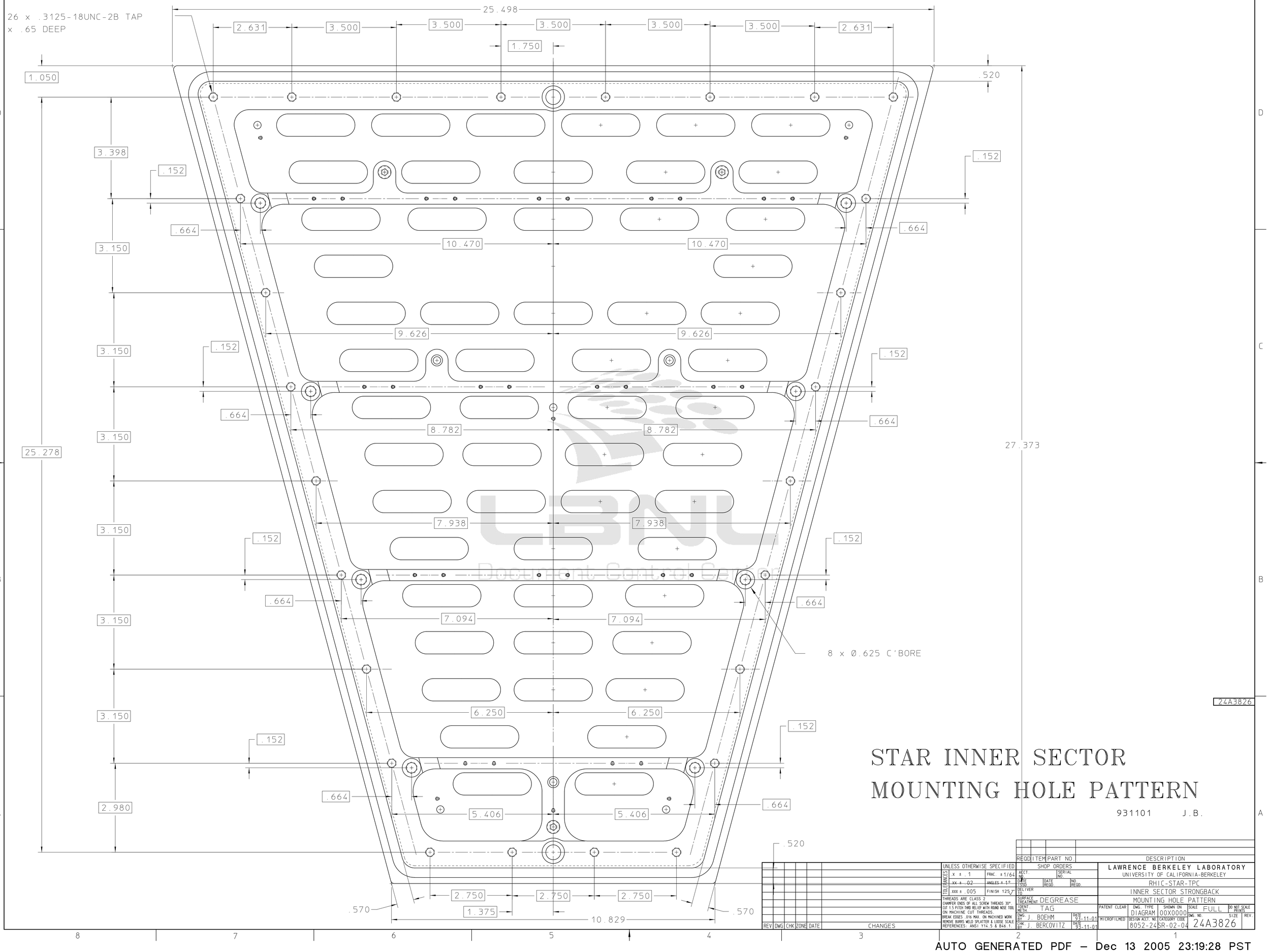

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24A3826

STAR INNER SECTOR
MOUNTING HOLE PATTERN

931101 J.B.

REV	DWG	CHK	ZONE	DATE	CHANGES

REQD	ITEM	PART NO.	DESCRIPTION

UNLESS OTHERWISE SPECIFIED
TOLERANCES: .X ± .1 FRAC. ±1/64; .XX ± .02 ANGLES ± 1°; .XXX ± .005 FINISH 125
THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW THREADS 35° CUT 1.5 PITCH THRD RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THREADS.
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS WELD SPLATTER & LOOSE SCALE
REFERENCES: ANSI Y14.5 & B46.1.

SHOP ORDERS
ACCT. NO.
SERIAL NO.
DATE ISSD.
DATE REQD.
NO. REQD.
DELIVER TO
SURFACE TREATMENT: DEGREASE
IDENT. METH.: TAG
DWG. BY: J. BOEHM DATE 93-11-01
CHK. BY: J. BERCOVITZ DATE 93-11-01

LAWRENCE BERKELEY LABORATORY
UNIVERSITY OF CALIFORNIA-BERKELEY
RHIC-STAR-TPC
INNER SECTOR STRONGBACK
MOUNTING HOLE PATTERN

PATENT CLEAR	DWG. TYPE	SHOWN ON	SCALE	DO NOT SCALE PRINTS
	DIAGRAM	00X0000	FULL	
MICROFILMED	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.	SIZE / REV.
	8052-24	SR-02-04	24A3826	

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