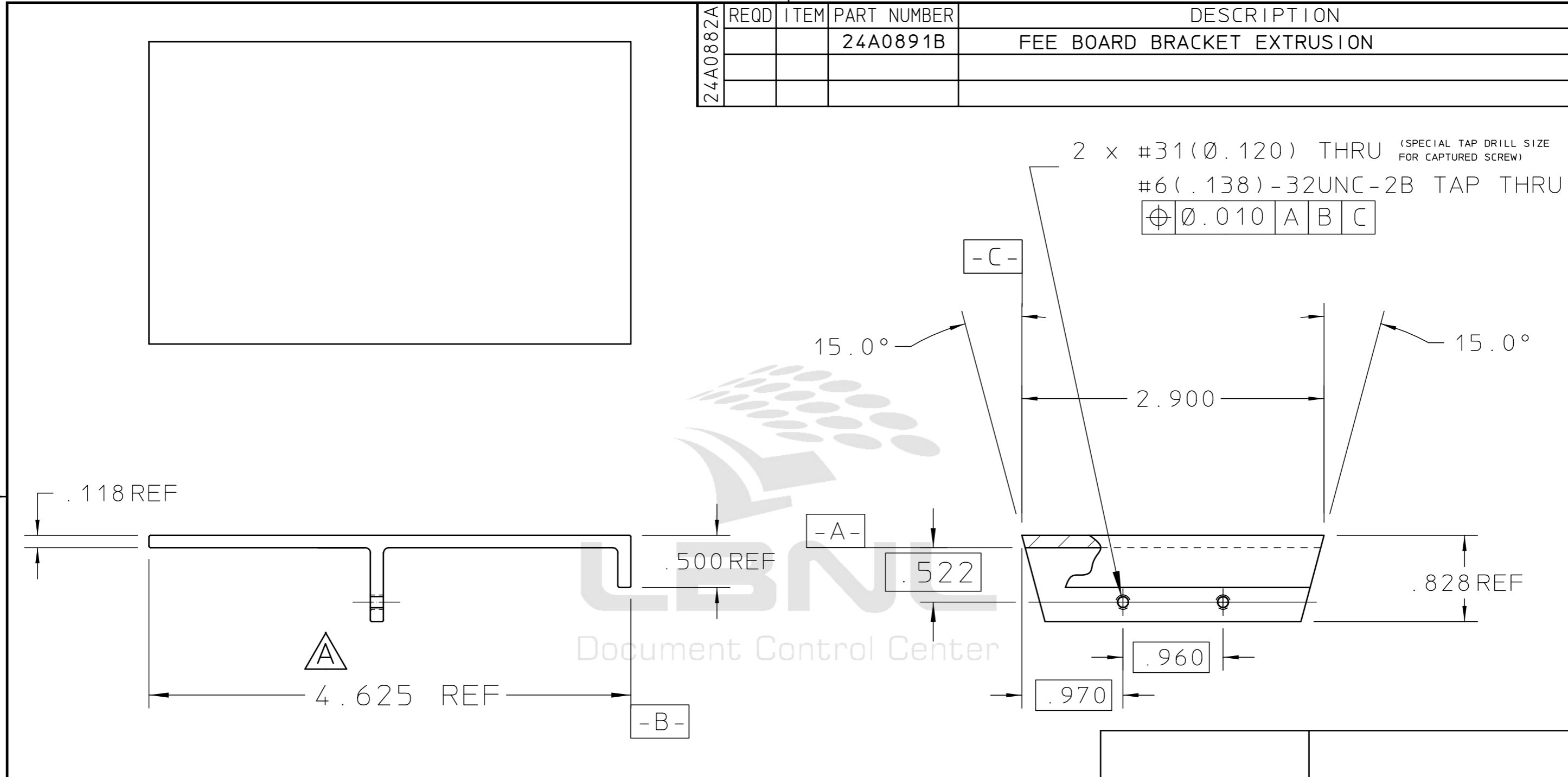


REQD	ITEM	PART NUMBER	DESCRIPTION
24A0882A		24A0891B	FEE BOARD BRACKET EXTRUSION



REV	DWN	CHK	DATE	DESCRIPTION	UNLESS OTHERWISE SPECIFIED	SHOP ORDERS	LAWRENCE BERKELEY LABORATORY				
					TOLERANCE .X ± .1 .XX ± .02 .XXX ± .005	ACCT NO	SER NO		UNIVERSITY OF CALIFORNIA-BERKELEY		
					SURFACE FINISH 125 ✓	DATE ISSD	DATE REQD	NO REQD	RHIC-STAR-TPC		
					1. SAWED, FLAMECUT, SHEARED OR CUT STOCK FINISH. 2. THREADS CLASS 2. 3. CHAMFER ENDS OF ALL SCREW THRDS 30°. 4. 1 1/2 PITCH RELIEF WITH ROUND NOSE TOOL ON ALL MACHINE CUT THRDS. 5. BREAK EDGES 1/64 MAX. ON MACHINE WORK. 6. REMOVE BURRS, LOOSE SCALE AND WELD SPLATTER. 7. REF.-USASI OR ASA STDS SECT Y-14 & B46-1.	DELIVER TO	COOLING MANIFOLD ASSEMBLY				
				SURFACE TREATMENT		BRACKET, FEE BOARD					
				IDENTIFIC METHOD		PAT CLEAR	DWG TYPE	SHOWN ON	SCALE: FULL		
A	JB	930818	4.625 WAS 4.375			DWG BY J. BOEHM	DETAIL	24A0576	DO NOT SCALE PRINTS		
					CHK BY J. BERCOVITZ	DESIGN ACCT NO	CATEGORY CODE	DWG NO	REV		
						8052-24	SR-02-04	24A0882A			

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