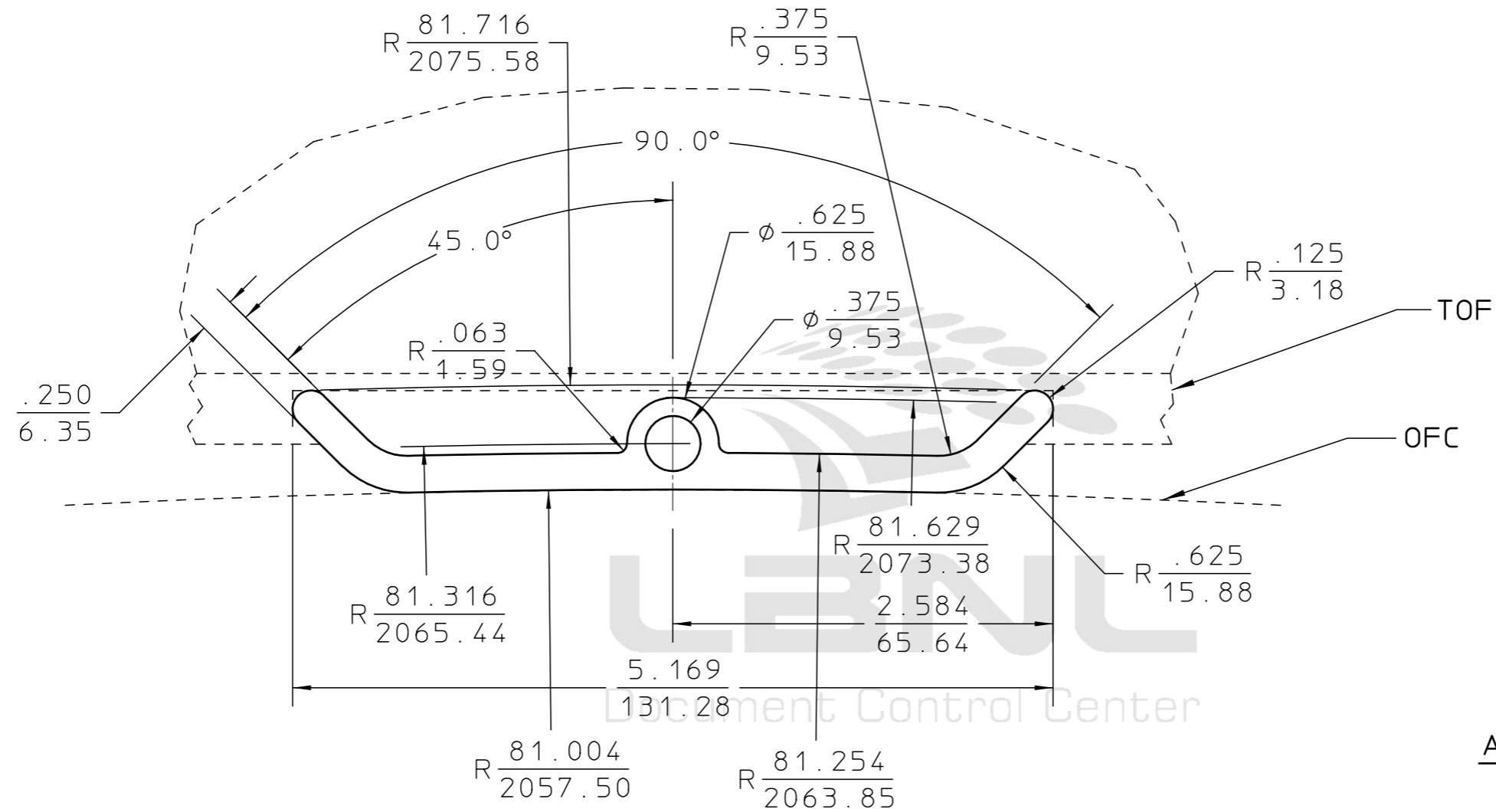


24A0162A	REQD	ITEM	PART NUMBER	DESCRIPTION



All Dimensions in/mm

					UNLESS OTHERWISE SPECIFIED	SHOP ORDERS			LAWRENCE BERKELEY LABORATORY			
					TOLERANCE .X ± .06 .XX ± .01 .XXX ± .005	ACCT NO	SER NO		UNIVERSITY OF CALIFORNIA-BERKELEY			
					SURFACE FINISH ~ ✓	DATE ISSD	DATE REQD	NO REQD	RHIC/STAR TPC			
					1. SAWED, FLAMECUT, SHEARED OR CUT STOCK FINISH. 2. THREADS CLASS 2. 3. CHAMFER ENDS OF ALL SCREW THRDS 30°. 4. 1 1/2 PITCH RELIEF WITH ROUND NOSE TOOL ON ALL MACHINE CUT THRDS. 5. BREAK EDGES 1/64 MAX. ON MACHINE WORK. 6. REMOVE BURRS, LOOSE SCALE AND WELD SPLATTER. 7. REF.-USASI OR ASA STDS SECT Y-14 & B46-1.	DELIVER TO			OFC			
				SURFACE TREATMENT			TOF SPRT AND OFC CLNG EXTRSN					
				IDENTIFIC METHOD			PAT CLEAR	DWG TYPE	SHOWN ON	SCALE: FULL		
				DWG BY RC WEIDENBACH			DATE 3-8-93	DETAIL	00X0000	DO NOT SCALE PRINTS		
REV	DWN	CHK	DATE	DESCRIPTION	CHK BY STAFF	DATE 00-00-00	MICROFILMED	DESIGN ACCT NO 8052-21	CATEGORY CODE SR-02-01	DWG NO 24A0162A	REV	