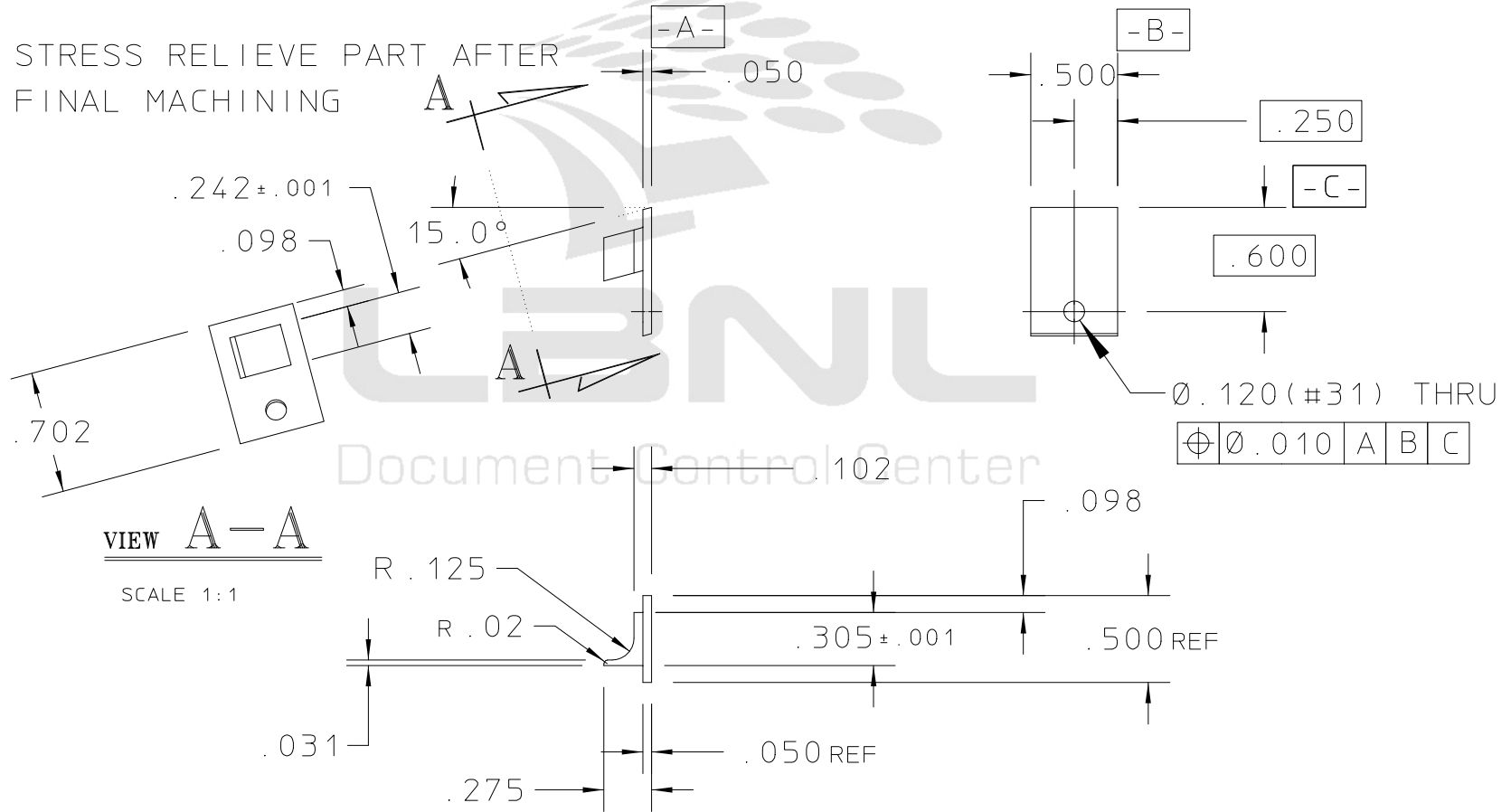


UNLESS OTHERWISE NOTED			SHOP ORDERS			PATENT CLR	DWG TYPE DETAIL	SHOWN ON 24A0576	DWG NO 24A0961 ^{REV}		
.X ± .1	.XX ± .02	.XXX ± .005	ACCT NO	SER NO		MICROFILMED	DES ACCT NO 8052-24	CATEGORY SR-02-04	SCALE FULL (Do not scale prints)		
ANGLES ± 1°		FINISH 125 ✓	DATE ISSD	DATE REQD	NO REQD	LAWRENCE BERKELEY LABORATORY U.C. BERKELEY					
THREADS ARE CLASS 2. CHAMFER ENDS OF ALL SCREW THREADS 30°. CUT 1.5 PITCH THRD RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THRDS. BREAK EDGES .016 MAX ON MACHINED WORK. REMOVE BURRS WELD SPLATTER & LOOSE SCALE. REFERENCES: ANSI Y 14.5 & B46.1.			DEL TO			RHIC-STAR-TPC					
			SURFACE TREATMENT			DEGREASE			COOLING MANIFOLD ASSEMBLY		
			IDENTIF. METHOD			BAG & TAG			COOLING TUBE ENDCAP, RIGHT		
			DWN BY J. BOEHM		DATE 93-06-08	CHK BY J. BERCOVITZ			DATE 93-06-08	MATERIAL ALUMINUM 6061-T6	

REV	DWN	CHK	DATE	CHANGES
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NOTE:

1. STRESS RELIEVE PART AFTER FINAL MACHINING



VIEW A-A
SCALE 1:1