

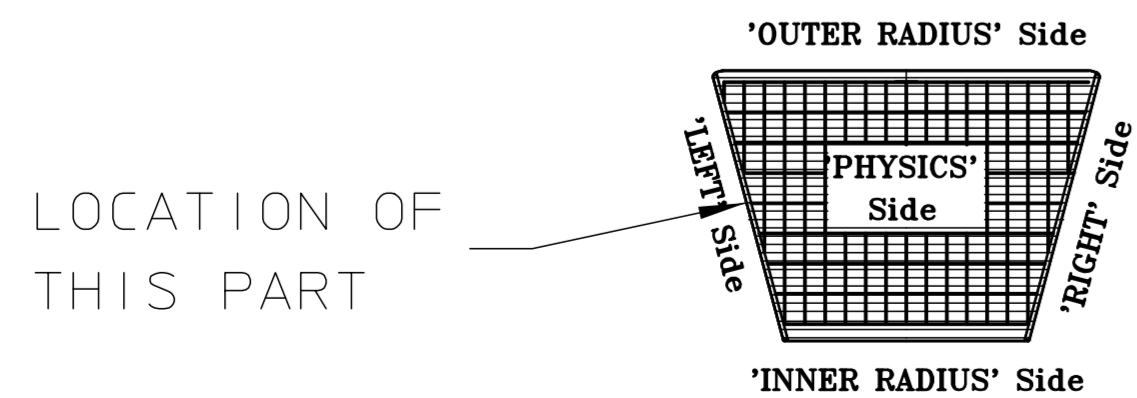
REQ	ITEM	PART NUMBER	DESCRIPTION
			SEE NOTE 1

-B-  
 .002  
 .002 A

-A-

28.365  
 .125  
 1.089  
 9 x .157  
 WIRE LOCATION  
 8 x 3.261 = 26.088  
 18 x Ø.203 THRU  
 ±Ø.010 A B C  
 2.623  
 1.697  
 .811  
 1.146  
 2.860  
 .500  
 4.328  
 6.522  
 6.522  
 6.522  
 1.348  
 4 x 6.382 = 25.528  
 24A3864  
 4 x .250 WIDE SLOT  
 FULL R each END  
 ±Ø.010 A B C  
 5 x .120 WIDE x .180 LONG SLOT  
 FULL R each END  
 ±Ø.010 A B C

NOTE:  
 1. THIS DRAWING REPRESENTS THE MECHANICAL PARAMETERS FOR THIS PART ONLY. THE ACTUAL PART IS MADE FROM DRAWING NUMBER 24A3631 - ANODE WIRE MOUNT BOARD, WHICH IS A CIRCUIT BOARD MANUFACTURING PACKAGE.



REV	DWG	CHK	ZONE	DATE	CHANGES	UNLESS OTHERWISE SPECIFIED	SHOP ORDERS	LAWRENCE BERKELEY LABORATORY UNIVERSITY OF CALIFORNIA-BERKELEY						
						TOLERANCES .X ± .1 .XX ± .02 .XXX ± .005	FRAC. ± 1/64 ANGLES ± 1° FINISH 125/7	ACCT. NO. DATE ISSD DELIVER TO	SERIAL NO. DATE RECD. NO. RECD.	RHIC-STAR-TPC OUTER SECTOR ANODE WIRE MOUNT, LEFT				
						THREADS ARE CLASS 2 CHAMFER ENDS OF ALL SCREW THREADS 30° CUT 1.5 PITCH THRU RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THREADS. BREAK EDGES .016 MAX. ON MACHINED WORK REMOVE BURRS WELD SPLATTER & LOOSE SCALE REFERENCES: ANSI Y14.5 & B46.1.	SURFACE TREATMENT DEGREASE	PATENT CLEAR		DWG. TYPE DETAIL	SHOWN ON 00X0000	SCALE FULL	DO NOT SCALE PRINTS	
								DWG. BY J. BOEHM	DATE 93-11-08	MICROFILMED	DESIGN ACCT. NO. 8052-246R-02-04	CATEGORY CODE	DWG. NO. 24A3864	SIZE REV.