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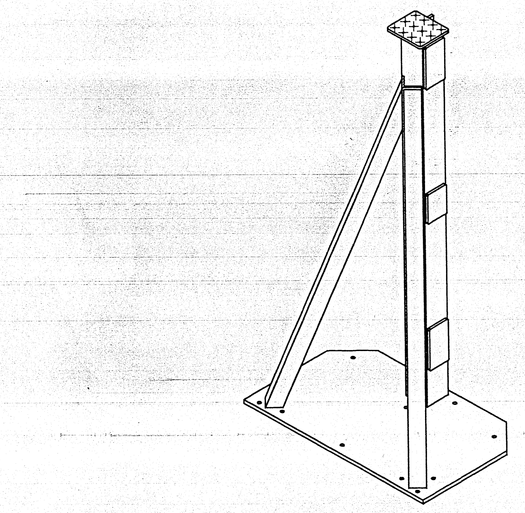

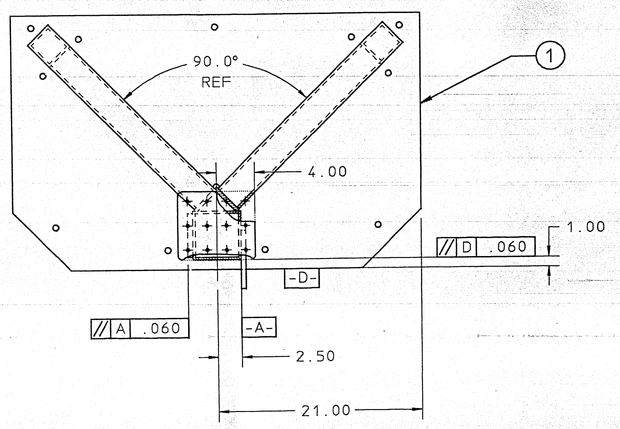

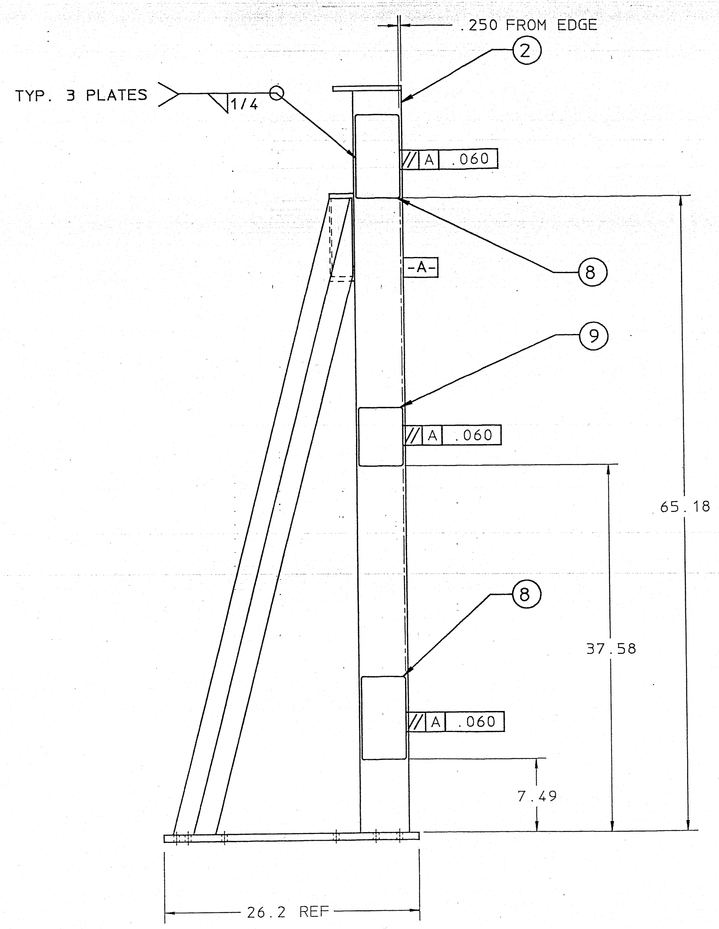

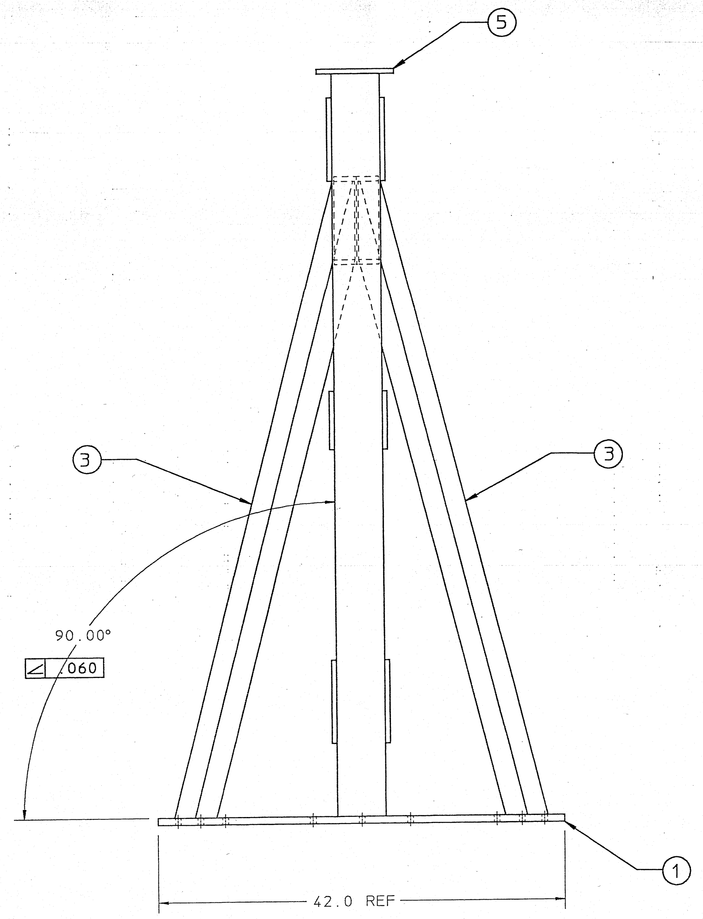

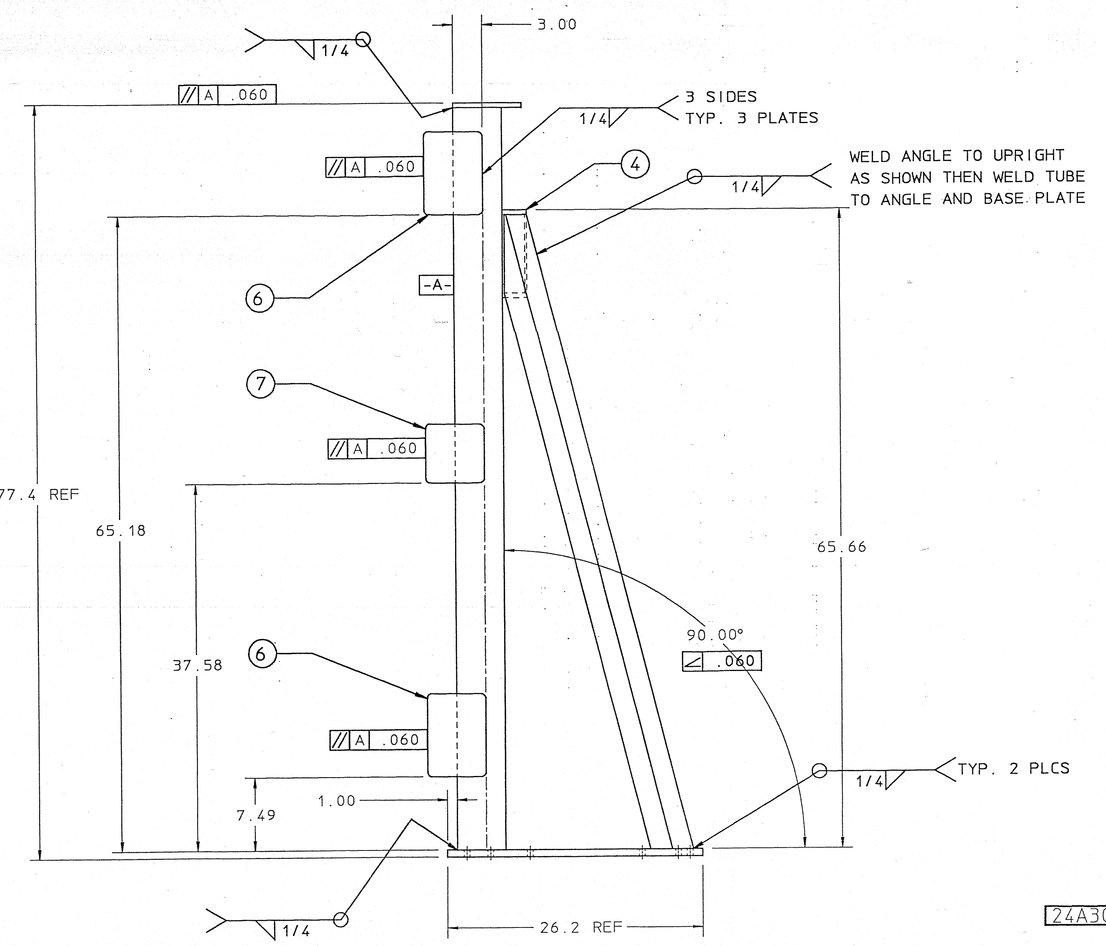

24A3006-

NOTES:

1. MAKE TWO STANDS WHICH ARE MIRROR IMAGES OF EACH OTHER.

REQD	ITEM	PART NO.	DESCRIPTION
1	9	24A3092A	PLATE INTERMEDIATE-SHORT
2	8	24A3082A	PLATE INTERMEDIATE-LONG
1	7	24A3072A	SUPPORT PLATE-SHORT WELDED
2	6	24A3062A	SUPPORT PLATE-LONG WELDED
1	5	24A3052A	PLATE-TOP
1	4	24A3042A	ANGLE-TUBE ATTACHMENT
2	3	24A3034A	SUPPORT TUBE-TRIANGULATING
1	2	24A3024A	COLUMN VERTICLE
1	1	24A3014A	BASE PLATE

REV	DWG	CHK	ZONE	DATE	CHANGES

UNLESS OTHERWISE SPECIFIED
DIMENSIONS: X ± .1 FRAC. ± ~ | XX ± .06 ANGLES ± 1° | XXX ± .015 FINISH 125
THREADS ARE CLASS 2
CHAMFER ENDS OF ALL SCREW THREADS 30° EXT 1.5 PITCH TWO RELIEF WITH SOLID SIDE TOOL ON MACHINE CUT THREADS.
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS WELD SPATTER & LOOSE SCALE
REFERENCES: ANSI Y14.5 & B46.1

SHOP ORDERS
ACCT. NO. | SERIAL NO.
DATE ISSD | DATE RCVD | QTY REJD
QTY/PER
CLEANED FOR ENFRAITMENT: DEGREASE
IDENT.: TAG
DWG BY: RC WEIDENBACH DATE 03-28-94
CHK BY: STAFF DATE 00-00-00

LAWRENCE BERKELEY LABORATORY
UNIVERSITY OF CALIFORNIA-BERKELEY
RHIC-STAR TPC
WHEEL MOCKUP
SUPPORT STAND WELDMENT

PATENT CLEAR	DWG. TYPE	SCALE ON	SCALE	1/8	13 MAT SCALE WEIGHTS
	CD	24A5016			
MICROFILMED	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.		SIZE / REV.
	8052-25	SR0205	24A3006		A