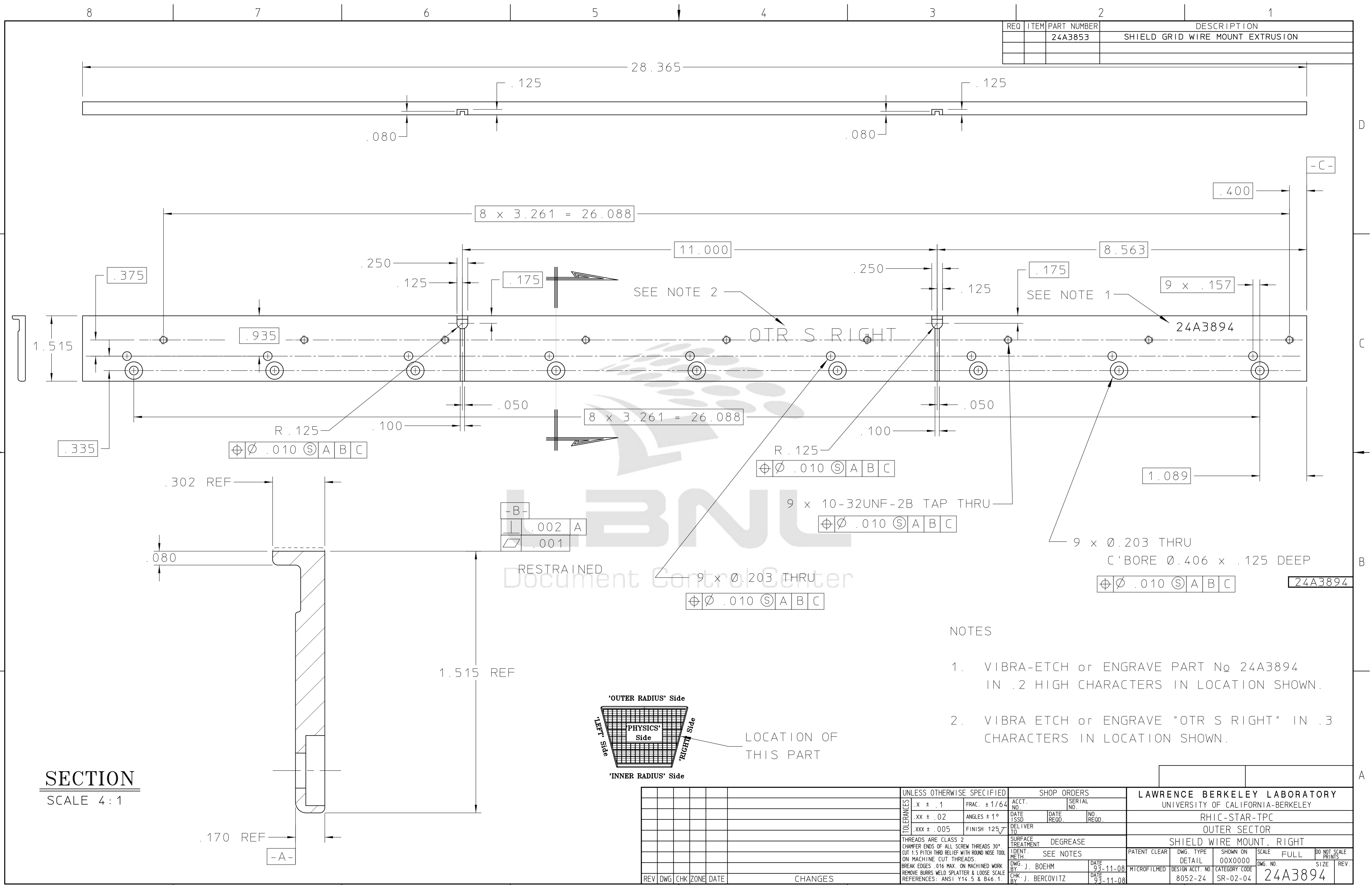


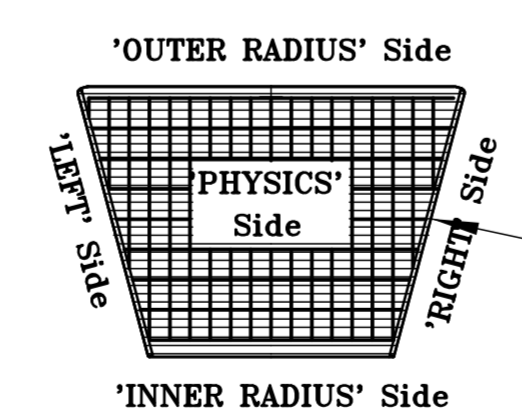
REQ	ITEM	PART NUMBER	DESCRIPTION
		24A3853	SHIELD GRID WIRE MOUNT EXTRUSION



**SECTION**  
SCALE 4:1

**NOTES**

- VIBRA-ETCH or ENGRAVE PART No 24A3894 IN .2 HIGH CHARACTERS IN LOCATION SHOWN.
- VIBRA ETCH or ENGRAVE "OTR S RIGHT" IN .3 CHARACTERS IN LOCATION SHOWN.



UNLESS OTHERWISE SPECIFIED				SHOP ORDERS			LAWRENCE BERKELEY LABORATORY						
TOLERANCES		.X ± .1		FRAC. ± 1/64		ACCT. NO.		SERIAL NO.		UNIVERSITY OF CALIFORNIA-BERKELEY			
		.XX ± .02		ANGLES ± 1°		DATE ISSD		DATE RECD.		RHIC-STAR-TPC			
		.XXX ± .005		FINISH 125/7		DELIVER TO				OUTER SECTOR			
THREADS ARE CLASS 2				SURFACE TREATMENT				SHIELD WIRE MOUNT, RIGHT					
CHAMFER ENDS OF ALL SCREW THREADS 30°				DEGREASE				PATENT CLEAR		DWG. TYPE		SCALE	
CUT 1.5 PITCH THRU RELIEF WITH ROUND NOSE TOOL				SEE NOTES				DETAIL		SHOWN ON		FULL	
ON MACHINE CUT THREADS.				DATE				8052-24		00X000		DO NOT SCALE PRINTS	
BREAK EDGES .016 MAX. ON MACHINED WORK				BY J. BOEHM				DATE 93-11-08		DWG. NO.		24A3894	
REMOVE BURRS WELD SPLATTER & LOOSE SCALE				BY J. BERCOVITZ				DATE 93-11-08		CATEGORY CODE		SR-02-04	
REFERENCES: ANSI Y14.5 & B46.1.													
REV	DWG	CHK	ZONE	DATE	CHANGES								

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