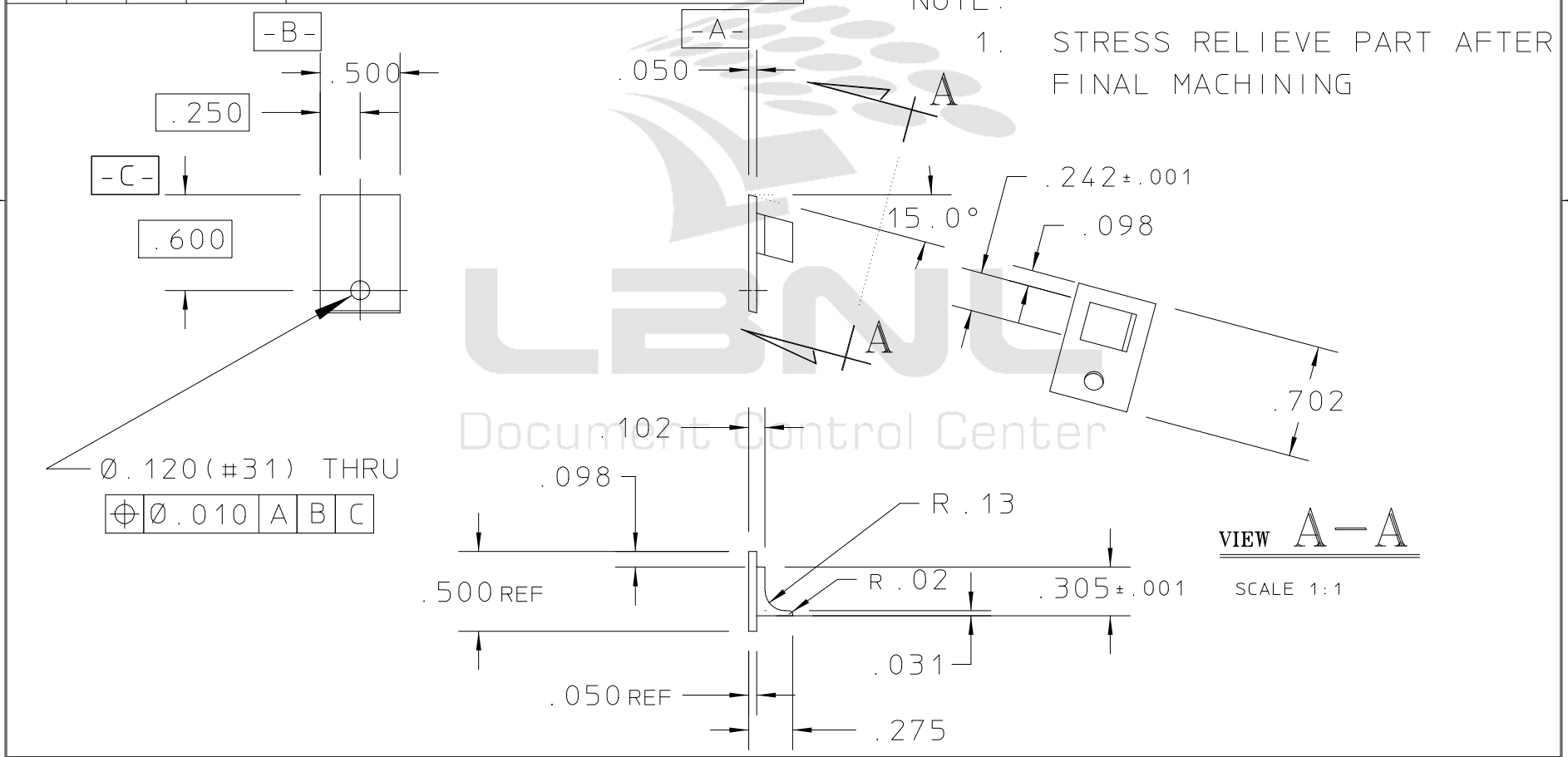


UNLESS OTHERWISE NOTED			SHOP ORDERS			PATENT CLR	DWG TYPE DETAIL	SHOWN ON 24A0576	DWG NO 24A0951 ^{REV}
.X ± .1	.XX ± .02	.XXX ± .005	ACCT NO	SER NO		MICROFILMED	DES ACCT NO 8052-24	CATEGORY SR-02-04	SCALE FULL (Do not scale prints)
ANGLES ± 1° FINISH 125 ✓			DATE ISSD	DATE REQD	NO REQD	LAWRENCE BERKELEY LABORATORY U.C. BERKELEY			
THREADS ARE CLASS 2. CHAMFER ENDS OF ALL SCREW THREADS 30°. CUT 1.5 PITCH THRD RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THRS. BREAK EDGES .016 MAX ON MACHINED WORK. REMOVE BURRS WELD SPLATTER & LOOSE SCALE. REFERENCES: ANSI Y 14.5 & B46.1.			DEL TO			RHIC-STAR-TPC			
			SURFACE TREATMENT DEGREASE			COOLING MANIFOLD ASSEMBLY			
			IDENTIF. METHOD BAG & TAG			COOLING TUBE ENDCAP, LEFT			
			DWN BY J. BOEHM	DATE 93-06-08		MATERIAL ALUMINUM 6061-T6			
			CHK BY J. BERCOVITZ	DATE 93-06-08					

REV	DWN	CHK	DATE	CHANGES
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NOTE:
1. STRESS RELIEVE PART AFTER FINAL MACHINING



VIEW A-A
SCALE 1:1

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