REVISED
4		REVISED
5		REVISED
6		REVISED
7		REVISED
8		REVISED
9		REVISED
10		REVISED
11		REVISED
12		REVISED
13		REVISED
14		REVISED
15		REVISED
16		REVISED
17		REVISED
18		REVISED
19		REVISED
20		REVISED

REV	DATE	DESCRIPTION
1		SHOP ORDERS
2		REVISED
3		REVISED
4		REVISED
5		REVISED
6		REVISED
7		REVISED
8		REVISED
9		REVISED
10		REVISED
11		REVISED
12		REVISED
13		REVISED
14		REVISED
15		REVISED
16		REVISED
17		REVISED
18		REVISED
19		REVISED
20		REVISED

REV	DATE	DESCRIPTION
1		SHOP ORDERS
2		REVISED
3		REVISED
4		REVISED
5		REVISED
6		REVISED
7		REVISED
8		REVISED
9		REVISED
10		REVISED
11		REVISED
12		REVISED
13		REVISED
14		REVISED
15		REVISED
16		REVISED
17		REVISED
18		REVISED
19		REVISED
20		REVISED

REV	DATE	DESCRIPTION
1		SHOP ORDERS
2		REVISED
3		REVISED
4		REVISED
5		REVISED
6		REVISED
7		REVISED
8		REVISED
9		REVISED
10		REVISED
11		REVISED
12		REVISED
13		REVISED
14		REVISED
15		REVISED
16		REVISED
17		REVISED
18		REVISED
19		REVISED
20		REVISED

REV	DATE	DESCRIPTION
1		SHOP ORDERS
2		REVISED
3		REVISED
4		REVISED
5		REVISED
6		REVISED
7		REVISED
8		REVISED
9		REVISED
10		REVISED
11		REVISED
12		REVISED
13		REVISED
14		REVISED
15		REVISED
16		REVISED
17		REVISED
18		REVISED
19		REVISED
20		REVISED

REV	DATE	DESCRIPTION
1		SHOP ORDERS
2		REVISED
3		REVISED
4		REVISED
5		REVISED
6		REVISED
7		REVISED
8		REVISED
9		REVISED
10		REVISED
11		REVISED
12		REVISED
13		REVISED
14		REVISED
15		REVISED
16		REVISED
17		REVISED
18		REVISED
19		REVISED
20		REVISED

REV	DATE	DESCRIPTION
1		SHOP ORDERS
2		REVISED
3		REVISED
4		REVISED
5		REVISED
6		REVISED
7		REVISED
8		REVISED
9		REVISED
10		REVISED
11		REVISED
12		REVISED
13		REVISED
14		REVISED
15		REVISED
16		REVISED
17		REVISED
18		REVISED
19		REVISED
20		REVISED

REV	DATE	DESCRIPTION
1		SHOP ORDERS
2		REVISED
3		REVISED
4		REVISED
5		REVISED
6		REVISED
7		REVISED
8		REVISED
9		REVISED
10		REVISED
11		REVISED
12		REVISED
13		REVISED
14		REVISED
15		REVISED
16		REVISED
17		REVISED
18		REVISED
19		REVISED
20		REVISED

REV	DATE	DESCRIPTION
1		SHOP ORDERS
2		REVISED
3		REVISED
4		REVISED
5		REVISED
6		REVISED
7		REVISED
8		REVISED
9		REVISED
10		REVISED
11		REVISED
12		REVISED
13		REVISED
14		REVISED
15		REVISED
16		REVISED
17		REVISED
18		REVISED
19		REVISED
20		REVISED

REV	DATE	DESCRIPTION
1		SHOP ORDERS
2		REVISED
3		REVISED
4		REVISED
5		REVISED
6		REVISED
7		REVISED
8		REVISED
9		REVISED
10		REVISED
11		REVISED
12		REVISED
13		REVISED
14		REVISED
15		REVISED
16		REVISED
17		REVISED
18		REVISED
19		REVISED
20		REVISED