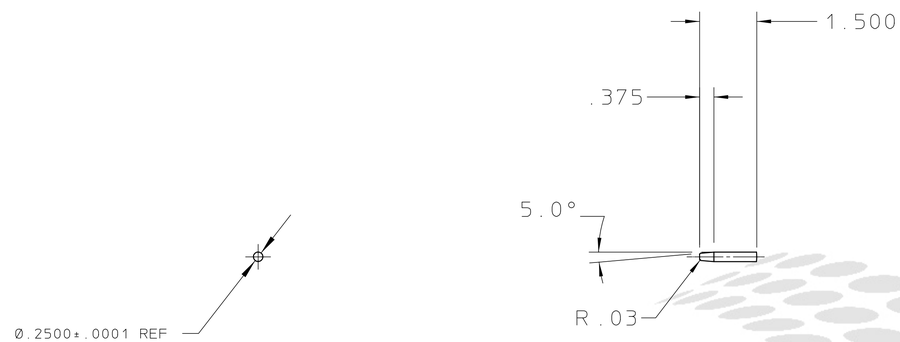
24A0782A	REQD	ITEM	PART NUMBER	DESCRIPTION
				PIN, Ø.2500±.0001, STEEL,
				HARDENED AND GROUND, 1.50" LONG



REV	DWN	CHK	DATE	DESCRIPTION

UNLESS OTHERWISE SPECIFIED
TOLERANCE .X ±.1 .XX ±.02 .XXX ±.005
SURFACE FINISH 125 ✓

1. SAWED, FLAMECUT, SHEARED OR CUT STOCK FINISH.
2. THREADS CLASS 2.
3. CHAMFER ENDS OF ALL SCREW THRDS 30°.
4. 1 1/2 PITCH RELIEF WITH ROUND NOSE TOOL ON ALL MACHINE CUT THRDS.
5. BREAK EDGES 1/64 MAX. ON MACHINE WORK.
6. REMOVE BURRS, LOOSE SCALE AND WELD SPLATTER.
7. REF.-USASI OR ASA STDS SECT Y-14 & B46-1.

SHOP ORDERS

ACCT NO	SER NO	
DATE ISSD	DATE REQD	NO REQD
DELIVER TO		
SURFACE TREATMENT	DEGREASE	
IDENTIFIC METHOD	TAG	
DWG BY	J. BOEHM	DATE 93-06-93
CHK BY	J. BERCOVITZ	DATE 93-06-93

LAWRENCE BERKELEY LABORATORY
UNIVERSITY OF CALIFORNIA-BERKELEY
RHIC-STAR-TPC
TOOLING, PAD PLANE, OUTER SECTOR
ALIGNMENT PIN

PAT CLEAR	DWG TYPE	SHOWN ON	SCALE: FULL
	DETAIL	24A1006	DO NOT SCALE PRINTS
MICROFILMED	DESIGN ACCT NO	CATEGORY CODE	DWG NO / REV
	8052-24	8052-24	24A0782A

Document Control Center

AUTO GENERATED PDF – Dec 13 2005 23:14:20 PST

Officially Released to the LBNL Document Control Center
Released: DCC Auth Key: GQ8K5RZKB1
Downloaded by: James H Thomas at August 12, 2014 12:52:46