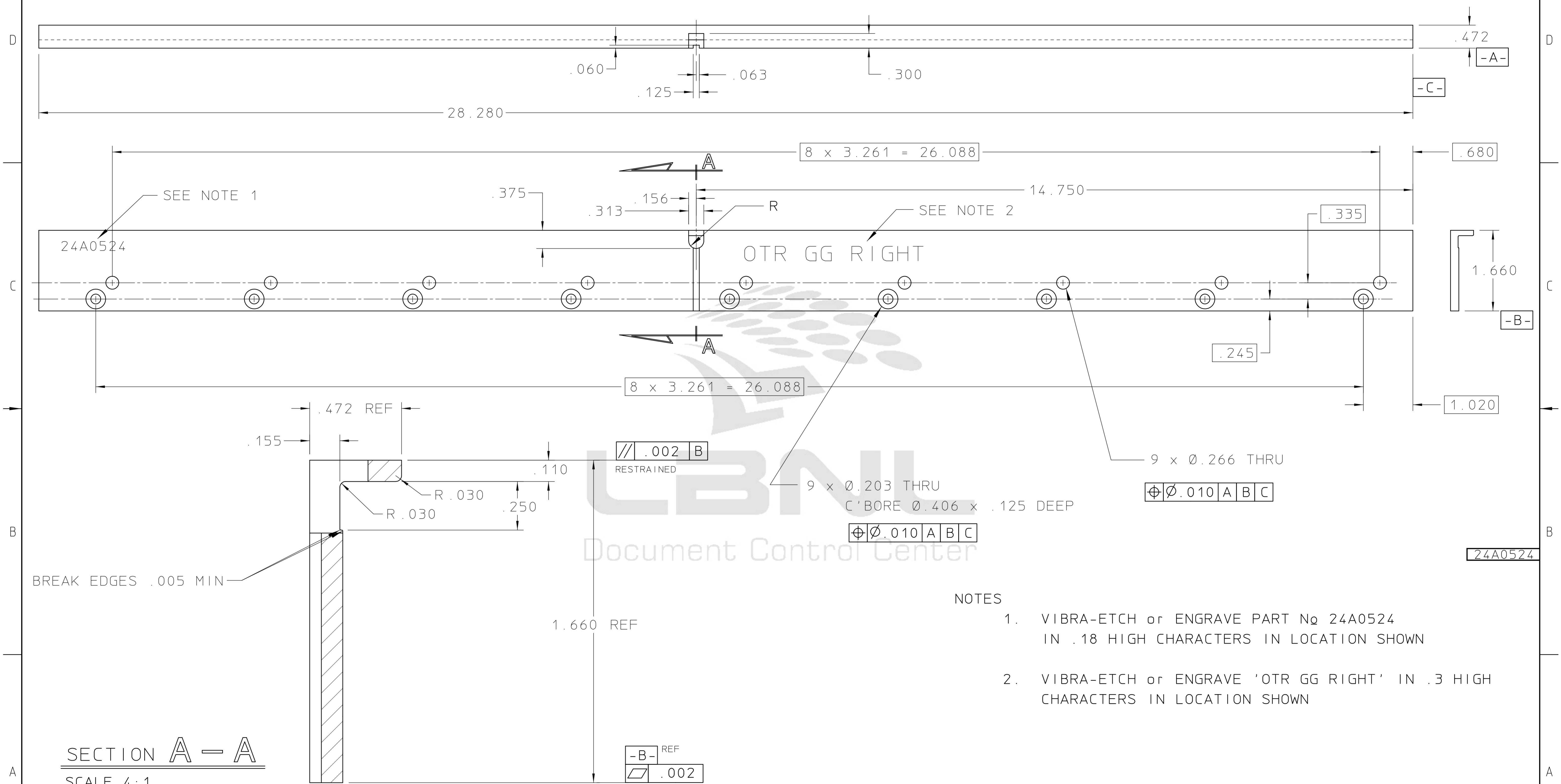


REQ	ITEM	PART NUMBER	DESCRIPTION
			ALUM 6061-T6



- NOTES
- VIBRA-ETCH or ENGRAVE PART No 24A0524 IN .18 HIGH CHARACTERS IN LOCATION SHOWN
 - VIBRA-ETCH or ENGRAVE 'OTR GG RIGHT' IN .3 HIGH CHARACTERS IN LOCATION SHOWN

SECTION A - A
SCALE 4:1

REV	DWG	CHK	ZONE	DATE	CHANGES	TOLERANCES	UNLESS OTHERWISE SPECIFIED	SHOP ORDERS	LAWRENCE BERKELEY LABORATORY
						.X ± .1	FRAC. ± 1/64	ACCT. NO.	SERIAL NO.
						.XX ± .02	ANGLES ± 1°	DATE ISSD	DATE RECD.
						.XXX ± .005	FINISH 125	DELIVER TO	
						THREADS ARE CLASS 2	CHAMFER ENDS OF ALL SCREW THREADS 30°	CUT 1.5 PITCH THRU RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THREADS.	BREAK EDGES .016 MAX. ON MACHINED WORK
						REMOVE BURRS WELD SPLATTER & LOOSE SCALE	REFERENCES: ANSI Y14.5 & B46.1.	SURFACE TREATMENT	CLEAR ADDITZ .0002/.0003
								IDENT. METH.	SEE NOTE
								DWG. BY	J. BOEHM
								DATE	93-03-31
								CHK. BY	J. BERCOVITZ
								DATE	93-03-31
								MICROFILMED	DESIGN ACCT. NO. 8052-24
								CATEGORY CODE	SR-02-04
								SCALE	FULL
								DWG. NO.	24A0000
								SIZE	PRINTS
								REV.	
									24A0524