

UNLESS OTHERWISE NOTED			SHOP ORDERS			PATENT CLR	DWG TYPE DETAIL	SHOWN ON 24A0882	DWG NO 24A0891 ^{REV C}			
.X ± .1	.XX ± .02	.XXX ± .005	ACCT NO	SER NO		MICROFILMED	DES ACCT NO 8052-24	CATEGORY SR-02-04	SCALE FULL (Do not scale prints)			
ANGLES ± 1° FINISH 125 ✓			DATE ISSD	DATE REQD	NO REQD	LAWRENCE BERKELEY LABORATORY U.C. BERKELEY						
THREADS ARE CLASS 2. CHAMFER ENDS OF ALL SCREW THREADS 30°. CUT 1.5 PITCH THRD RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THRDS. BREAK EDGES .016 MAX ON MACHINED WORK. REMOVE BURRS WELD SPLATTER & LOOSE SCALE. REFERENCES: ANSI Y 14.5 & B46.1.			DEL TO			RHIC-STAR-TPC						
			SURFACE TREATMENT			DEGREASE			FEE BOARD BRACKET			
			IDENTIF. METHOD			TAG			FEE BOARD BRACKET EXTRUSION			
			DWN BY J. BOEHM		DATE 93-05-11	CHK BY J. BERCOVITZ		DATE 93-05-11	MATERIAL ALUMINUM 6063-T5			
REV	DWN	CHK	DATE	CHANGES						EXTRUSION LENGTH 12ft		
B	JB	930611		CHANGED DIM TOLERANCES IN ACCORD WITH ALU ASSOC STANDARDS						WEIGHT: 0.80 lbs/ft		
C	RCW		62393	ROTATED PICTORIAL 90°. CHANGED 3.750 DIM TO 4.625. UPDATED WEIGHT TO 0.80 LBS/FT.								

