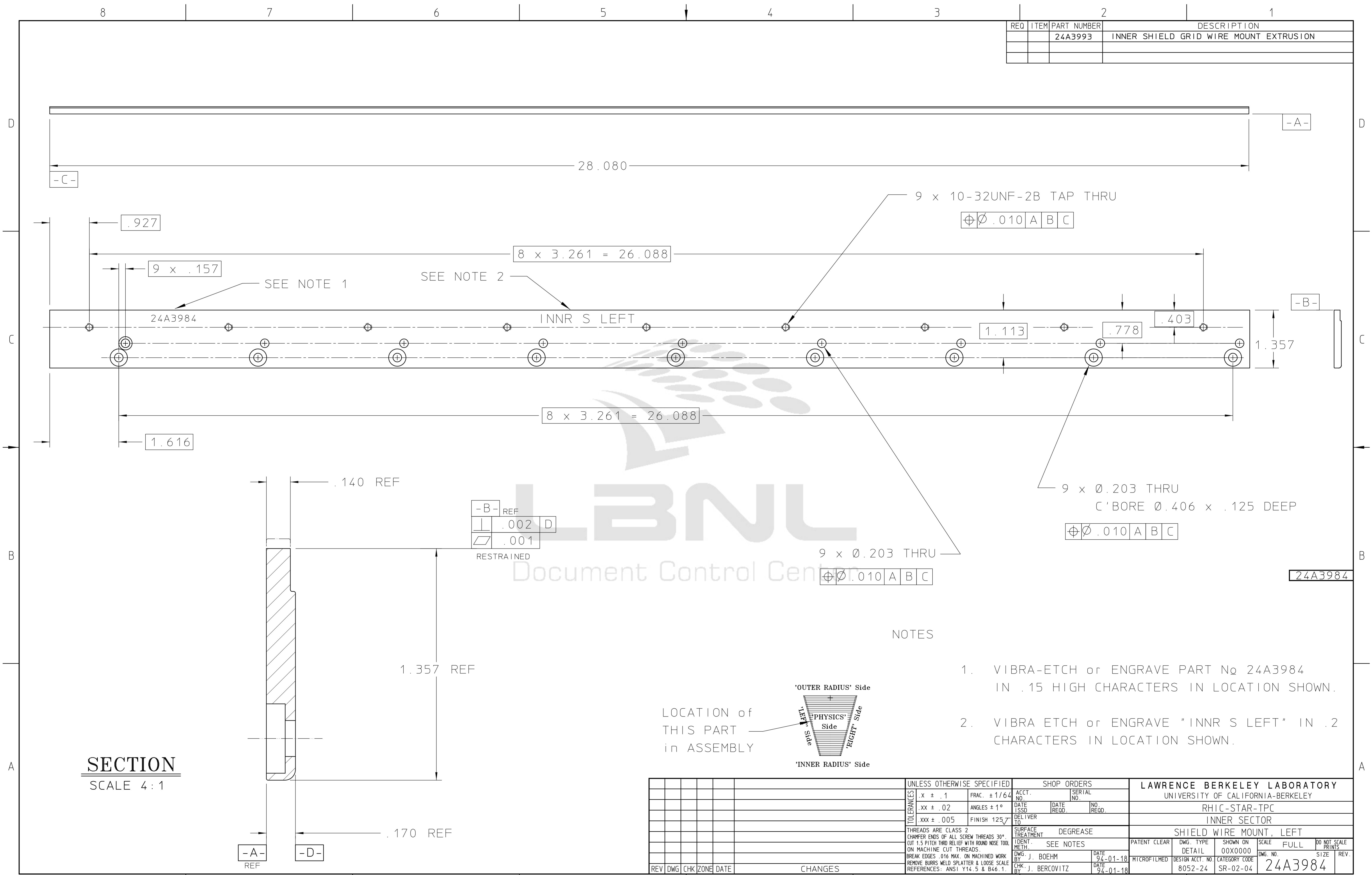


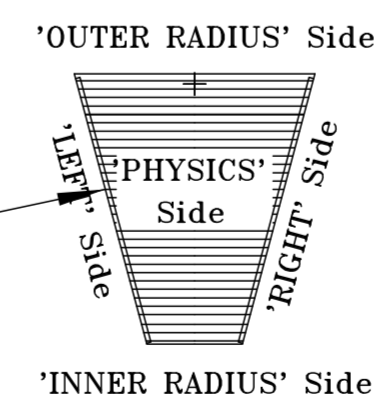
REQ	ITEM	PART NUMBER	DESCRIPTION
		24A3993	INNER SHIELD GRID WIRE MOUNT EXTRUSION



-B-	REF	D
	.002	
/	.001	
RESTRAINED		

NOTES

- VIBRA-ETCH or ENGRAVE PART No 24A3984 IN .15 HIGH CHARACTERS IN LOCATION SHOWN.
- VIBRA ETCH or ENGRAVE "INNER S LEFT" IN .2 CHARACTERS IN LOCATION SHOWN.



SECTION
SCALE 4:1

REV	DWG	CHK	ZONE	DATE	CHANGES	UNLESS OTHERWISE SPECIFIED	SHOP ORDERS	LAWRENCE BERKELEY LABORATORY UNIVERSITY OF CALIFORNIA-BERKELEY					
						TOLERANCES .X ± .1 .XX ± .02 .XXX ± .005	ACCT. NO. DATE ISSD DELIVER TO	SERIAL NO. DATE RECD. NO. RECD.	RHIC-STAR-TPC INNER SECTOR SHIELD WIRE MOUNT, LEFT				
						THREADS ARE CLASS 2 CHAMFER ENDS OF ALL SCREW THREADS 30° CUT 1.5 PITCH THRO RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THREADS. BREAK EDGES .016 MAX. ON MACHINED WORK REMOVE BURRS WELD SPLATTER & LOOSE SCALE REFERENCES: ANSI Y14.5 & B46.1.	SURFACE TREATMENT IDENT. METH. BY DATE	DEGREASE SEE NOTES J. BOEHM 94-01-18	PATENT CLEAR	DWG. TYPE DETAIL	SHOWN ON 00X000	SCALE FULL	DO NOT SCALE PRINTS SIZE REV.
									MICROFILMED	DESIGN ACCT. NO. 8052-24	CATEGORY CODE SR-02-04	DWG. NO. 24A3984	