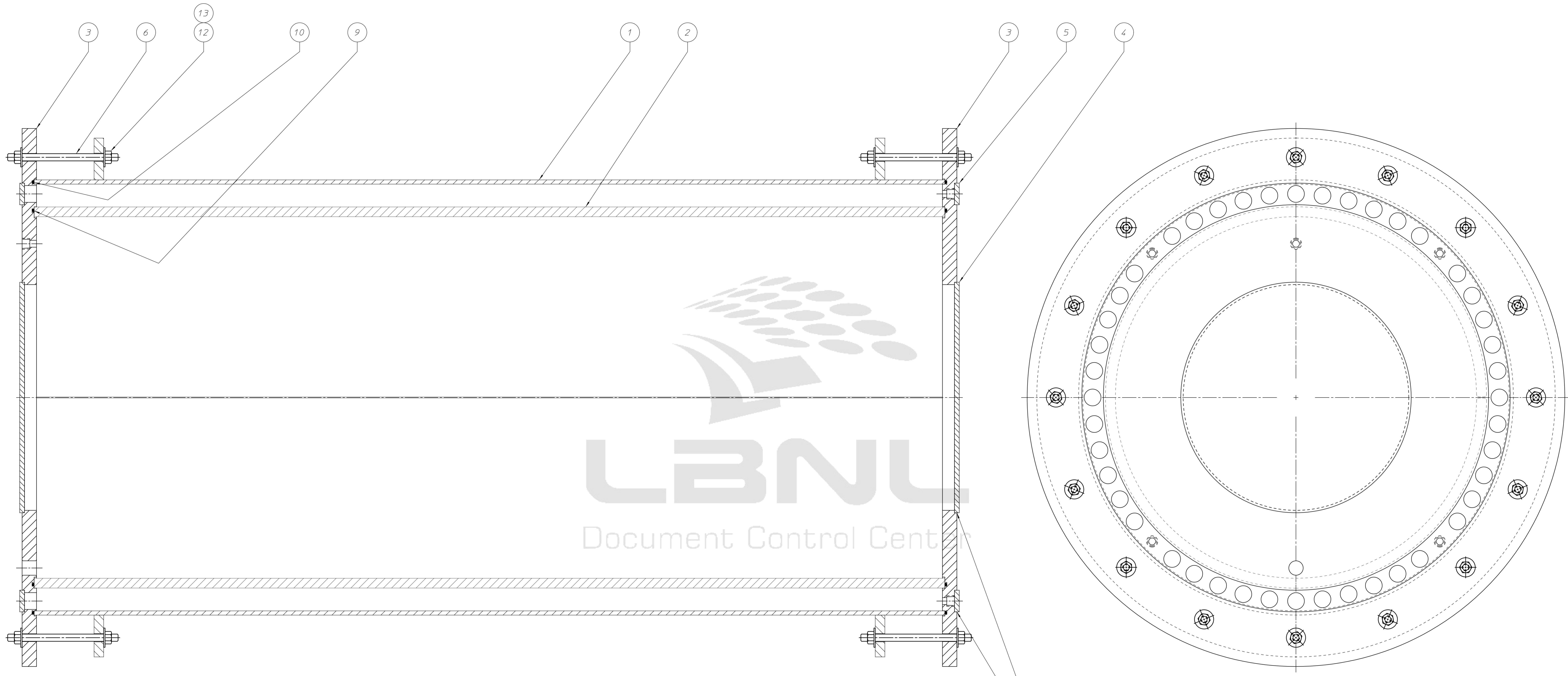
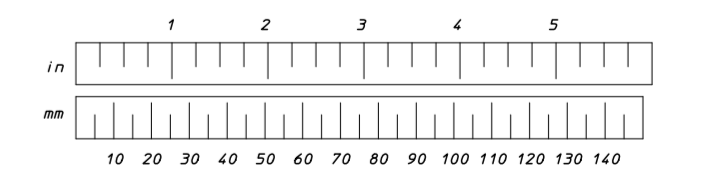


REQD	ITEM	PART NO.	DESCRIPTION
1	1	24A0706	GAS CONTAINMENT VESSEL, OUTER
1	2	24A0726	GAS CONTAINMENT VESSEL, INNER
2	3	24A0736	END FLANGE, CONTAINMENT VESSEL
2	4	24A0743	WINDOW, ROUND, END FLANGE
2	5	24A0754	WINDOW, RING, END FLANGE
32	6	24A0763	TE. ROD, GAS CONTAINMENT VESSEL
	7		
	8		
2	9	5330-53506	O-RING, 139" CROSS SECTION x 60.50" LG. NEOPRENE RUBBER
2	10	5330-53506	O-RING, 139" CROSS SECTION x 69.75" LG. NEOPRENE RUBBER
	11		
64	12	5370-65995	WASHER, FLAT, .375" NOMINAL ID, 300 SERIES SST
64	13	5370-21792	NUT, HEX, .375"-8UNF-2B, 300 SERIES SST
	14		
AIR	15	8040-48005	SEALANT ADHESIVE, SLASTIC, SILICONE RUBBER, DOW RTV-732



24A0706



UNLESS OTHERWISE SPECIFIED:		SHOP ORDERS		LAWRENCE BERKELEY LABORATORY	
SC	X ± .1	FRAC	±	ACCT. NO.	SERIAL NO.
XX	± .03	ANGLES	± 1°	DATE ISSD	DATE RECD
SS	± .015	FINISH	125/	DATE RECD	DATE RECD
THREADS ARE CLASS 2		SURFACE TREATMENT		PATENT CLEAR	
CHAMFER ENDS OF ALL SCREW THREADS 30°		DRY		DWG. NO.	
CUT 1.5 PITCH AND RELIEF WITH ROUND NISE 100%		C. DETAIL		SCALE	
ON MACHINE CUT THREADS		DATE		HALF	
BREAK EDGES .016 MAX. ON MACHINED WORK		DWG. STEVE HERNANDEZ		NO. REV.	
REMOVE BURRS WELD SPATTER & LOOSE SCALE		DATE 5-5-93		SIZE	
PREFERENCES: ANSI 174.2 & B46.1		CHK DEREK SHUMAN		REV.	
REV		CHG		DATE	
		CHANGES		CATEGORY CODE	
				SRO201	
				24A0706	