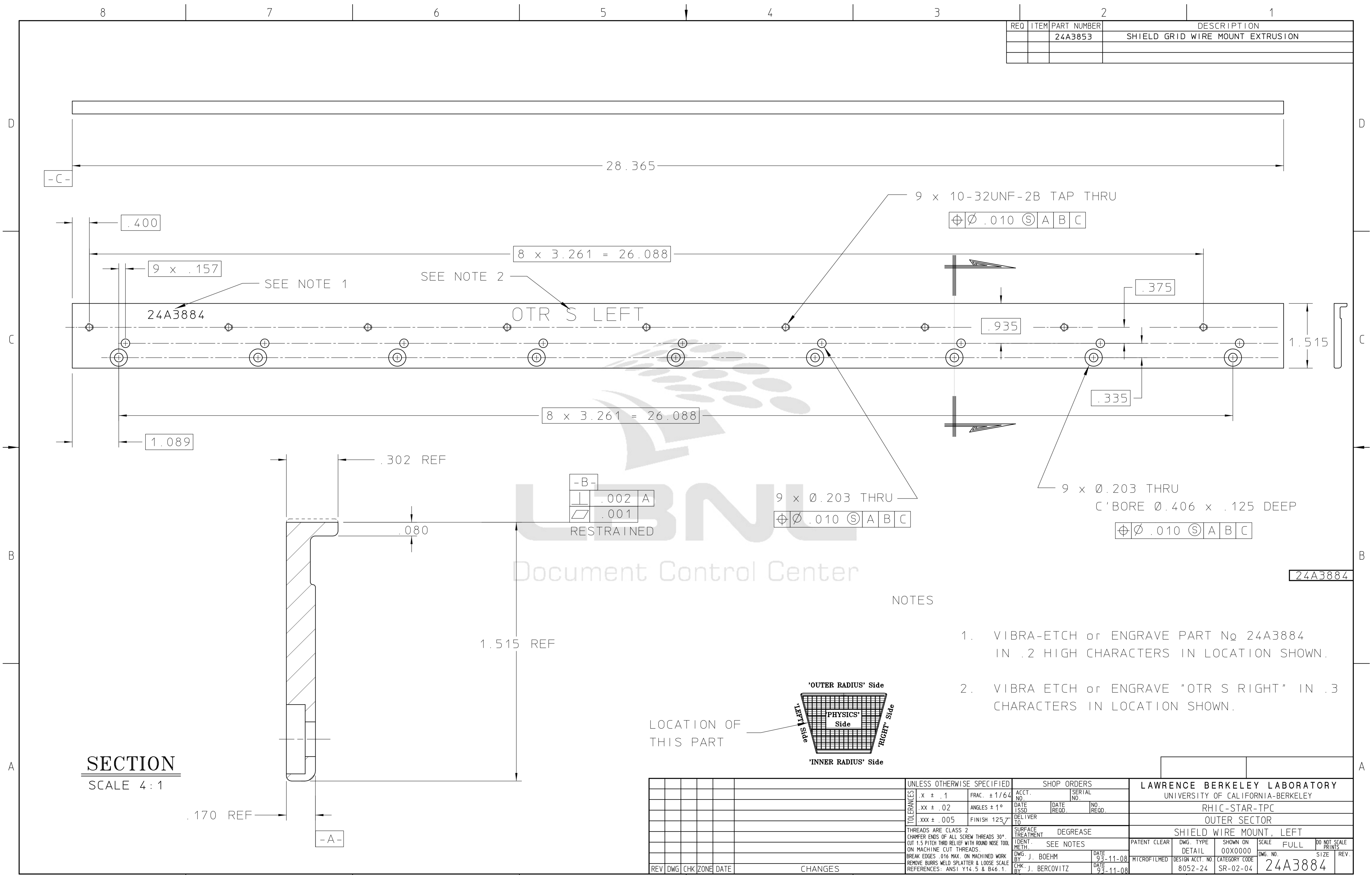


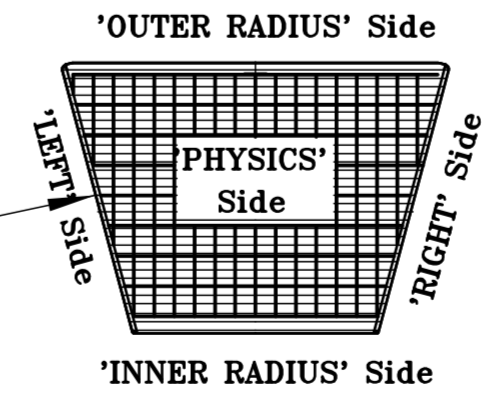
REQ	ITEM	PART NUMBER	DESCRIPTION
		24A3853	SHIELD GRID WIRE MOUNT EXTRUSION



-B-	
⊥	.002 A
∕	.001
RESTRAINED	

NOTES

- VIBRA-ETCH or ENGRAVE PART No 24A3884 IN .2 HIGH CHARACTERS IN LOCATION SHOWN.
- VIBRA ETCH or ENGRAVE "OTR S RIGHT" IN .3 CHARACTERS IN LOCATION SHOWN.



UNLESS OTHERWISE SPECIFIED				SHOP ORDERS				LAWRENCE BERKELEY LABORATORY			
TOLERANCES		FRAC. ± 1/64		ACCT. NO.		SERIAL NO.		UNIVERSITY OF CALIFORNIA-BERKELEY			
.XX ± .02		ANGLES ± 1°		DATE ISSD		DATE RECD.		RHIC-STAR-TPC			
.XXX ± .005		FINISH 125/7		DELIVER TO				OUTER SECTOR			
THREADS ARE CLASS 2				SURFACE TREATMENT				SHIELD WIRE MOUNT, LEFT			
CHAMFER ENDS OF ALL SCREW THREADS 30°				DEGREASE							
CUT 1.5 PITCH THRO RELIEF WITH ROUND NOSE TOOL				SEE NOTES							
ON MACHINE CUT THREADS.				PATENT CLEAR							
BREAK EDGES .016 MAX. ON MACHINED WORK				DWG. J. BOEHM				DWG. TYPE			
REMOVE BURRS WELD SPLATTER & LOOSE SCALE				DATE 9-11-08				DETAIL			
REFERENCES: ANSI Y14.5 & B46.1.				CHK. J. BERCOVITZ				00X000			
				DATE 9-11-08				SCALE FULL			
				MICROFILMED				DO NOT SCALE PRINTS			
				DESIGN ACCT. NO. 8052-24				DWG. NO. 24A3884			
				CATEGORY CODE SR-02-04				REV.			
REV				CHG				DATE			
				CHANGES							

SECTION
SCALE 4:1

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