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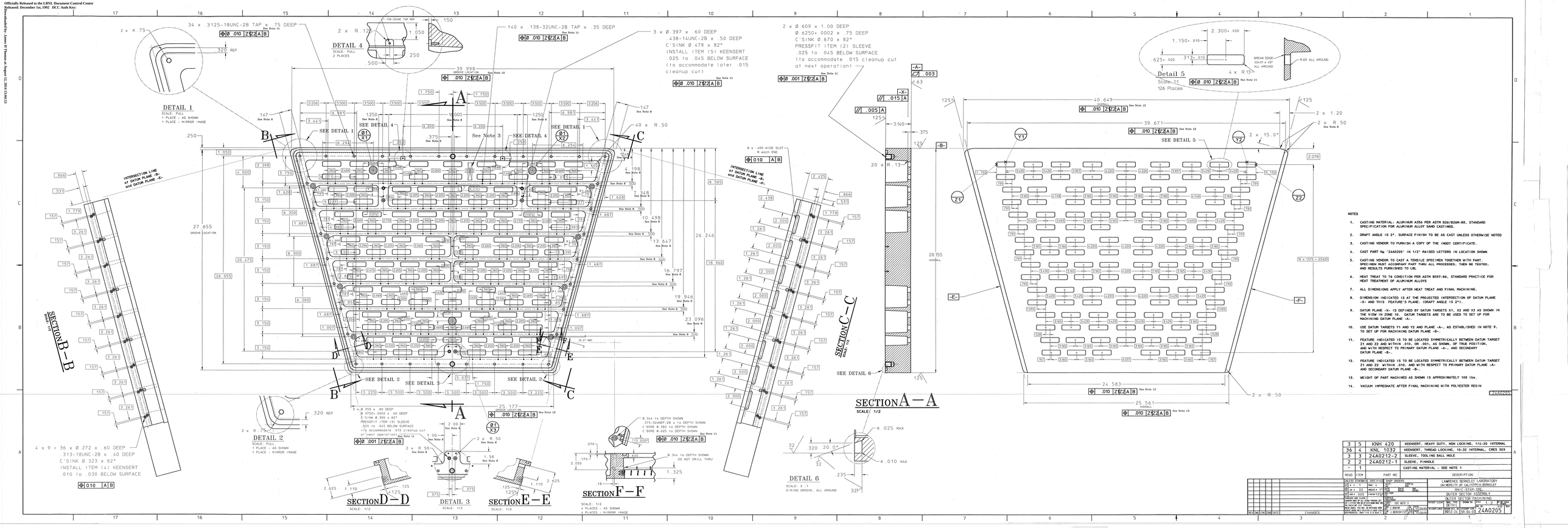

REQD	ITEM	PART NO.	DESCRIPTION
3	5	KNH 420	KEENSERT, HEAVY DUTY, NON LOCKING, 1/4-20 INTERNAL
36	4	KNL 1032	KEENSERT, THREAD LOCKING, 10-32 INTERNAL, CRES 303
3	3	24A0212-2	SLEEVE, TOOLING BALL HOLE
2	2	24A0212-1	SLEEVE, PINHOLE
-	1	-	CASTING MATERIAL - SEE NOTE 1

REV	DR	CHK	ENG	DATE	CHANGES

UNLESS DIMENSION SPECIFIED: SHOP ORDERS
X ± .1 ENG. ± .01
XX ± .02 MASS ± 1%
XXX ± .005 FINISH 125 µin
ANGLES ±30'
BREAK ALL SHARP EDGES TO .005 RADIUS MIN. OR .010 x 45° CHAMFER MAX. UNLESS OTHERWISE SPECIFIED
DO NOT SCALE DRAWING
MATERIAL SEE NOTE 1
FINISH
NEXT ASSY
APPLICATION
DO NOT SCALE DRAWING
DRAWN J. BERCBITSTEIN 8/5/92
CHECKED
ENG APPR.
MFG APPR.
PROJECT MANAGER

LAWRENCE BERKELEY LABORATORY
UNIVERSITY OF CALIFORNIA/BERKELEY
DMIC-STAR-TEC
OUTER SECTOR ASSEMBLY
OUTER SECTOR MACHINING
DETAIL
SIZE D
DWG NO. 24A0205
REV
SCALE 1:2
WEIGHT
SHEET 1 OF 1
8852-24 SR-04-09