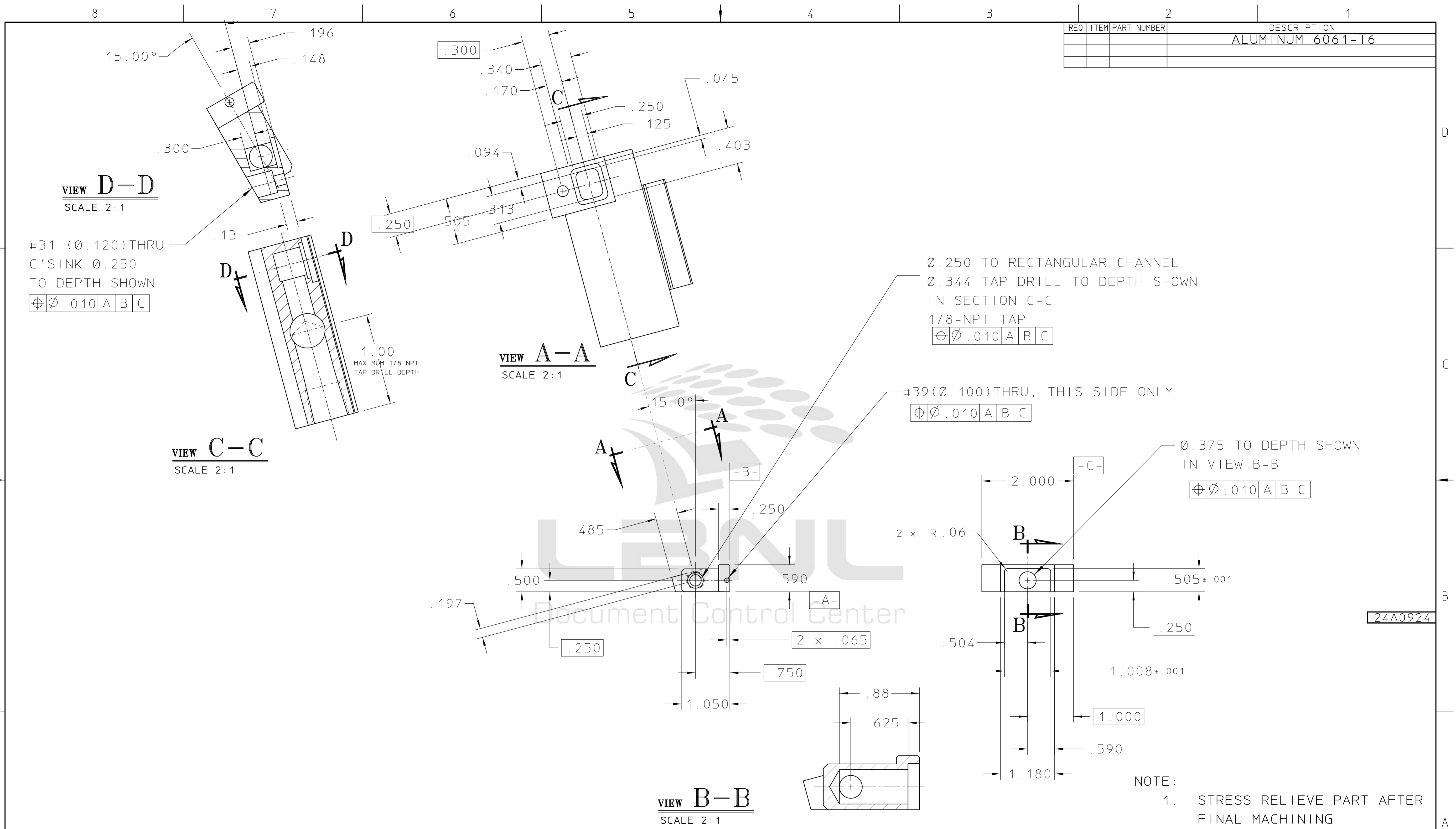


REQ	ITEM	PART NUMBER	DESCRIPTION
			ALUMINUM 6061-T6



UNLESS OTHERWISE SPECIFIED				SHOP ORDERS				LAWRENCE BERKELEY LABORATORY			
.X ± .1		FRAC. ± 1/64		ACCT. NO.		SERIAL NO.		UNIVERSITY OF CALIFORNIA-BERKELEY			
.XX ± .02		ANGLES ± 1°		DATE ISSD		DATE RECD.		RHIC-STAR-TPC			
.XXX ± .005		FINISH 125		DELIVER TO				COOLING MANIFOLD ASSEMBLY			
THREADS ARE CLASS 2				SURFACE TREATMENT				HEATER, DRAIN, RIGHT			
CHAMFER ENDS OF ALL SCREW THREADS 30°				DEGREASE							
CUT 1.5 PITCH THRO RELIEF WITH ROUND NOSE TOOL				SEE NOTES							
ON MACHINE CUT THREADS.											
BREAK EDGES .016 MAX. ON MACHINED WORK				PATENT CLEAR				DWG. TYPE			
REMOVE BURRS WELD SPLATTER & LOOSE SCALE				DETAIL				24A0576			
REFERENCES: ANSI Y14.5 & B46.1.				DATE				SCALE FULL			
				93-05-17				DO NOT SCALE PRINTS			
				CHK: J. BERCOVITZ				DWG. NO. 24A0924			
				DATE				CATEGORY CODE			
				93-05-17				SR-02-04			

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