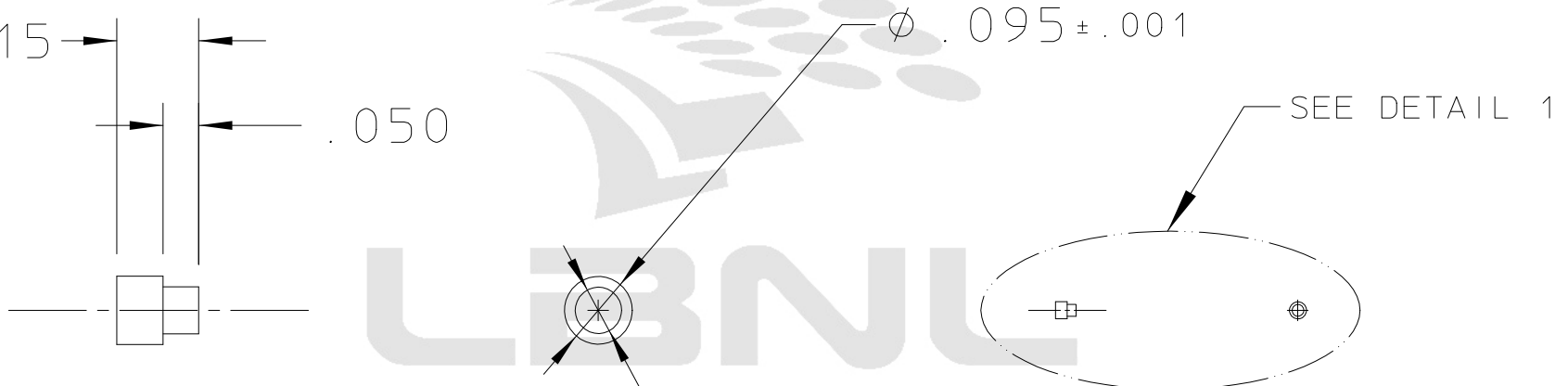


UNLESS OTHERWISE NOTED			SHOP ORDERS			PATENT CLR	DWG TYPE DETAIL	SHOWN ON 24A1016	DWG NO 24A3521 ^{REV}			
.X ± .1	.XX ± .02	.XXX ± .005	ACCT NO	SER NO		MICROFILMED	DES ACCT NO 8052-24	CATEGORY SR-02-04	SCALE FULL (Do not scale prints)			
ANGLES ± 1°		FINISH 125 ✓	DATE ISSD	DATE REQD	NO REQD	LAWRENCE BERKELEY LABORATORY U.C. BERKELEY						
THREADS ARE CLASS 2. CHAMFER ENDS OF ALL SCREW THREADS 30°. CUT 1.5 PITCH THRD RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THRS. BREAK EDGES .016 MAX ON MACHINED WORK. REMOVE BURRS WELD SPLATTER & LOOSE SCALE. REFERENCES: ANSI Y 14.5 & B46.1.			DEL TO			RHIC-STAR-TPC						
			SURFACE TREATMENT			DEGREASE			COOLING MANIFOLD ASSEMBLY			
			IDENTIF METHOD			BAG & TAG			PIN			
			DWN BY J. BOEHM		DATE 93-08-05	MATERIAL			ALUMINUM 6061-T6			
CHK BY J. BERCOVITZ		DATE 93-08-05	REV DWN CHK DATE CHANGES									



DETAIL 1
SCALE: 4 to 1

SCALE: FULL

Officially Released to the LBNL Document Control Center
Released: DCC Auth Key: DQ34YWDVIP