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REQ	ITEM	PART NUMBER	DESCRIPTION
			THREADED ROD, .375"-16UNC, 300 SERIES SST

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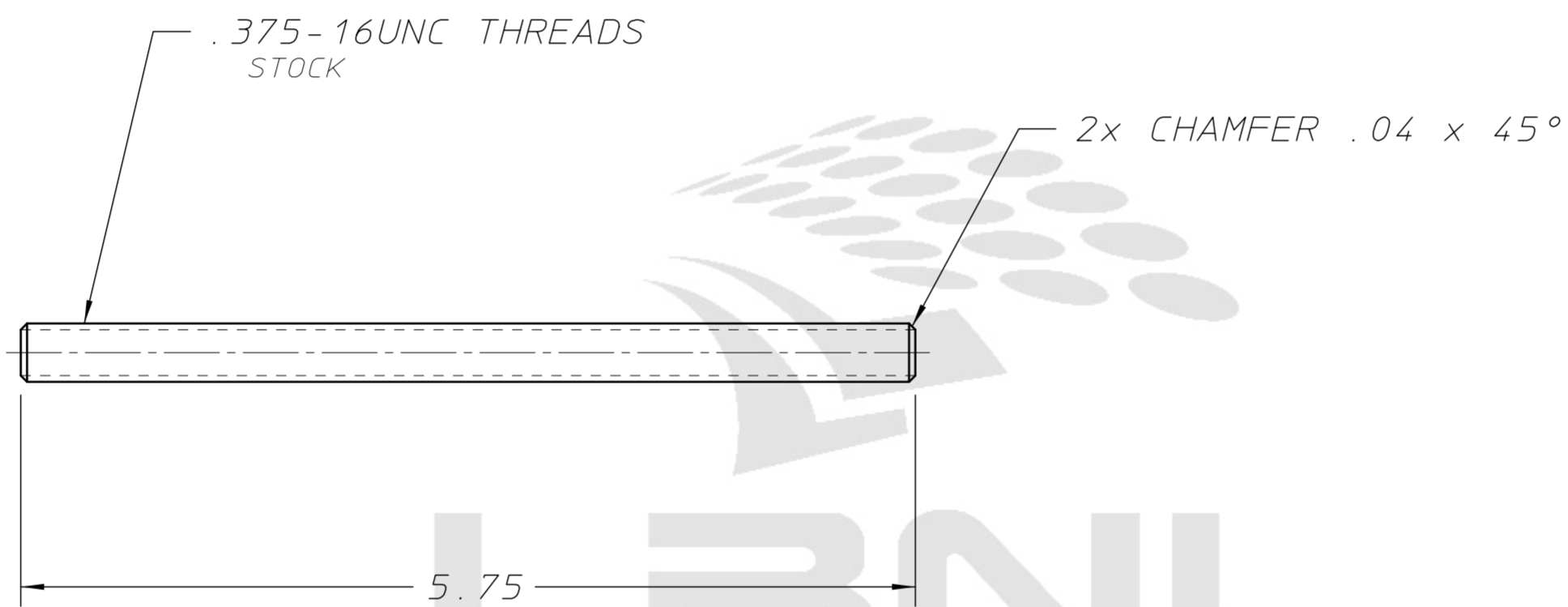
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24A0763

LBNL
Document Control Center

				UNLESS OTHERWISE SPECIFIED		SHOP ORDERS			LAWRENCE BERKELEY LABORATORY			
				TOLERANCES		ACCT. NO.			UNIVERSITY OF CALIFORNIA-BERKELEY			
				.X ± .1		SERIAL NO.			RHIC - STAR - TIME PROJECTION CHAMBER			
				.XX ± .03		DATE ISSD			OUTER FIELD CAGE (OFC) - GAS PROTOTYPE			
				.XXX ± .015		DATE RECD.			TIE ROD, GAS CONTAINMENT VESSEL			
				FINISH 125/		NO. REQD.			PATENT CLEAR			
				THREADS ARE CLASS 2		DELIVER TO			DWG. TYPE			
				CHAMFER ENDS OF ALL SCREW THREADS 30°		SURFACE TREATMENT			C-DETAIL			
				CUT 1.5 PITCH THRO RELIEF WITH ROUND NOSE TOOL		IDENT. METH.			SHOWN ON			
				ON MACHINE CUT THREADS.		DWG. BY			24A0706			
				BREAK EDGES .016 MAX. ON MACHINED WORK		DATE			SCALE FULL			
				REMOVE BURRS WELD SPLATTER & LOOSE SCALE		5-4-93			DO NOT SCALE PRINTS			
				REFERENCES: ANSI Y14.5 & B46.1.		CHK. BY			DWG. NO.			
						DEREK SHUMAN			24A0763			
						DATE			SIZE			
						5-7-93			REV.			
REV	DWG	CHK	ZONE	DATE	CHANGES							

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