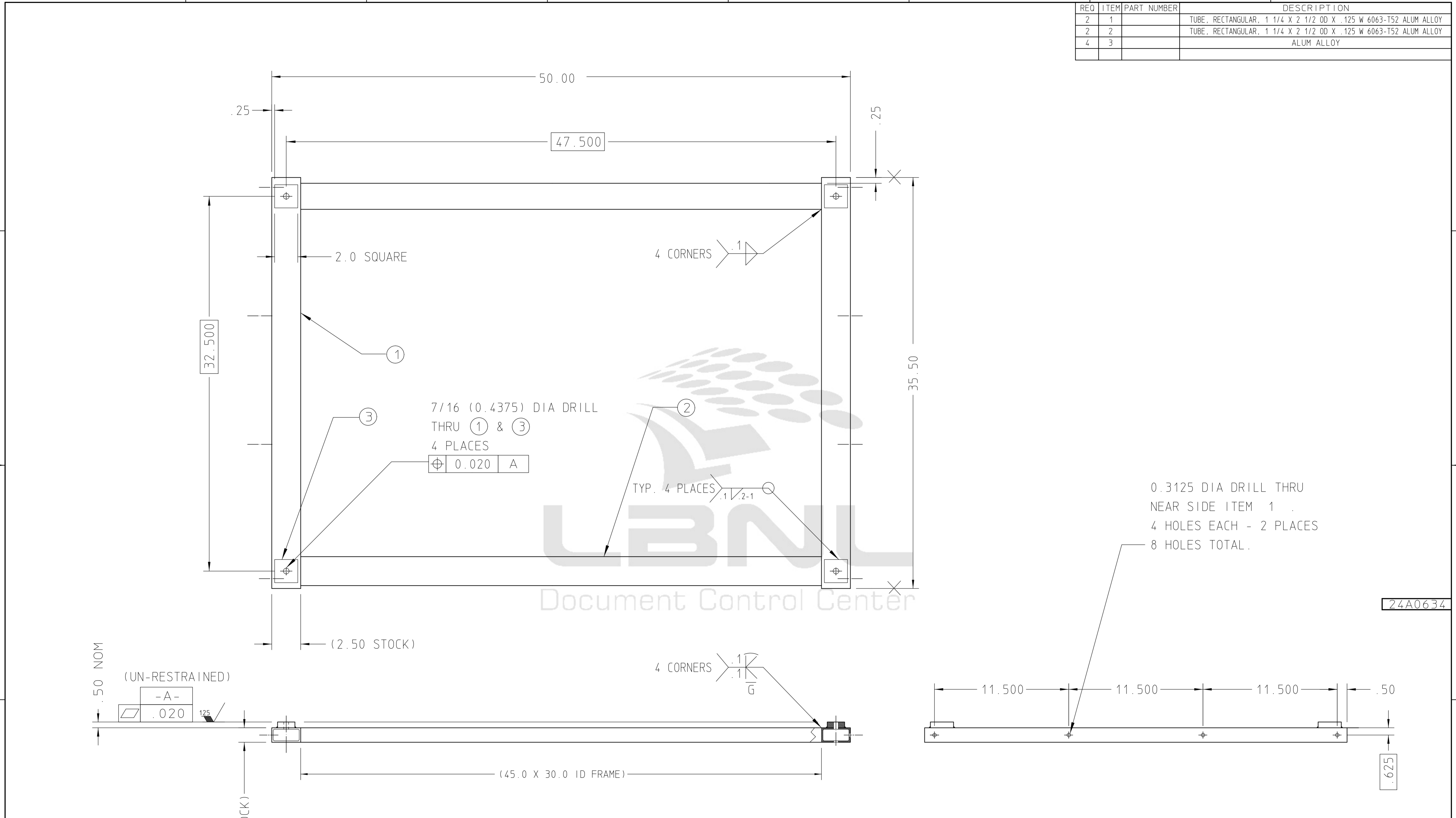


REQ	ITEM	PART NUMBER	DESCRIPTION
2	1		TUBE, RECTANGULAR, 1 1/4 X 2 1/2 OD X .125 W 6063-T52 ALUM ALLOY
2	2		TUBE, RECTANGULAR, 1 1/4 X 2 1/2 OD X .125 W 6063-T52 ALUM ALLOY
4	3		ALUM ALLOY



UNLESS OTHERWISE SPECIFIED				SHOP ORDERS			LAWRENCE BERKELEY LABORATORY					
TOLERANCES		FRAC.		ACCT. NO.	SERIAL NO.		UNIVERSITY OF CALIFORNIA-BERKELEY					
.XX ± .03		ANGLES		DATE ISSD	DATE RECD.	NO. RECD.	RHIC-STAR-TPC					
.XXX ± .010		FINISH 125		DELIVER TO		OUTER SECTOR						
THREADS ARE CLASS 2				SURFACE TREATMENT			WIRE FRAME - 30 X 45 ID					
CHAMFER ENDS OF ALL SCREW THREADS 30°				IDENT. METH.			PATENT CLEAR	DWG. TYPE	SHOWN ON	SCALE	DO NOT SCALE PRINTS	
CUT 1.5 PITCH THRO RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THREADS.				BY R. CAYLOR			DETAIL	24A0676	24A0676	1/4 SIZE		
BREAK EDGES .016 MAX. ON MACHINED WORK				DATE 3-11-93			MICROFILMED	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.	SIZE	REV.
REMOVE BURRS WELD SPLATTER & LOOSE SCALE				DATE			8052-24	SR-04-02	24A0634			
REFERENCES: ANSI Y14.5 & B46.1.				CHK. BY								

REV	DWG	CHK	ZONE	DATE	CHANGES

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