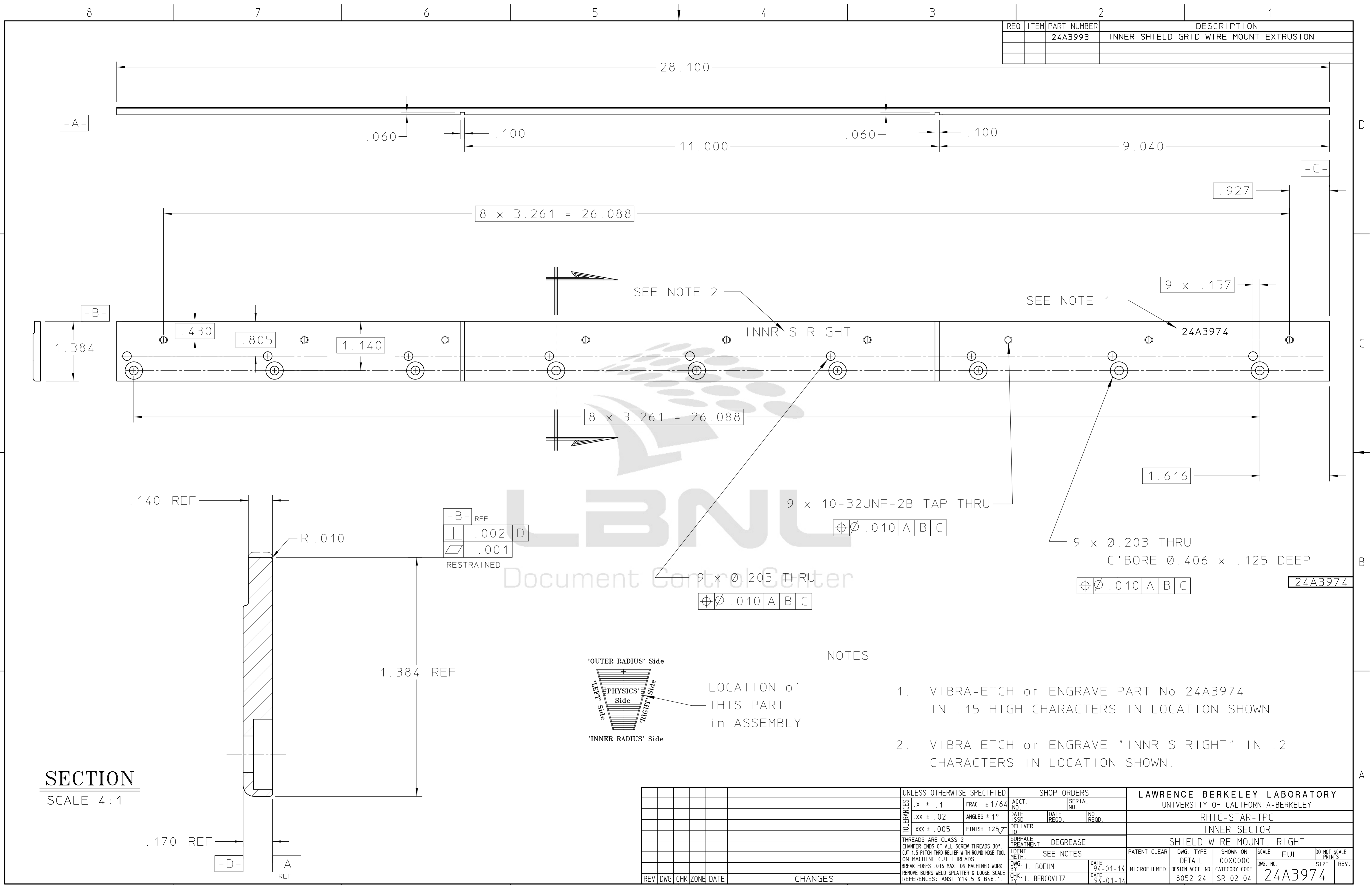


REQ	ITEM	PART NUMBER	DESCRIPTION
		24A3993	INNER SHIELD GRID WIRE MOUNT EXTRUSION



SEE NOTE 2

SEE NOTE 1

INNER S RIGHT

24A3974

9 x 10-32UNF-2B TAP THRU

9 x Ø.203 THRU  
C'BORE Ø.406 x .125 DEEP

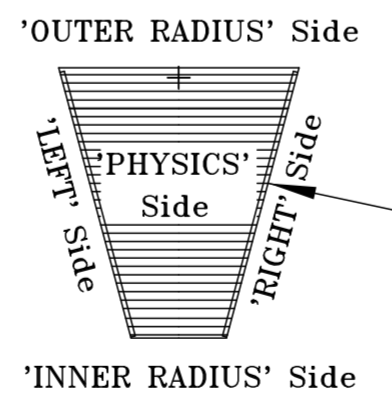
9 x Ø.203 THRU  
Ø.010 A B C

Ø.010 A B C

24A3974

NOTES

- VIBRA-ETCH or ENGRAVE PART No 24A3974 IN .15 HIGH CHARACTERS IN LOCATION SHOWN.
- VIBRA ETCH or ENGRAVE "INNER S RIGHT" IN .2 CHARACTERS IN LOCATION SHOWN.



LOCATION of THIS PART in ASSEMBLY

**SECTION**  
SCALE 4:1

UNLESS OTHERWISE SPECIFIED				SHOP ORDERS			LAWRENCE BERKELEY LABORATORY			
TOLERANCES		FRAC. ± 1/64		ACCT. NO.	SERIAL NO.		UNIVERSITY OF CALIFORNIA-BERKELEY			
.XX ± .02		ANGLES ± 1°		DATE ISSD	DATE RECD.	NO. RECD.	RHIC-STAR-TPC			
.XXX ± .005		FINISH 125/7		DELIVER TO			INNER SECTOR			
THREADS ARE CLASS 2				SURFACE TREATMENT			SHIELD WIRE MOUNT, RIGHT			
CHAMFER ENDS OF ALL SCREW THREADS 30°				DEGREASE						
CUT 1.5 PITCH THRO RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THREADS.				IDENT. METH. SEE NOTES						
BREAK EDGES .016 MAX. ON MACHINED WORK				DATE 94-01-14			PATENT CLEAR DWG. TYPE SHOWN ON SCALE DO NOT SCALE PRINTS			
REMOVE BURRS WELD SPLATTER & LOOSE SCALE				BY J. BOEHM			DETAIL 00X0000 DWG. NO. FULL SIZE REV.			
REFERENCES: ANSI Y14.5 & B46.1.				DATE 94-01-14			MICROFILMED DESIGN ACCT. NO. CATEGORY CODE SR-02-04			
				CHK: J. BERCOVITZ			24A3974			