



REQ	ITEM	PART NUMBER	DESCRIPTION
1	4	24A4083	DRAIN PORT, LEFT
1	3	24A4073	HEADER PORT, LEFT
1	2	24A4144	UPPER ADBOND HEADER, LEFT
1	1	24A4136	LOWER ADBOND HEADER, LEFT

REV	DWG	CHK	ZONE	DATE	CHANGES
A	JB			94-07-06	PRIMER WAS EA9210 H. ADDED NOTE 4

TOLERANCES		SHOP ORDERS		LAWRENCE BERKELEY LABORATORY	
.X ± .1		ACCT. NO.	SERIAL NO.	UNIVERSITY OF CALIFORNIA-BERKELEY	
.XX ± .02	ANGLES ± 1°	DATE ISSD	DATE RECD.	RHIC-STAR-TPC	
.XXX ± .005	FINISH 125/7	DELIVER TO		OUTER SECTOR COOLING MANIFOLD	
THREADS ARE CLASS 2		SURFACE TREATMENT		HEADER ADBOND ASSEMBLY, LEFT	
CHAMFER ENDS OF ALL SCREW THREADS 30°		SEE NOTES		PATENT CLEAR	DWG. TYPE
CUT 1.5 PITCH THRO RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THREADS.		IDENT. TAG		ASSEMBLY	SHOWN ON
BREAK EDGES .016 MAX. ON MACHINED WORK		BY: J. BOEHM		00X0000	SCALE
REMOVE BURRS WELD SPLATTER & LOOSE SCALE		DATE: 94-03-08		DWG. NO.	DO NOT SCALE PRINTS
REFERENCES: ANSI Y14.5 & B46.1.		CHK: J. BERCOVITZ		8052-24	SIZE
		DATE: 94-03-08		SR-02-04	REV.

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