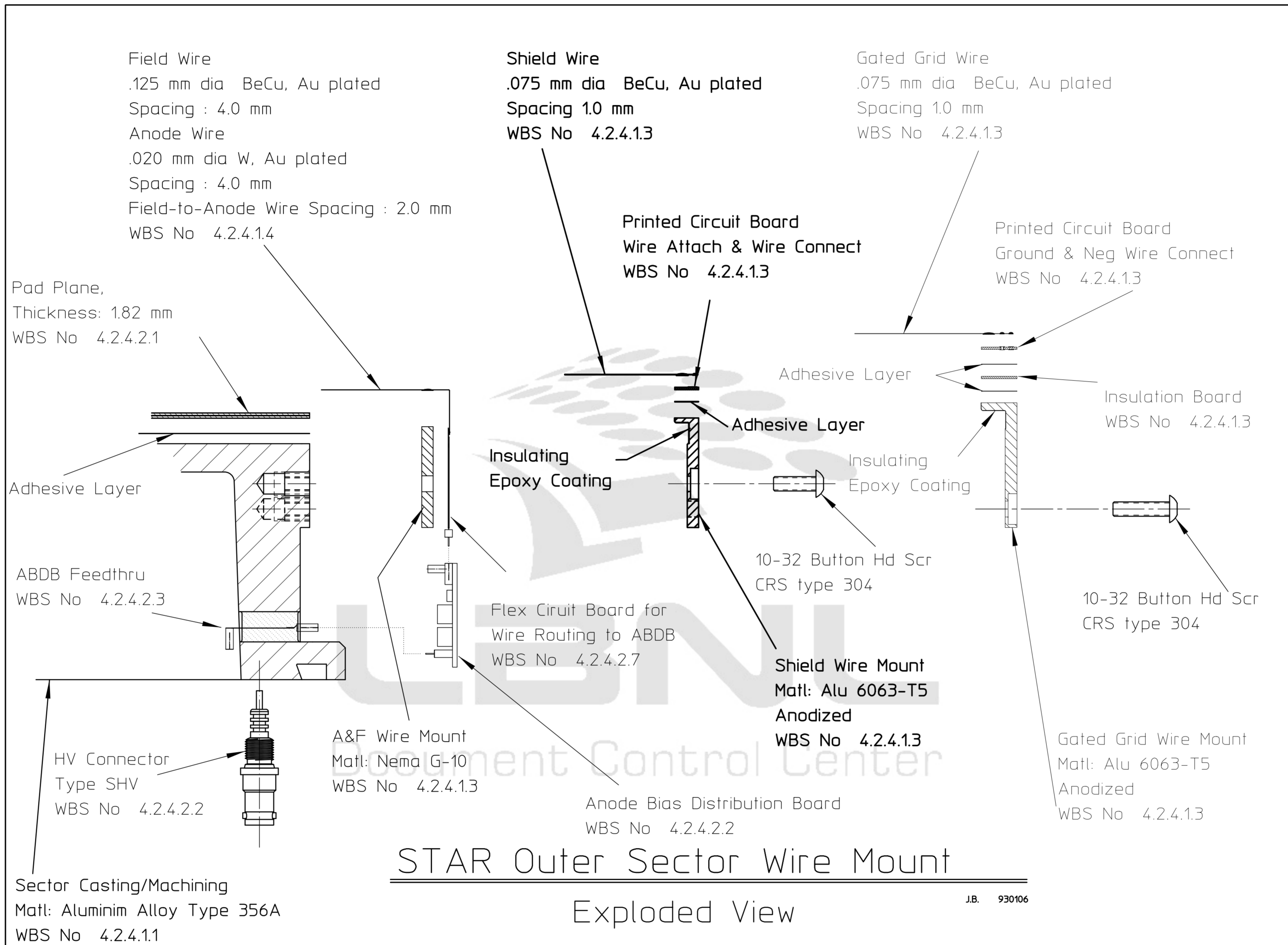


REQ	ITEM	PART NUMBER	DESCRIPTION



24A0314

UNLESS OTHERWISE SPECIFIED				SHOP ORDERS				LAWRENCE BERKELEY LABORATORY			
.X ± .1				FRAC. ± 1/64				ACCT. NO.			
.XX ± .01				ANGLES ± 1°				DATE ISSD			
.XXX ± .001				FINISH 125				DATE RECD.			
TOLERANCES				DELIVER TO				SERIAL NO.			
THREADS ARE CLASS 2				SURFACE TREATMENT				NO. RECD.			
CHAMFER ENDS OF ALL SCREW THREADS 30°				IDENT METH.				PATENT CLEAR			
CUT 1.5 PITCH THIRD RELIEF WITH ROUND NOSE TOOL				DATE				DWG. TYPE			
ON MACHINE CUT THREADS.				BY				SHOWN ON			
BREAK EDGES .016 MAX. ON MACHINED WORK				DATE 93-02-04				SCALE FULL			
REMOVE BURRS WELD SPLATTER & LOOSE SCALE				CHK: J BERCOVITZ				MICROFILMED			
REFERENCES: ANS1 Y14.5 & B46.1.				DATE 93-02-04				DESIGN ACCT. NO.			
REV				CHANGES				CATEGORY CODE			
								24A0314			
								SR-04-02			