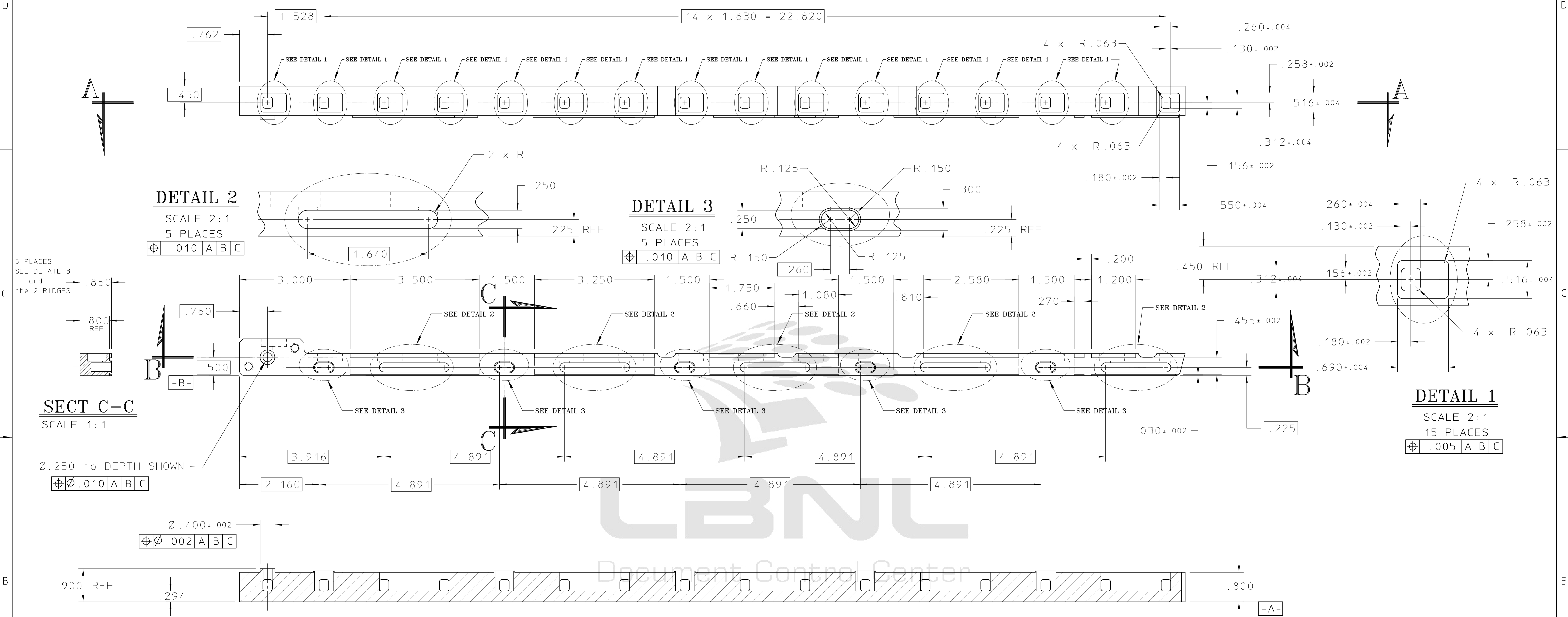


SECTION A-A
SCALE 1:1



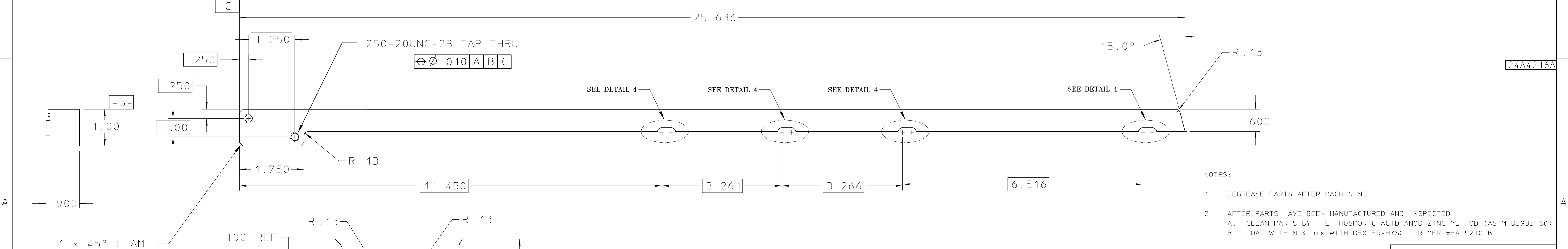
DETAIL 2
SCALE 2:1
5 PLACES
Φ .010 A B C

DETAIL 3
SCALE 2:1
5 PLACES
Φ .010 A B C

DETAIL 1
SCALE 2:1
15 PLACES
Φ .005 A B C

SECT C-C
SCALE 1:1
Ø .250 to DEPTH SHOWN
Φ .010 A B C

SECTION B-B
SCALE 1:1



DETAIL 4
SCALE 2:1
4 PLACES
Φ .010 A B C

- NOTES:
1. DEGREASE PARTS AFTER MACHINING
 2. AFTER PARTS HAVE BEEN MANUFACTURED AND INSPECTED
A. CLEAN PARTS BY THE PHOSPHORIC ACID ANODIZING METHOD (ASTM D3933-80)
B. COAT WITHIN 4 hrs WITH DEXTER-HYSOL PRIMER #EA 9210 B

UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		LAWRENCE BERKELEY LABORATORY	
CO	X ± 1	FRAC	± 1/64	ACCT. NO.	SERIAL NO.
XX	± .02	ANGLES	± 1°	DATE	DATE
SS	± .005	FINISH	125/7	ISSD	NO. REQD.
SE		THREADS	ARE CLASS 2	REVISION	
CHAMFER ENDS OF ALL STEEL THREADS 30°			TREATMENT SEE NOTES		
CUT 1.5 PITCH HUB RELIEF WITH ROUNDED NSE TOOL			PATENT CLEAR		
ON MACHINING CUT THREADS			DWG. TYPE		
BREAK EDGES .016 MAX. ON MACHINED WORK			DATE		
REMOVE BURRS WELD SPATTER & LOOSE SCALE			DWG. J. BOEHR		
REFERENCES: ANG 1 1/4, 3 & 8/42, 1-1			DATE		
			CHK. J. BERCOVITZ		
			DATE		
			8052-24		
			SR-02-04		
			24A4216		
			A		