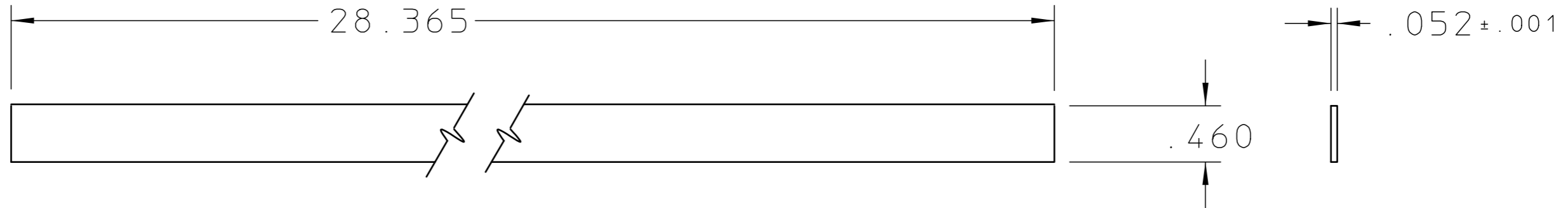
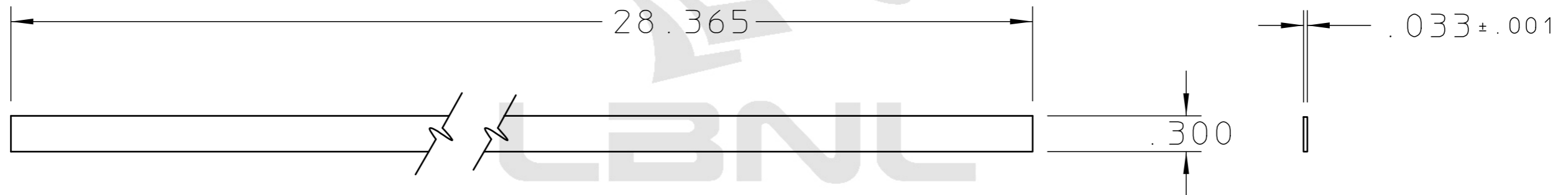


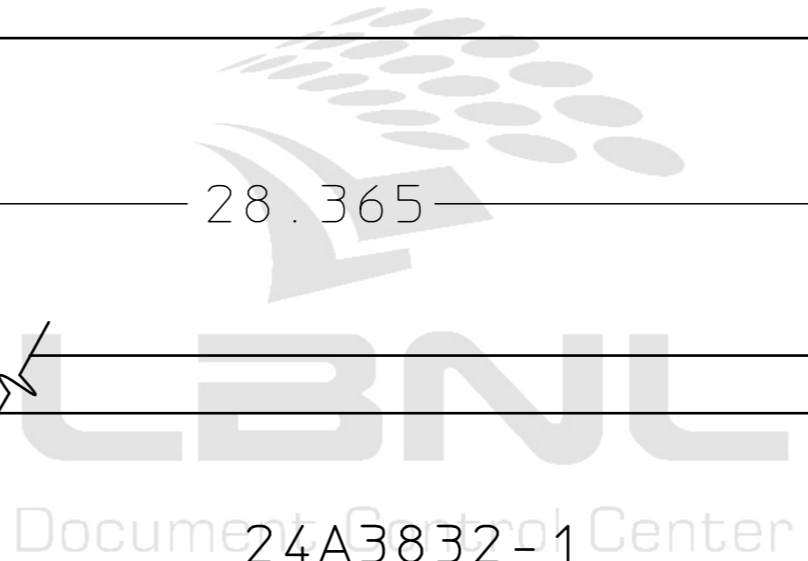
REQD	ITEM	PART NUMBER	DESCRIPTION
24A3832	HIGH PRESSURE TYPE 4 GRADE	G-10 (DO NOT USE FR-4)	EPOXY/GLASS LAMINATE, per FED SPEC's LP509a.



24A3832-2



24A3832-1



				UNLESS OTHERWISE SPECIFIED	SHOP ORDERS			LAWRENCE BERKELEY LABORATORY				
				TOLERANCE .X ± .1 .XX ± .02 .XXX ± .005	ACCT NO	SER NO		UNIVERSITY OF CALIFORNIA-BERKELEY				
				SURFACE FINISH 125 ✓	DATE ISSD	DATE REQD	NO REQD	RHIC-STAR-TPC				
				1. SAWED, FLAMECUT, SHEARED OR CUT STOCK FINISH. 2. THREADS CLASS 2. 3. CHAMFER ENDS OF ALL SCREW THRDS 30°. 4. 1 1/2 PITCH RELIEF WITH ROUND NOSE TOOL ON ALL MACHINE CUT THRDS. 5. BREAK EDGES 1/64 MAX. ON MACHINE WORK. 6. REMOVE BURRS, LOOSE SCALE AND WELD SPLATTER. 7. REF.-USASI OR ASA STDS SECT Y-14 & B46-1.	DELIVER TO			OUTER SECTOR				
					SURFACE TREATMENT RINSE W/ALCOHOL			WIRED MOUNT INSULATING BOARD				
					IDENTIFIC METHOD BAG & TAG			PAT CLEAR	DWG TYPE	SHOWN ON	SCALE: FULL	
					DWG BY J. BOEHM DATE 93-11-02			MICROFILMED	DETAIL	24A0000	DO NOT SCALE PRINTS	
REV	DWN	CHK	DATE	DESCRIPTION	CHK BY J. BERCOVITZ DATE 93-11-02	DESIGN ACCT NO 8052-24	CATEGORY CODE SR-02-04	DWG NO 24A3832	REV			