

UNLESS OTHERWISE NOTED			SHOP ORDERS			PATENT CLR	DWG TYPE DETAIL	SHOWN ON 24A0354	DWG NO 24A0401 <sup>REV</sup> A		
.X ± .1	.XX ± .01	.XXX ± .001	ACCT NO	SER NO		MICROFILMED	DES ACCT NO 8052-24	CATEGORY SR-02-04	SCALE FULL (Do not scale prints)		
ANGLES ± .1°		FINISH 125 ✓	DATE ISSD	DATE REQD	NO REQD	LAWRENCE BERKELEY LABORATORY U.C. BERKELEY					
THREADS ARE CLASS 2. CHAMFER ENDS OF ALL SCREW THREADS 30°. CUT 1.5 PITCH THRD RELIEF WITH ROUND NOSE TOOL ON MACHINE CUT THRDS. BREAK EDGES .016 MAX ON MACHINED WORK. REMOVE BURRS WELD SPLATTER & LOOSE SCALE. REFERENCES: ANSI Y 14.5 & B46.1.			DEL TO			RHIC-STAR-TPC					
			SURFACE TREATMENT			SECTOR HANDLING FIXTURE					
			IDENTIF. METHOD			BAG & TAG			TEFLON WASHER		
			DWN BY		J. BOEHM	DATE		93-03-17	MATERIAL SHEET, .032 THCK, FLUOROCARBON (TEFLON)		
CHK BY		J. BERCOVITZ	DATE		93-03-17						
REV	DWN	CHK	DATE	CHANGES							

